



PARTS CATALOGUE

YXR45FW (2P55) U.S.A.



2011/2/4

1F2P5-110E1

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NEWS NO.	DATE	COMMENT
PE0-MC-070025	Feb.,23,2007	FIG.52 ALTERNATE LIST/ILLUSTRATION CORRECTION
PE0-MC-080018	Apr.,22,2008	DOORS,PASSENGER HANDHOLDS,LABEL LIST/ILLUST. REVISION
PE0-MC-080042	Jul., 4, 2008	HEADLIGHT LIST/ILLUSTRATION. REVISION
PE0-MC-100042	Dec.,22,2010	FIG.31or 32 SEAT ILLUST. CORRECTION

YXR45FW
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

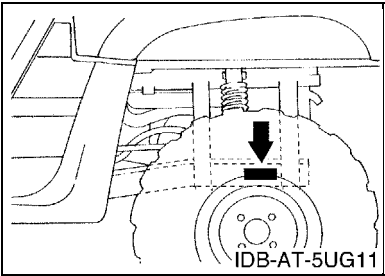
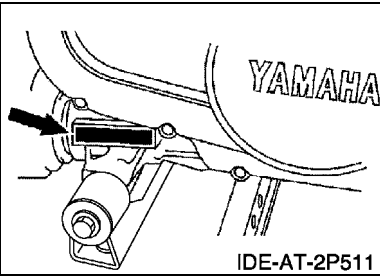
6. The asterisk (*) before a reference number indicates modified items after the first edition.

FOREWORD

7. Applicable Serial No.

Engine Serial No.

Frame Serial No.



8. Applicable Colour Code (The (*) mark shows Model colour.)

Abbreviation	Colour Name	Colour Code
YB(*)	YAMAHA BLACK	0033

9. Quantity Column Information

Column No.	Name Of Q'ty Column	Destination
1	USA	U.S.A.

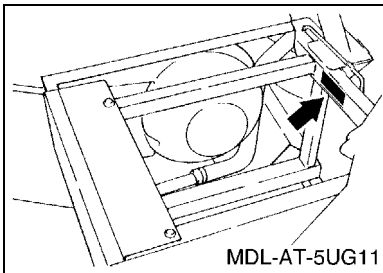
MODEL LABEL

- (1) A label called “Model Label” is affixed in the location as indicated in (3) below. When using this parts catalogue, please be sure to cross-reference the “model code – production code No.” in the catalogue with the “model code – production code No.” indicated on the Model Label affixed onto the product concerned.

- ## (2) “Model Label” Indication



- ### (3) Model Label Affixing Location



- #### (4) Colouring Information

[illegible]

- (5) Model Code – Production Code Number of Model Listed in This Parts Catalogue

[illegible]

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FRONT BRAKE CALIPER	53
REAR WHEEL	54
REAR WHEEL 2	56
REAR BRAKE CALIPER	58
STAND & FOOTREST	59
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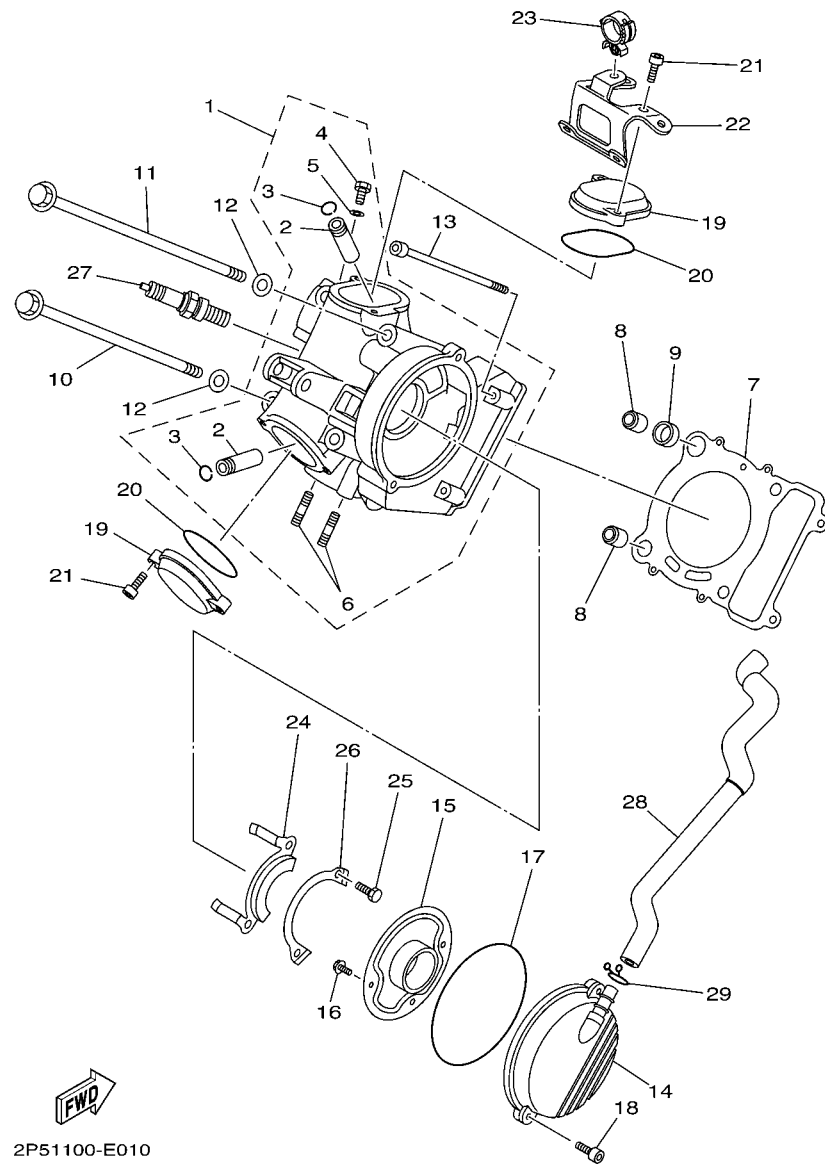
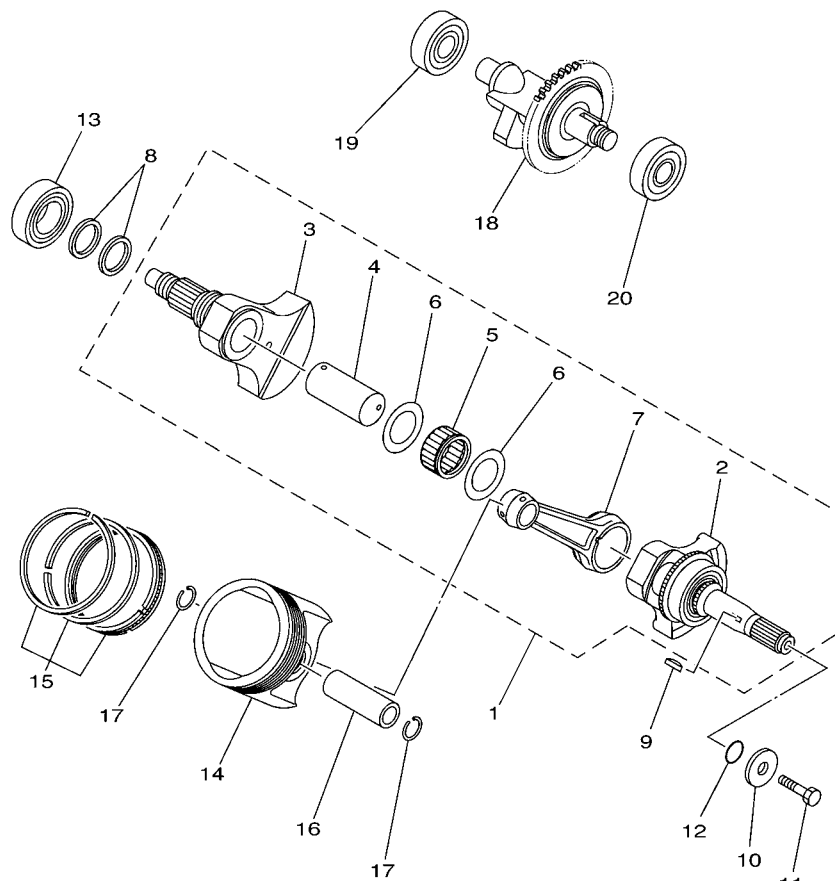


FIG. 1 CYLINDER HEAD

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5GH-11110-00	CYLINDER HEAD ASSY	1				
2	3Y1-11133-11	.GUIDE, VALVE 1	2				
3	93440-12052	.CIRCLIP	2				
4	90401-06001	.BOLT, UNION	1				
5	90430-06192	.GASKET	1				
6	95617-08620	.BOLT, STUD	2				
7	5GH-11181-00	GASKET, CYLINDER HEAD 1	1				
8	99530-14016	PIN, DOWEL	2				
9	90430-14240	GASKET	1				
10	90105-10137	BOLT, FLANGE	2				
11	90105-10136	BOLT, FLANGE	2				
12	90201-10128	WASHER, PLATE	4				
13	91312-06140	BOLT	2				
14	4WU-11160-01	BREATHER ASSY	1				
15	4KB-11165-00	PLATE, BREATHER	1				
16	95022-06012	BOLT, FLANGE	2				
17	93211-06635	O-RING	1				
18	91312-06025	BOLT	2				
19	2NL-11186-12	COVER, CYLINDER HEAD SIDE 2	2				
20	93210-57634	O-RING	2				
21	91312-06020	BOLT	4				
22	2P5-1112F-00	PLATE 2	1				
23	90464-18246	CLAMP	2				
24	5GH-1111F-00	PLATE	1				
25	97002-06012	BOLT	2				
26	90215-06003	WASHER, LOCK	1				
27	94701-00333	PLUG, SPARK (NGK DR8EA)	1				

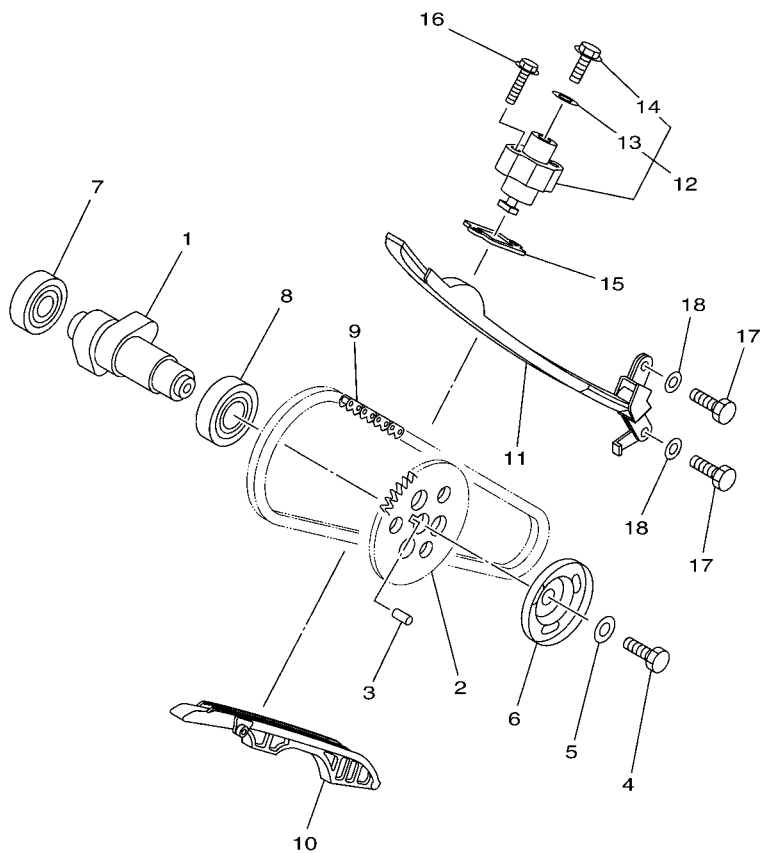




2P51100-E030

FIG. 3 CRANKSHAFT & PISTON

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5ND-11400-00	CRANKSHAFT ASSY	1				
2	5ND-W1141-00	.CRANK 1	1				
3	5ND-W1142-00	.CRANK 2	1				
4	5GH-11681-00	.PIN, CRANK 1	1				
5	93310-635D4	.BEARING	1				
6	90201-356K1	.WASHER, PLATE	2				
7	5GH-11651-01	.ROD, CONNECTING	1				
8	5GH-11447-00	SEAL, CRANK	2				
9	90280-05048	KEY, WOODRUFF	1				
10	90201-10038	WASHER, PLATE	1				
11	90101-10017	BOLT	1				
12	93210-16290	O-RING	1				
13	93306-30629	BEARING	1				
14	5ND-11631-00	PISTON (STD)	1				
	5ND-11636-00	PISTON (0.50MM O/S)	1				AP
	5ND-11638-00	PISTON (1.00MM O/S)	1				AP
15	5ND-11603-00	PISTON RING SET (STD)	1				
	5ND-11605-00	PISTON RING SET (0.50MM O/S)	1				AP
	5ND-11607-00	PISTON RING SET (1.00MM O/S)	1				AP
16	3LD-11633-00	PIN, PISTON	1				
17	93450-22027	CIRCLIP	2				
18	5ND-11500-00	BALANCER ASSY	1				
19	93306-30315	BEARING	1				
20	93306-30438	BEARING	1				



2P51100-E050

FIG. 5 CAMSHAFT & CHAIN

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5GH-12171-00	CAMSHAFT 1	1				
2	5GH-12176-10	SPROCKET, CAM CHAIN	1				
3	93604-10011	PIN, DOWEL	1				
4	90101-10016	BOLT	1				
5	90201-10591	WASHER, PLATE	1				
6	4KB-11145-00	PLATE, BREATHER 2	1				
7	93306-00438	BEARING	1				NIHONSEIKO
8	93306-00515	BEARING	1				
9	94582-20116	CHAIN (DID SCR-0409 SV 116LE)	1				
10	5GH-12231-10	GUIDE, STOPPER 1	1				
11	5GH-12241-00	GUIDE, STOPPER 2	1				
12	31G-12210-01	TENSIONER ASSY, CAM CHAIN	1				
13	31G-12214-00	.GASKET	1				
14	31G-12222-00	.PLUG	1				
15	3GD-12213-00	GASKET, TENSIONER CASE	1				
16	95022-06025	BOLT, FLANGE	2				
17	97022-06016	BOLT	2				
18	92902-06600	WASHER, PLATE	2				

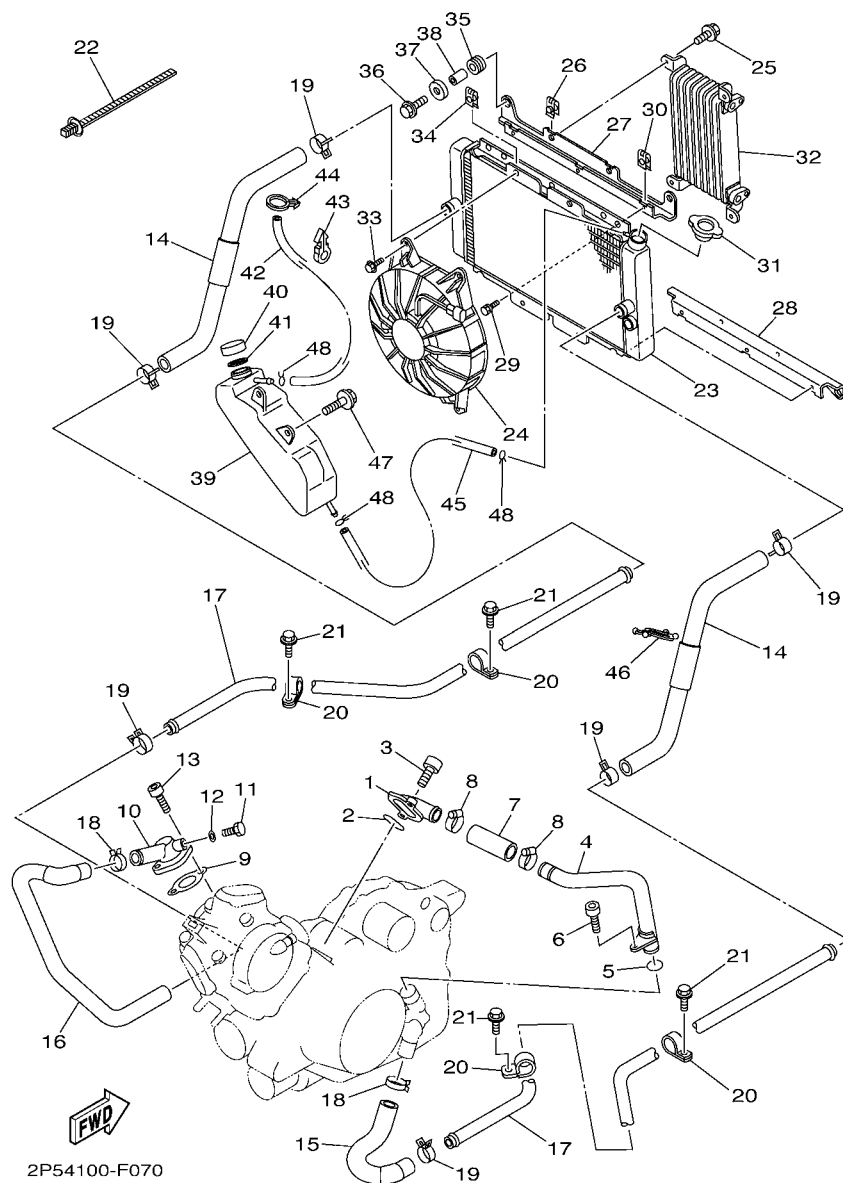


FIG. 7 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5GH-12446-00	JOINT	1				
2	93210-33786	O-RING	1				
3	90110-06189	BOLT, HEXAGON SOCKET HEAD	2				
4	2P5-12484-00	PIPE 4	1				
5	93210-18417	O-RING	1				
6	91312-06012	BOLT	1				
7	5GH-12481-00	PIPE 1	1				
8	90450-32015	HOSE CLAMP ASSY	2				
9	2P5-12434-00	GASKET	1				
10	2P5-12413-00	COVER, THERMOSTAT	1				
11	90338-06008	PLUG	1				
12	90430-06014	GASKET	1				
13	91312-06020	BOLT	2				
14	5UG-E2576-00	HOSE 1	2				
15	2P5-E2577-00	HOSE 2	1				
16	2P5-E2579-00	HOSE 4	1				
17	5UG-E2564-00	PIPE, WATER	2				
18	90467-23177	CLIP	2				
19	90467-26189	CLIP	6				
20	90461-12800	CLAMP	4				
21	90105-06831	BOLT, FLANGE	4				
22	90464-20005	CLAMP	2				
23	5UG-E2461-00	RADIATOR ASSY	1				
24	5UG-E2405-00	BLOWER ASSY	1				
25	5ND-E2675-00	BOLT, BLOWER HOLDING	4				
26	5ND-E2535-00	PLATE	4				
27	5UG-E244E-01	BRACKET 1	1				

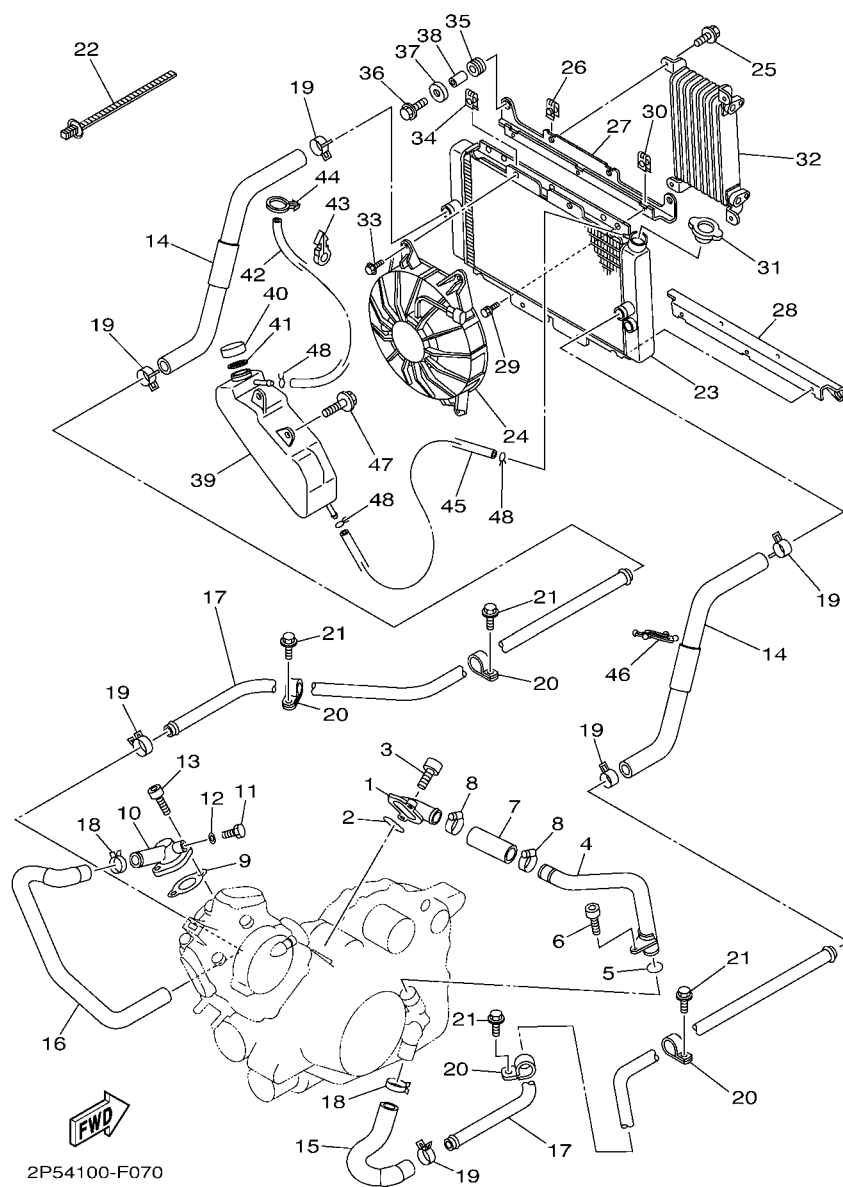


FIG. 7 RADIATOR & HOSE

REF. NO.	PART NO.	DESCRIPTION	QTY				REMARKS
28	5UG-E244F-00	BRACKET 2	1				
29	5UG-E2623-00	BOLT	6				
30	5ND-E2535-00	PLATE	6				
31	5ND-E2462-00	CAP, RADIATOR	1				
32	5UG-E3470-00	OIL COOLER ASSY	1				
33	5ND-E2675-00	BOLT, BLOWER HOLDING	4				
34	5ND-E2535-00	PLATE	4				
35	90480-15235	GROMMET	4				
36	90105-06833	BOLT, FLANGE	4				
37	90209-06012	WASHER	4				
38	90387-06113	COLLAR	4				
39	5GS-21871-00	TANK, RECOVERY	1				
40	26H-21875-00	CAP	1				
41	26H-21874-00	GASKET	1				
42	90445-08811	HOSE (L1020)	1				
43	90464-10833	CLAMP	2				
44	90464-19815	CLAMP	1				
45	90445-08809	HOSE (L500)	1				
46	90464-29179	CLAMP	1				
47	90119-06868	BOLT, WITH WASHER	2				
48	90467-08003	CLIP	3				

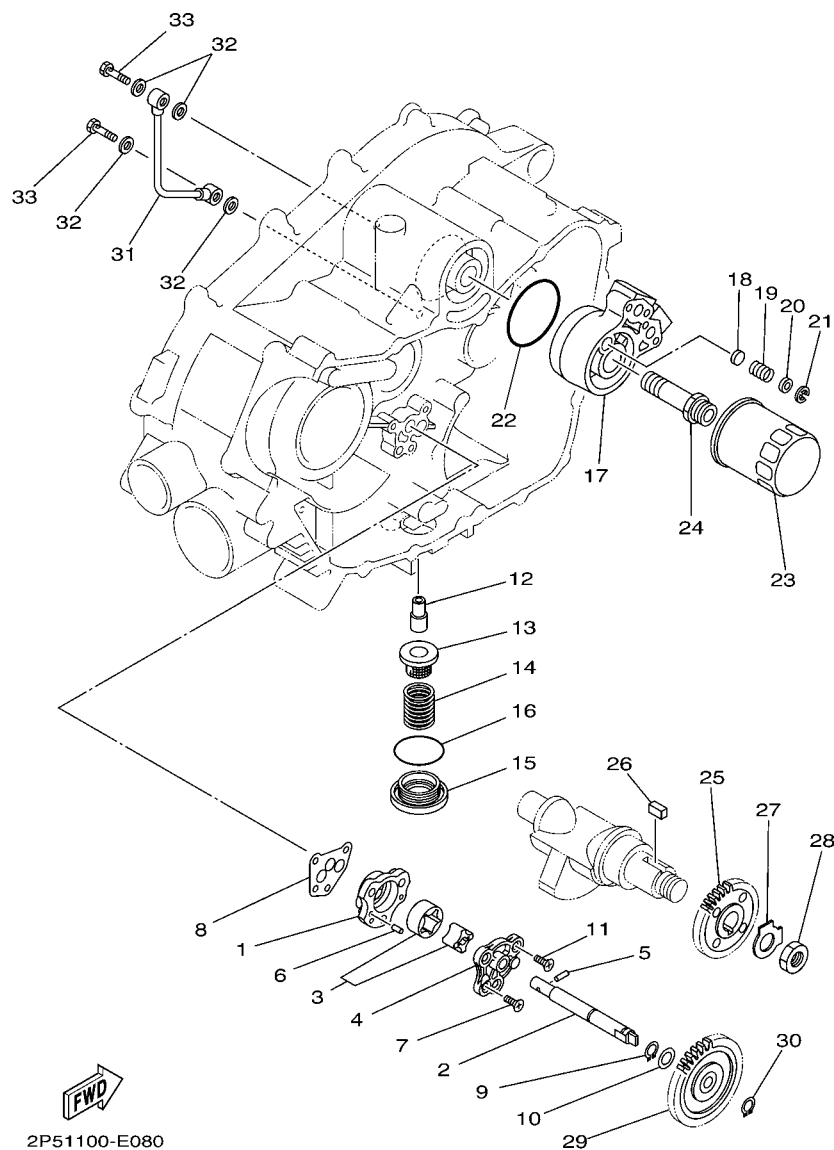


FIG. 8 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	1UY-13336-00	HOUSING, ROTOR	1				
2	5GH-13314-00	SHAFT, PUMP	1				
3	3Y1-13310-01	ROTOR ASSY 1	1				
4	1UY-13316-00	COVER, PUMP	1				
5	93603-12030	PIN, DOWEL	1				
6	93603-07073	PIN, DOWEL	2				
7	98707-06020	SCREW, FLAT HEAD	1				
8	3GD-13329-00	GASKET, PUMP COVER	1				
9	99009-11400	CIRCLIP	1				
10	90201-114P2	WASHER, PLATE (1.0)	1				
11	98702-06030	SCREW, FLAT HEAD	3				
12	2XK-13416-00	PIPE, OIL 1	1				
13	51Y-13411-00	STRAINER, OIL	1				
14	90501-18576	SPRING, COMPRESSION	1				
15	4HC-15351-00	PLUG, DRAIN	1				
16	93210-35520	O-RING	1				
17	5UG-13461-00	PLATE, ADAPTOR	1				
18	1YW-13497-00	PLUG	1				
19	90501-082E3	SPRING, COMPRESSION	1				
20	92907-06600	WASHER, PLATE	1				
21	93420-13073	CIRCLIP	1				
22	93210-57428	O-RING	1				
23	5GH-13440-20	ELEMENT ASSY, OIL CLEANER	1				
24	90401-20162	BOLT, UNION	1				
25	5GH-13324-00	GEAR, PUMP DRIVE	1				
26	90282-05013	KEY, STRAIGHT	1				
27	90215-14205	WASHER, LOCK	1				

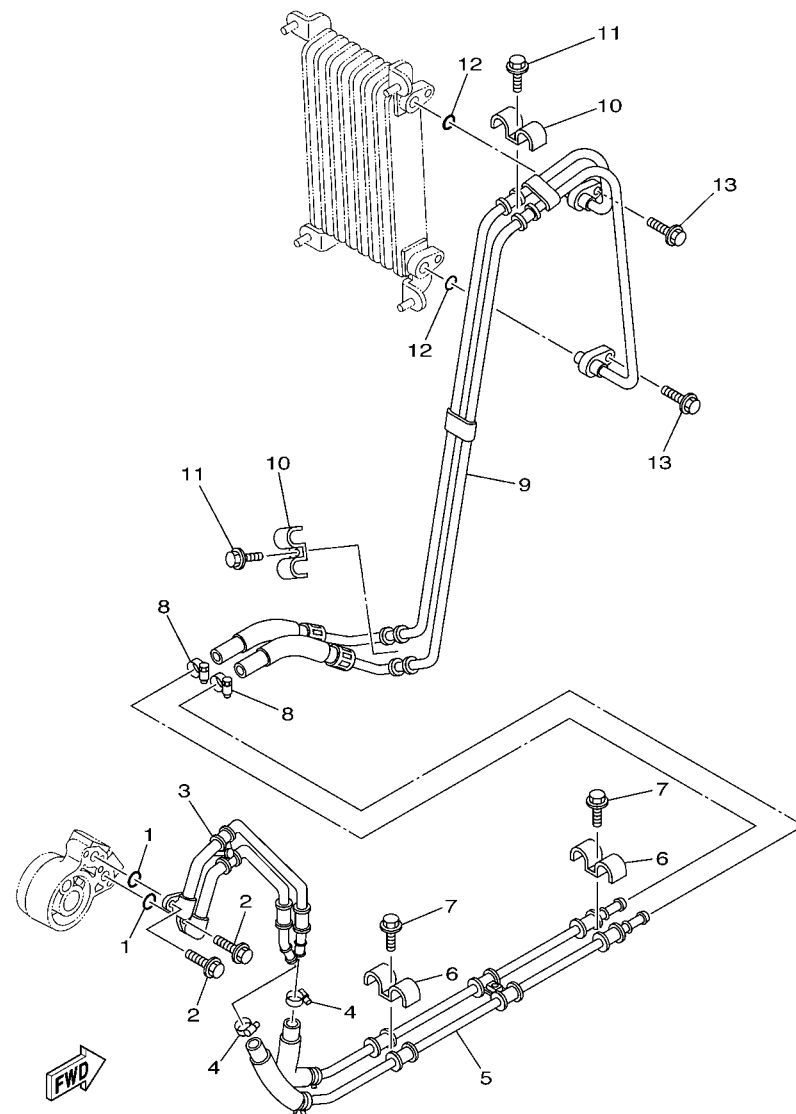


FIG. 9 OIL PIPE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	93210-10197	O-RING	2				
2	91312-06016	BOLT	4				
3	2P5-13416-00	PIPE, OIL 1	1				
4	90450-22017	HOSE CLAMP ASSY	2				
5	2P5-E3406-00	OIL PIPE COMP. 2	1				
6	90462-15800	CLAMP	2				
7	90105-06832	BOLT, FLANGE	2				
8	90450-22017	HOSE CLAMP ASSY	2				
9	5UG-E3405-00	OIL PIPE COMP. 1	1				
10	90462-15800	CLAMP	2				
11	90105-06832	BOLT, FLANGE	2				
12	93210-11M59	O-RING	2				
13	95802-06020	BOLT, FLANGE	2				

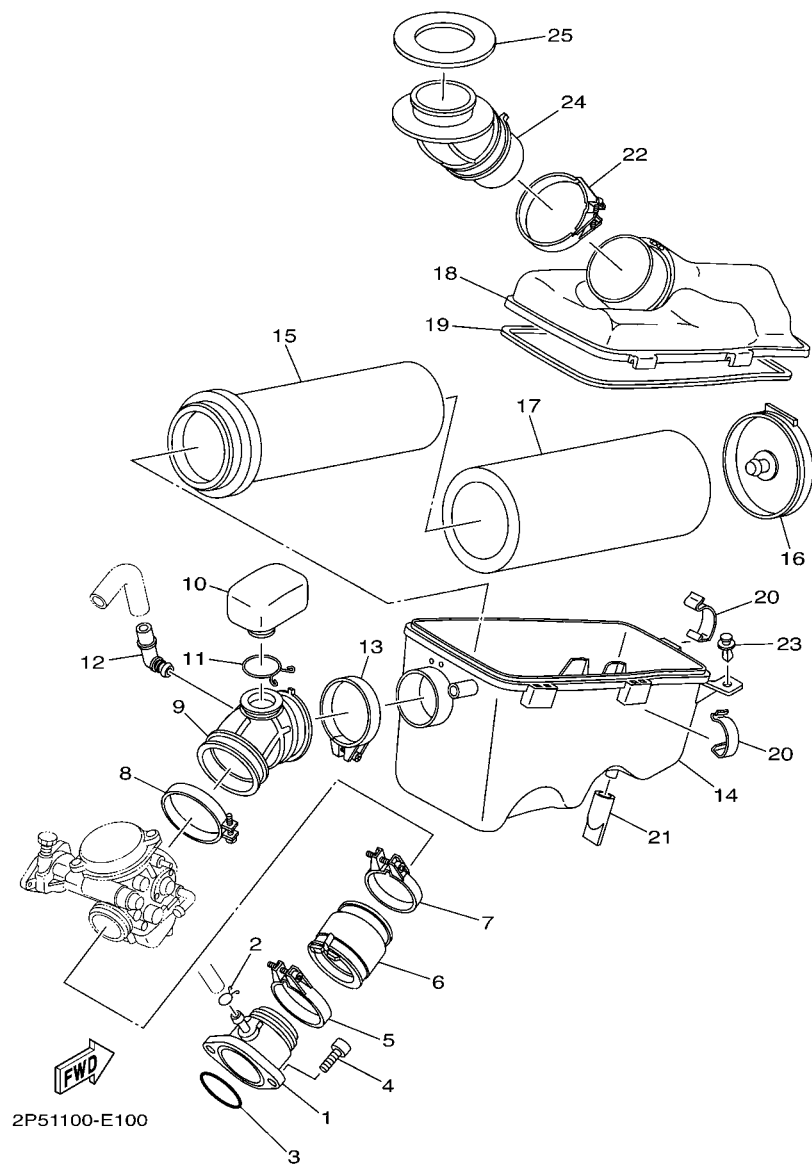


FIG. 10 INTAKE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-13586-00	JOINT, CARBURETOR 1	1				
2	90467-08017	CLIP	1				
3	93210-44545	O-RING	1				
4	91312-08025	BOLT	2				
5	90450-54005	HOSE CLAMP ASSY	1				
6	2P5-13596-00	JOINT, CARBURETOR 2	1				
7	90450-47002	HOSE CLAMP ASSY	1				
8	90450-56006	HOSE CLAMP ASSY	1				
9	2P5-E4453-00	JOINT, AIR CLEANER 1	1				
10	5UG-E3591-00	CHAMBER, AIR 2	1				
11	5UG-E4137-00	CLIP	1				
12	5KM-14419-00	PIPE	1				
13	90450-58090	HOSE CLAMP ASSY	1				
14	2P5-E4411-00	CASE, AIR CLEANER 1	1				
15	5UG-E4458-00	GUIDE	1				
16	5UH-E4468-00	PLATE, ELEMENT FITTING	1				
17	5UG-E4451-00	ELEMENT, AIR CLEANER	1				
18	2P5-E4412-00	CAP, CLEANER CASE 1	1				
19	2P5-E4462-00	SEAL	1				
20	5UH-E4424-00	CLIP, CAP FITTING	5				
21	5UG-E4769-00	PIPE, DRAIN	1				
22	90450-67002	HOSE CLAMP ASSY	1				
23	90269-08813	RIVET	2				
24	2P5-E4437-00	DUCT	1				
25	5UG-E4476-00	SEAL	1				

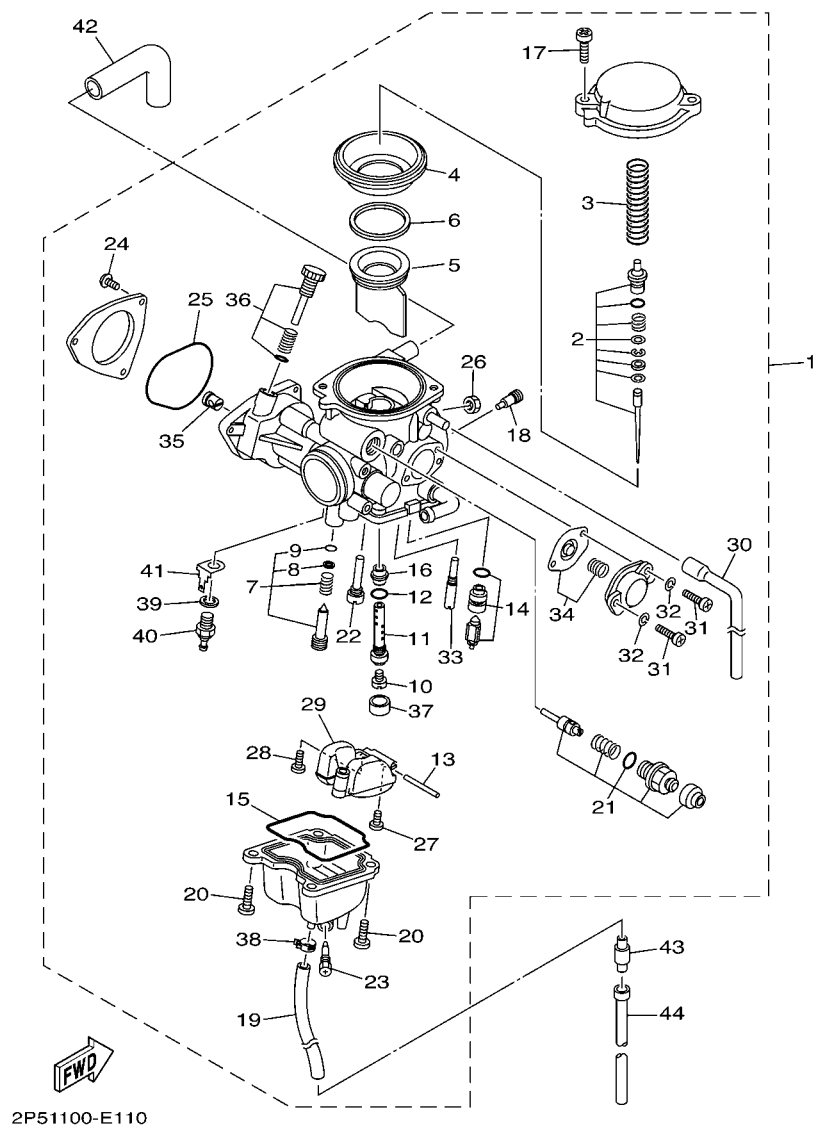


FIG. 11 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-E4901-01	CARBURETOR ASSY 1	1				
2	2P5-1490J-00	.NEEDLE SET	1				
3	4KM-14933-00	.SPRING, DIAPHRAGM	1				
4	5GH-14940-10	.DIAPHRAGM ASSY	1				
5	5DM-14112-00	.VALVE, THROTTLE 1	1				
6	5GH-14918-10	.RING	1				
7	2P5-14105-00	.PILOT SCREW SET	1				
8	3H1-14962-00	..WASHER	1				
9	3H1-14147-00	..O-RING	1				
10	3G2-1423E-53	.JET, MAIN (#133.8)	1				
11	5GH-14261-00	.HOLDER	1				
12	583-14561-00	.O-RING	1				
13	127-14186-00	.PIN, FLOAT	1				
14	5UH-14107-10	.NEEDLE VALVE SET	1				
15	5DM-14561-00	.O-RING	1				
16	5DM-14114M-40	.NOZZLE, MAIN	1				
17	4KM-14216-00	.SCREW	2				
18	1HX-14231-16	.JET, MAIN (# 80)	1				
19	4KB-14193-20	.PIPE	1				
20	98502-04010	.SCREW, PAN HEAD	4				
21	2P5-1410A-00	.STARTER SET	1				
22	3G2-1423A-62	.JET, MAIN (#57.5)	1				
23	3FV-14191-00	.PLUG, DRAIN	1				
24	9850L-04006	.SCREW, PAN HEAD	3				
25	5FU-E4147-00	.O-RING	1				
26	522-14161-00	.NUT, CABLE ADJUSTING	1				
27	98507-04008	.SCREW, PAN HEAD	1				

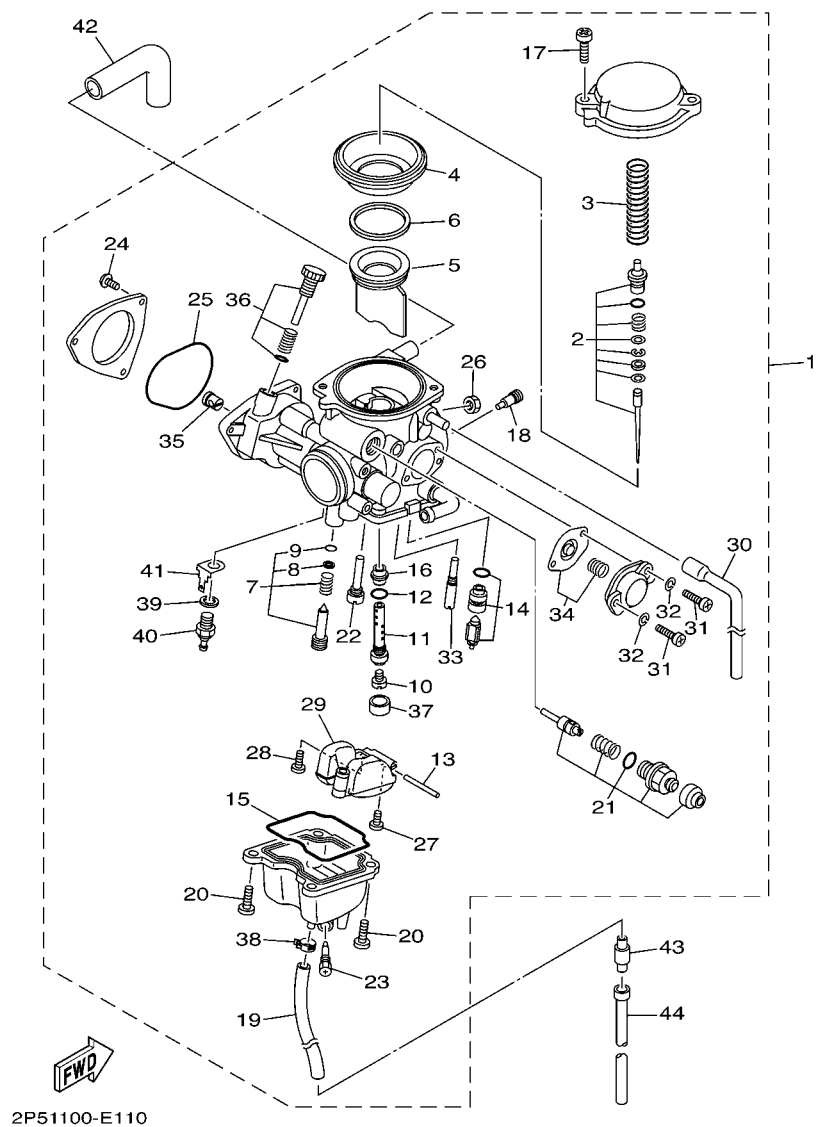


FIG. 11 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	1FN-14565-00	.SCREW	1				
29	5DM-14985-00	.FLOAT	1				
30	5GH-14197-00	.PIPE	1				
31	98501-04014	.SCREW, PAN HEAD	2				
32	92902-04100	.WASHER, SPRING	2				
33	4KM-14142-20	.JET, PILOT (# 20)	1				
34	5EL-1490H-00	.DIAPHRAGM SET 5	1				
35	5FU-E4155-00	.GUIDE, CABLE	1				
36	5UG-14103-10	.THROTTLE SCREW SET	1				
37	5GH-14918-00	.RING	1				
38	4XE-14937-00	.CLIP	1				
39	5CY-14951-00	.WASHER	1				
40	5FU-83790-20	.HEATER ASSY (30W)	1				
41	5FU-82103-00	.TERMINAL 1	1				
42	2P5-E4349-00	PIPE	1				
43	24W-14193-00	PIPE	1				
44	91A20-07010	TUBE, FLEXIBLE VINYL	1				

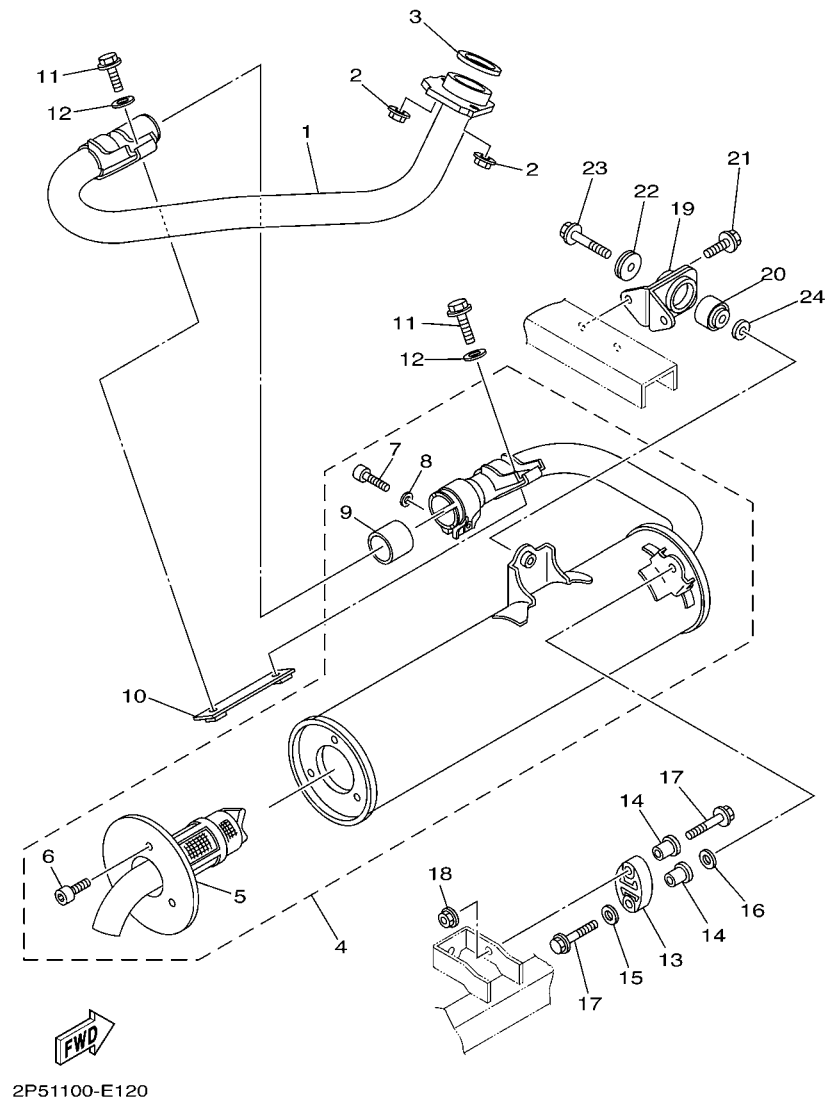


FIG. 12 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-E4611-00	PIPE, EXHAUST 1	1				
2	90179-08410	NUT	2				
3	3GD-14613-00	GASKET, EXHAUST PIPE	1				
4	2P5-E4710-00	MUFFLER ASSY 1	1				
5	5ND-E4752-00	.PIPE, OUTLET	1				
6	5ND-E4719-00	.BOLT, MUFFLER	3				
7	5ND-E4777-00	.BOLT	2				
8	5ND-E4759-00	.WASHER	2				
9	5ND-E4714-00	.GASKET, MUFFLER	1				
10	2P5-E4639-00	STAY, EXHAUST PIPE 1	1				
11	95812-06020	BOLT, FLANGE	2				
12	90201-06076	WASHER, PLATE	2				
13	5UG-14737-00	DAMPER, MUFFLER	1				
14	90387-066J1	COLLAR	2				
15	90201-06023	WASHER, PLATE	1				
16	90201-05016	WASHER, PLATE	1				
17	95822-06035	BOLT, FLANGE	2				
18	95702-06500	NUT, FLANGE	1				
19	5UG-F1440-00	MUFF STAY SUB-KUMI	1				
20	5KM-27414-01	DAMPER	1				
21	95812-08016	BOLT, FLANGE	2				
22	90209-08249	WASHER	1				
23	95802-08040	BOLT, FLANGE	1				
24	90201-07008	WASHER, PLATE	1				

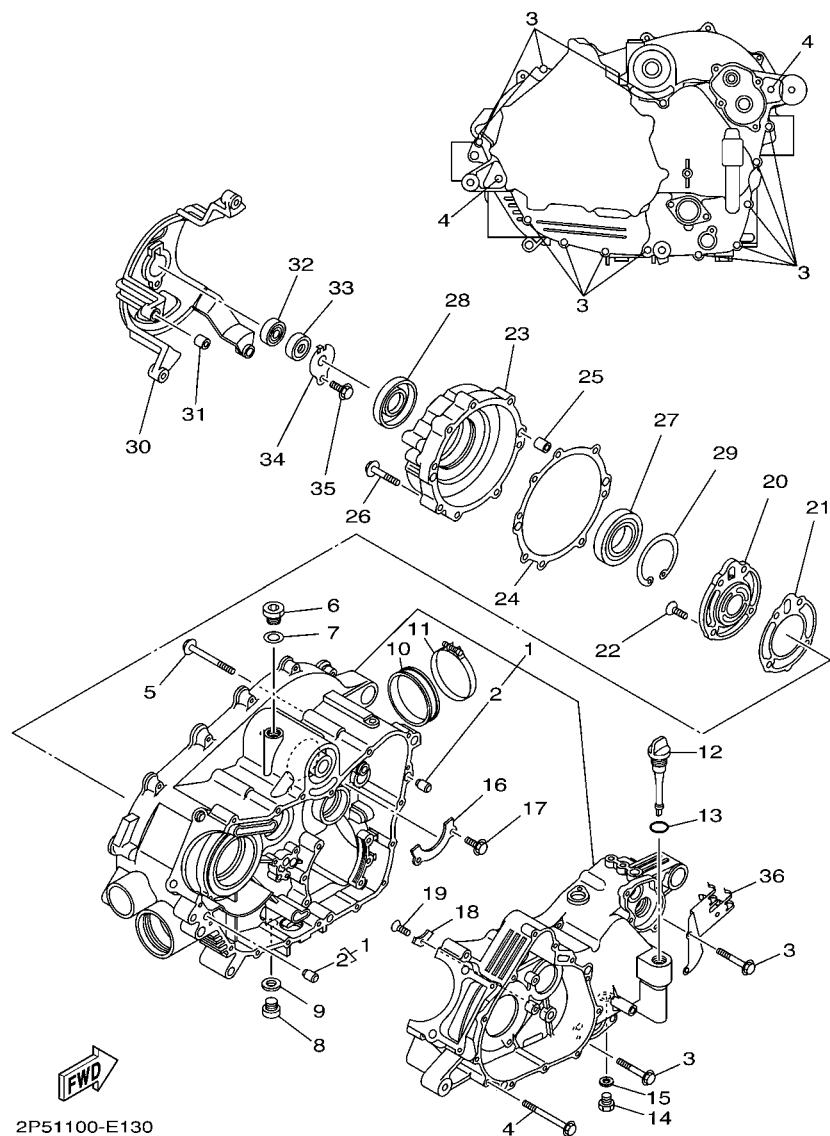


FIG. 13 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-15100-01	CRANKCASE ASSY	1				
2	99530-10114	.PIN, DOWEL	2				
3	95022-06040	BOLT, FLANGE	12				
4	95022-06065	BOLT, FLANGE	2				
5	95022-06065	BOLT, FLANGE	3				
6	90340-18003	PLUG, STRAIGHT SCREW	1				
7	90430-18130	GASKET	1				
8	90340-14002	PLUG, STRAIGHT SCREW	1				
9	214-11198-01	GASKET	1				
10	2P5-15189-00	PLUG	1				
11	90450-60005	HOSE CLAMP ASSY	1				
12	5GH-15362-00	PLUG, OIL LEVEL	1				
13	93210-19026	O-RING	1				
14	90340-14029	PLUG, STRAIGHT SCREW	1				
15	214-11198-01	GASKET	1				
16	5GH-15388-00	PLATE, BEARING COVER	1				
17	95822-06012	BOLT, FLANGE	2				
18	2K7-15383-00	PLATE, BEARING COVER	1				
19	90151-06024	SCREW, COUNTERSUNK	1				
20	5GH-15414-00	COVER, AIR CLEANER	1				
21	5GH-15454-00	GASKET 1	1				
22	98702-06020	SCREW, FLAT HEAD	4				
23	5GH-15163-00	HOUSING, BEARING 1	1				
24	5GH-15463-00	GASKET, COVER PINION 2	1				
25	99530-10114	PIN, DOWEL	2				
26	95022-06040	BOLT, FLANGE	8				
27	93316-01003	BEARING	1				

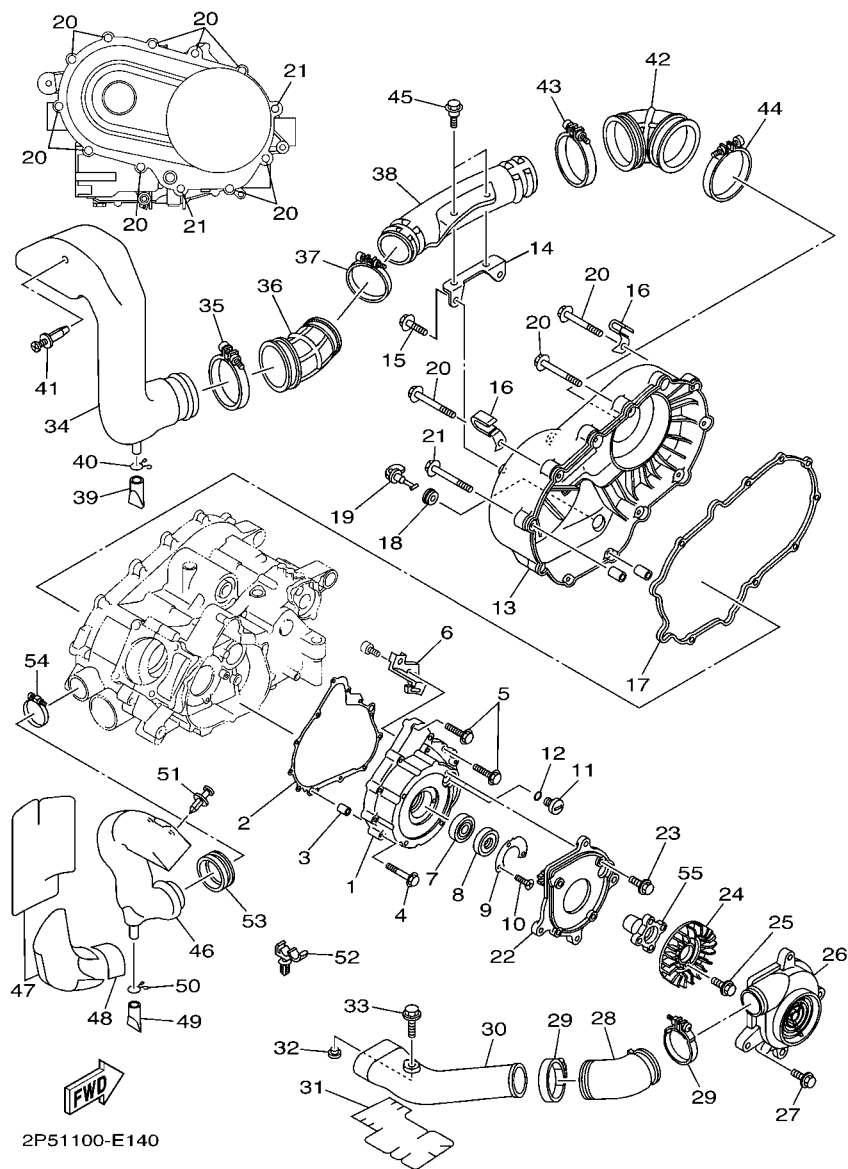


FIG. 14 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5GH-15411-01	COVER, CRANKCASE 1	1				
2	5GH-15451-00	GASKET, CRANKCASE COVER 1	1				
3	99530-10114	PIN, DOWEL	2				
4	95022-06040	BOLT, FLANGE	8				
5	95022-06030	BOLT, FLANGE	4				
6	5GH-15113-00	PLATE	1				
7	93306-07801	BEARING	1				
8	93102-28476	OIL SEAL	1				
9	21V-15719-00	WASHER, THRUST	1				
10	90151-05023	SCREW, COUNTERSUNK	2				
11	90340-14117	PLUG, STRAIGHT SCREW	1				
12	93210-14369	O-RING	1				
13	2P5-15431-00	COVER, CRANKCASE 3	1				
14	2P5-15199-00	BRACKET	1				
15	95822-06012	BOLT, FLANGE	2				
16	90462-10036	CLAMP	2				
17	5GH-15379-00	SEAL, CRANKCASE	1				
18	90480-13018	GROMMET	1				
19	5KM-15351-00	PLUG, DRAIN	1				
20	95822-06035	BOLT, FLANGE	10				
21	95822-06045	BOLT, FLANGE	2				
22	5UG-12653-00	AIR SHROUD, CYLINDER 3	1				
23	95822-06020	BOLT, FLANGE	4				
24	2P5-12611-00	FAN	1				
25	95822-06016	BOLT, FLANGE	4				
26	5UG-12651-00	AIR SHROUD, CYLINDER 1	1				
27	95822-06020	BOLT, FLANGE	4				

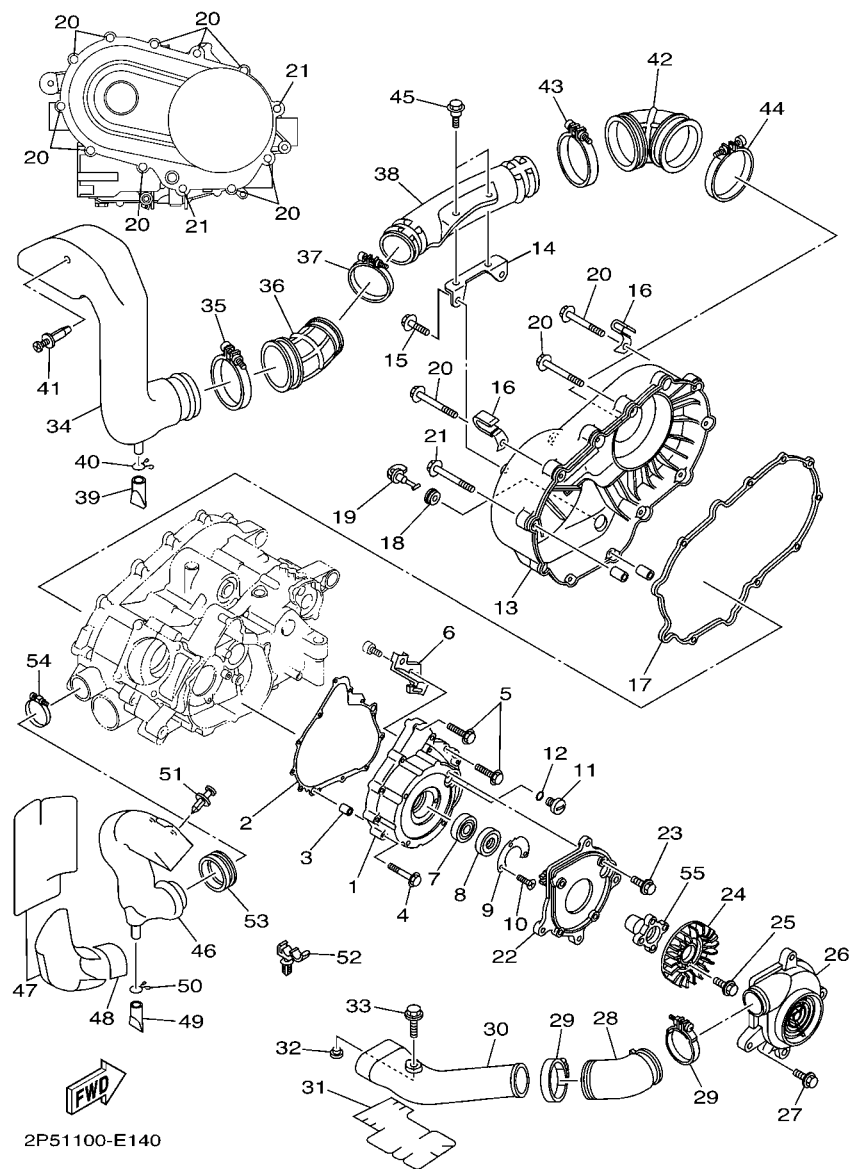


FIG. 14 CRANKCASE COVER 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	2P5-E2695-00	JOINT 1	1				
29	90450-64004	HOSE CLAMP ASSY	1				
30	5UG-E2691-00	DUCT, 1	1				
31	5UG-F1575-00	SEAL 1	1				
32	90179-06520	NUT	1				
33	95822-06020	BOLT, FLANGE	1				
34	2P5-E5471-00	DUCT, AIR	1				
35	2P5-F1823-00	CLAMP, HOSE	1				
36	2P5-E5474-00	SEAL, AIR DUCT	1				
37	3C2-F1823-00	CLAMP, HOSE	1				
38	2P5-E5475-00	DUCT, AIR	1				
39	5BF-1443E-00	PIPE, DRAIN	1				
40	90467-16195	CLIP	1				
41	90269-06800	RIVET	1				
42	2P5-E5379-00	SEAL, CRANKCASE	1				
43	90450-75002	HOSE CLAMP ASSY	1				
44	90450-85002	HOSE CLAMP ASSY	1				
45	90109-06172	BOLT	2				
46	2P5-E5473-00	DUCT, AIR	1				
47	2P5-E5491-00	PROTECTOR	2				
48	2P5-E5494-00	SEAL, PROTECTOR	1				
49	5BF-1443E-00	PIPE, DRAIN	1				
50	90467-16195	CLIP	1				
51	90269-06800	RIVET	1				
52	90464-12830	CLAMP	1				
53	2P5-E5472-00	SEAL, AIR DUCT	1				
54	90450-64004	HOSE CLAMP ASSY	1				

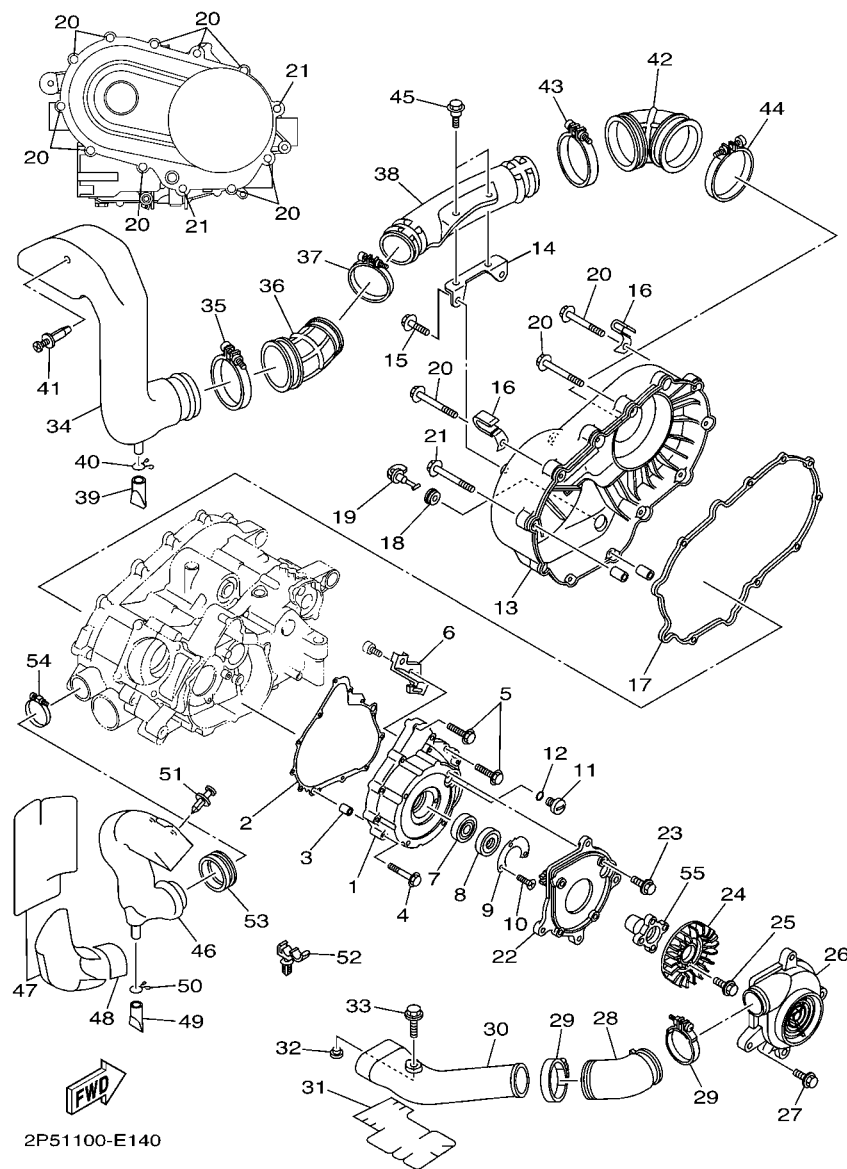


FIG. 14 CRANKCASE COVER 1

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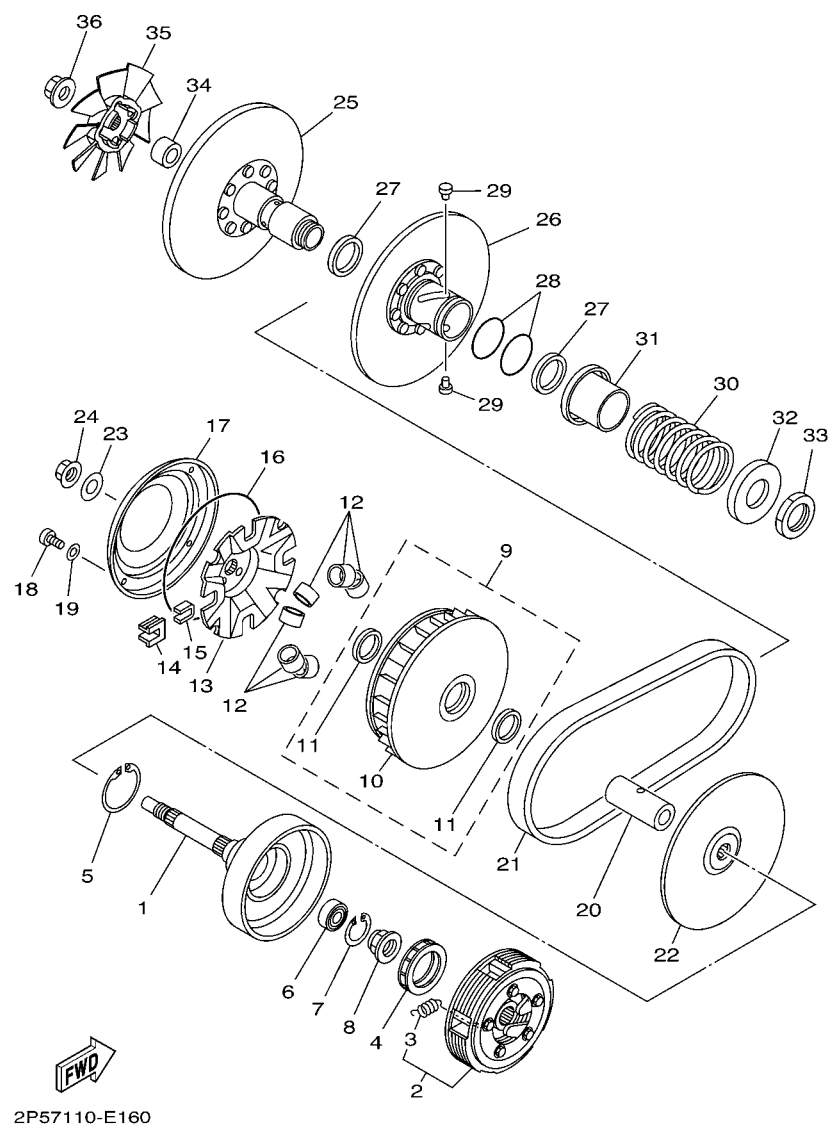


FIG. 16 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5GH-16611-10	CLUTCH HOUSING COMP.	1				
2	5GH-16620-00	CLUTCH CARRIER ASSY	1				
3	5GH-16626-00	.SPRING, CLUTCH WEIGHT 1	5				
4	5GH-16664-00	BEARING, ONE WAY	1				
5	93410-46079	CIRCLIP	1				
6	93315-21813	BEARING	1				
7	93450-24062	CIRCLIP	1				
8	90179-22005	NUT	1				
9	5GH-17606-00	PRIMARY SLIDING SHEAVE COMP.	1				
10	5GH-17620-00	.PRIMARY SLIDING SHEAVE COMP.	1				
11	93101-31167	.OIL SEAL	2				
12	5GH-17632-00	WEIGHT	8				
13	5GH-17623-00	CAM	1				
14	4WV-17653-00	SLIDER	4				
15	4WV-17654-01	SPACER 1	4				
16	93211-52001	O-RING	1				
17	5GH-17639-00	STOPPER	1				
18	90157-04006	SCREW, PAN HEAD	4				
19	90201-047R9	WASHER, PLATE	4				
20	90387-1914K	COLLAR	1				
21	5GH-17641-10	V-BELT	1				
22	2P5-17611-00	SHEAVE, PRIMARY FIXED	1				
23	90201-190T7	WASHER, PLATE	1				
24	90179-16005	NUT	1				
25	5GH-17660-10	SECONDARY FIXED SHEAVE COMP.	1				
26	2P5-17670-00	SECONDARY SLIDING SHEAVE	1				
27	93101-41004	OIL SEAL	2				

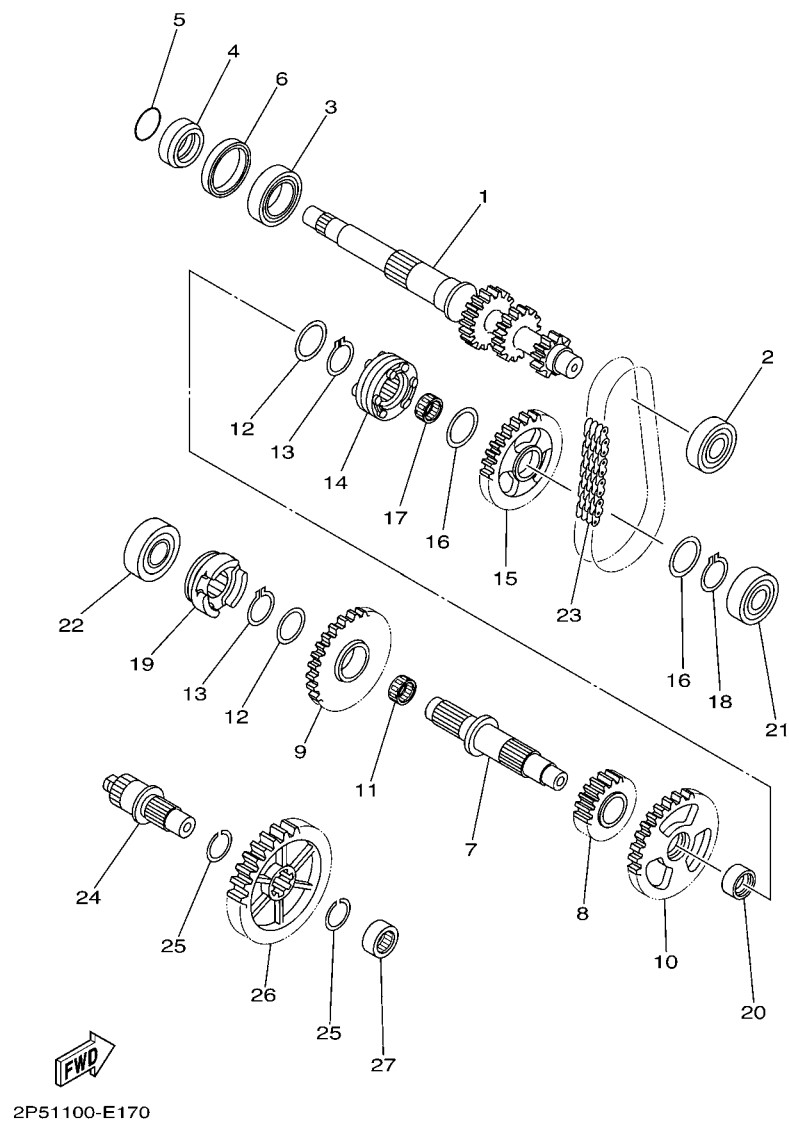


FIG. 17 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-17681-00	SHAFT, SECONDARY	1				
2	93306-00415	BEARING	1				
3	93306-20601	BEARING	1				
4	90387-26001	COLLAR	1				
5	93210-26001	O-RING	1				
6	93102-42004	OIL SEAL	1				
7	5GH-17402-01	DRIVE AXLE ASSY	1				
8	2P5-17582-00	GEAR, MIDDLE DRIVE (20T)	1				
9	2P5-17223-00	GEAR, HIGH WHEEL (39T)	1				
10	2P5-17233-00	GEAR, LOW WHEEL (43T)	1				
11	93310-32590	BEARING	1				
12	90201-250R9	WASHER, PLATE	2				
13	93440-25084	CIRCLIP	2				
14	5GT-17285-00	CLUTCH, DOG	1				
15	2P5-17453-00	SPROCKET, DRIVEN (30T)	1				
16	90201-20278	WASHER, PLATE	2				
17	93310-420F2	BEARING	1				
18	93410-20038	CIRCLIP	1				
19	1D9-17286-00	HOLDER	1				
20	90387-25013	COLLAR	1				
21	93306-30201	BEARING	1				
22	93306-20464	BEARING	1				
23	94591-54038	CHAIN(23RH302-38 ASM)	1				
24	5ND-17523-00	SHAFT	1				
25	93440-25084	CIRCLIP	2				
26	2P5-17583-00	GEAR, MIDDLE DRIVEN (43T)	1				
27	93311-42077	BEARING	1				

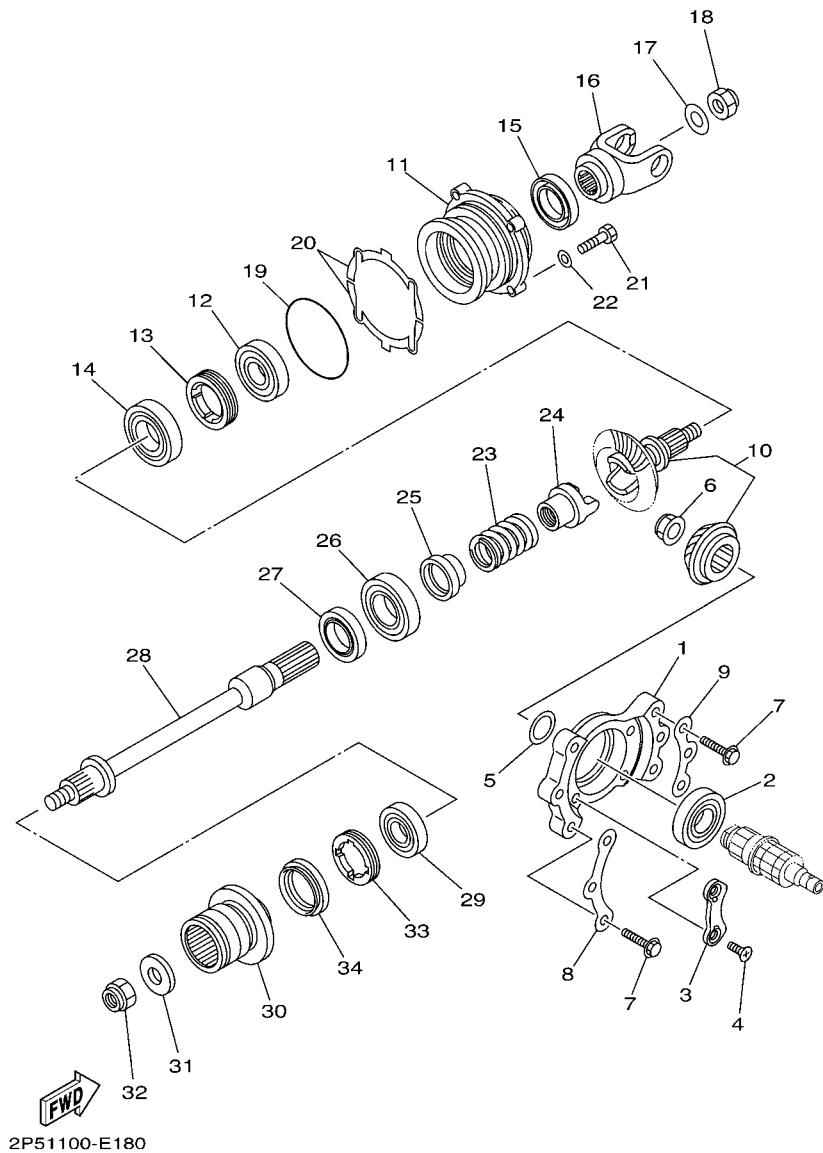


FIG. 18 MIDDLE DRIVE GEAR

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5GH-17521-00	HOUSING, BEARING	1				
2	93306-20622	BEARING	1				
3	11H-15383-02	PLATE, BEARING COVER	2				
4	90149-08013	SCREW	4				
5	52G-17531-01	SHIM, PINION (0.1T)	1				UR
	52G-17531-11	SHIM, PINION (0.15T)	1				UR
	52G-17531-21	SHIM, PINION (0.2T)	1				UR
	52G-17531-31	SHIM, PINION (0.3T)	1				UR
	52G-17531-41	SHIM, PINION (0.4T)	1				UR
	52G-17531-51	SHIM, PINION (0.5T)	1				UR
6	90179-22015	NUT	1				
7	91312-08030	BOLT	6				
8	2P5-17058-00	WASHER,1	1				
9	2P5-17059-00	WASHER,2	1				
10	2P5-17530-00	PINION SET	1				
11	5GH-17551-00	HOUSING, BEARING	1				
12	93306-30538	BEARING	1				
13	90179-65305	NUT	1				
14	93306-20715	BEARING	1				
15	93102-35012	OIL SEAL	1				
16	1D9-17556-00	YOKE, JOINT	1				
17	90201-14633	WASHER, PLATE	1				
18	90185-14009	NUT, SELF-LOCKING	1				
19	93210-78544	O-RING	1				
20	5GH-17531-00	SHIM, PINION (0.1T)	2				UR
	5GH-17531-10	SHIM, PINION (0.15T)	2				UR
	5GH-17531-20	SHIM, PINION (0.2T)	2				UR

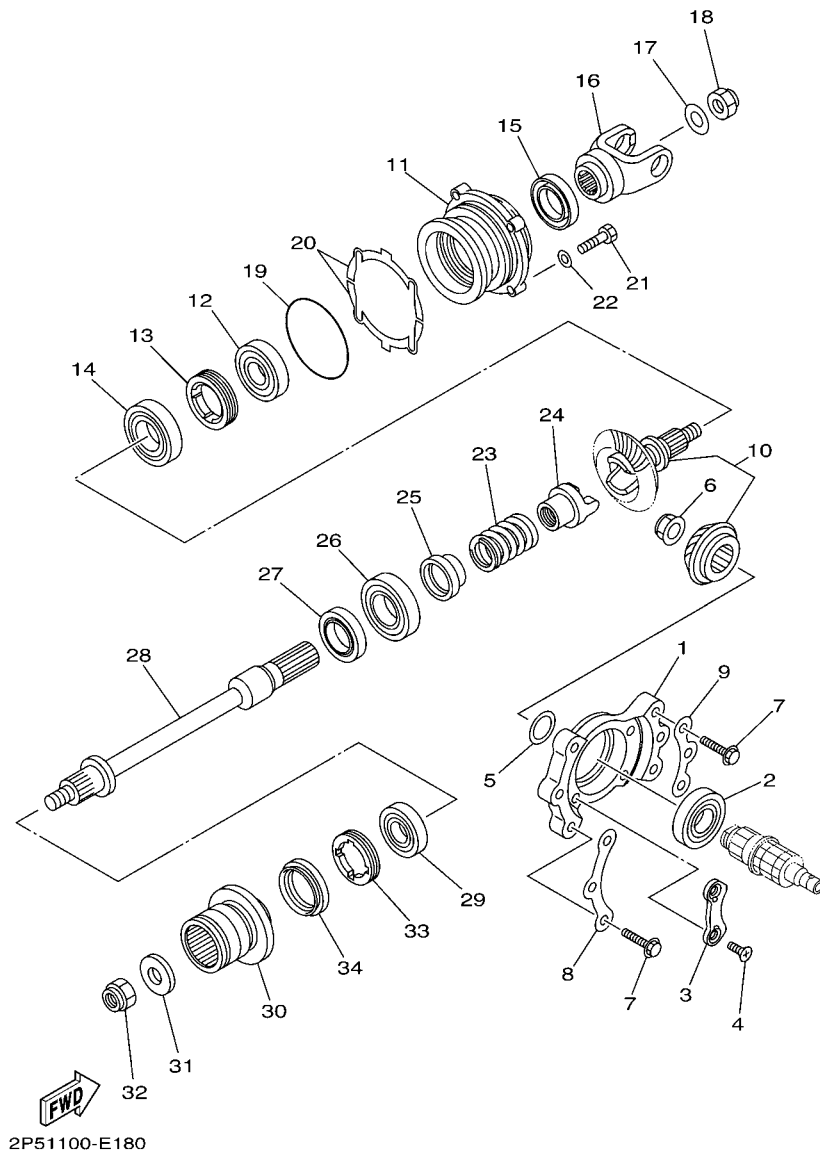
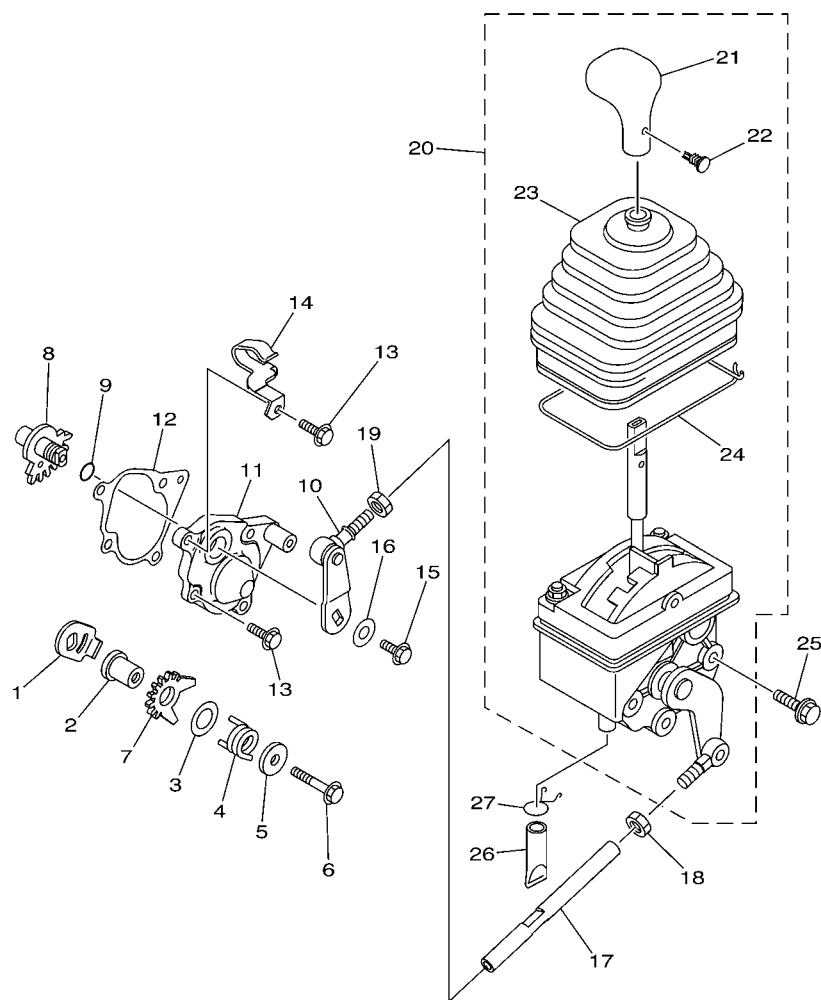


FIG. 18 MIDDLE DRIVE GEAR

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
20	5GH-17531-30	SHIM, PINION (0.3T)	2				UR
	5GH-17531-40	SHIM, PINION (0.4T)	2				UR
	5GH-17531-50	SHIM, PINION (0.5T)	2				UR
	5GH-17531-60	SHIM, PINION (0.6T)	2				UR
21	97022-08030	BOLT	4				
22	92902-08600	WASHER, PLATE	4				
23	90501-650L5	SPRING, COMPRESSION	1				
24	4VR-17527-00	CAM, DRIVEN	1				
25	5UH-17585-00	COLLAR, GEAR	1				
26	93306-00612	BEARING	1				
27	93102-30170	OIL SEAL	1				
28	1D9-1761A-00	SHAFT, 1	1				
29	93306-20582	BEARING	1				
30	5UG-45593-00	FLANGE, COUPLING 1	1				
31	90201-14633	WASHER, PLATE	1				
32	90185-14009	NUT, SELF-LOCKING	1				
33	90179-55660	NUT	1				
34	93102-44454	OIL SEAL	1				



2P51100-E201

FIG. 20 SHIFT SHAFT

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	4SH-18198-00	LEVER	1				
2	90387-0613B	COLLAR	1				
3	90201-132G5	WASHER, PLATE	1				
4	90508-35764	SPRING, TORSION	1				
5	90201-06036	WASHER, PLATE	1				
6	95812-06035	BOLT, FLANGE	1				
7	5KM-18191-00	LEVER	1				
8	5GH-18197-00	SHAFT	1				
9	93210-11073	O-RING	1				
10	2P5-18104-00	SHIFT GUIDE COMP.	1				
11	5GH-18129-01	COVER, SHIFT SHAFT	1				
12	5GH-18146-00	GASKET	1				
13	97080-06020	BOLT	4				
14	90465-08336	CLAMP	1				
15	95812-06016	BOLT, FLANGE	1				
16	90201-06036	WASHER, PLATE	1				
17	2P5-18115-00	ROD, SHIFT	1				
18	90170-08358	NUT	1				
19	95302-08700	NUT	1				
20	5UG-18300-01	SHIFTER ASSY	1				
21	5UG-18174-00	.KNOB, SHIFT LEVER	1				
22	90269-05055	.RIVET	1				
23	5GH-18131-00	.BOOT, SEALING	1				
24	5GH-18617-00	.STOPPER, RUBBER	1				
25	95802-08012	BOLT, FLANGE	3				
26	4GY-1443E-00	PIPE, DRAIN	1				
27	90467-15012	CLIP	1				

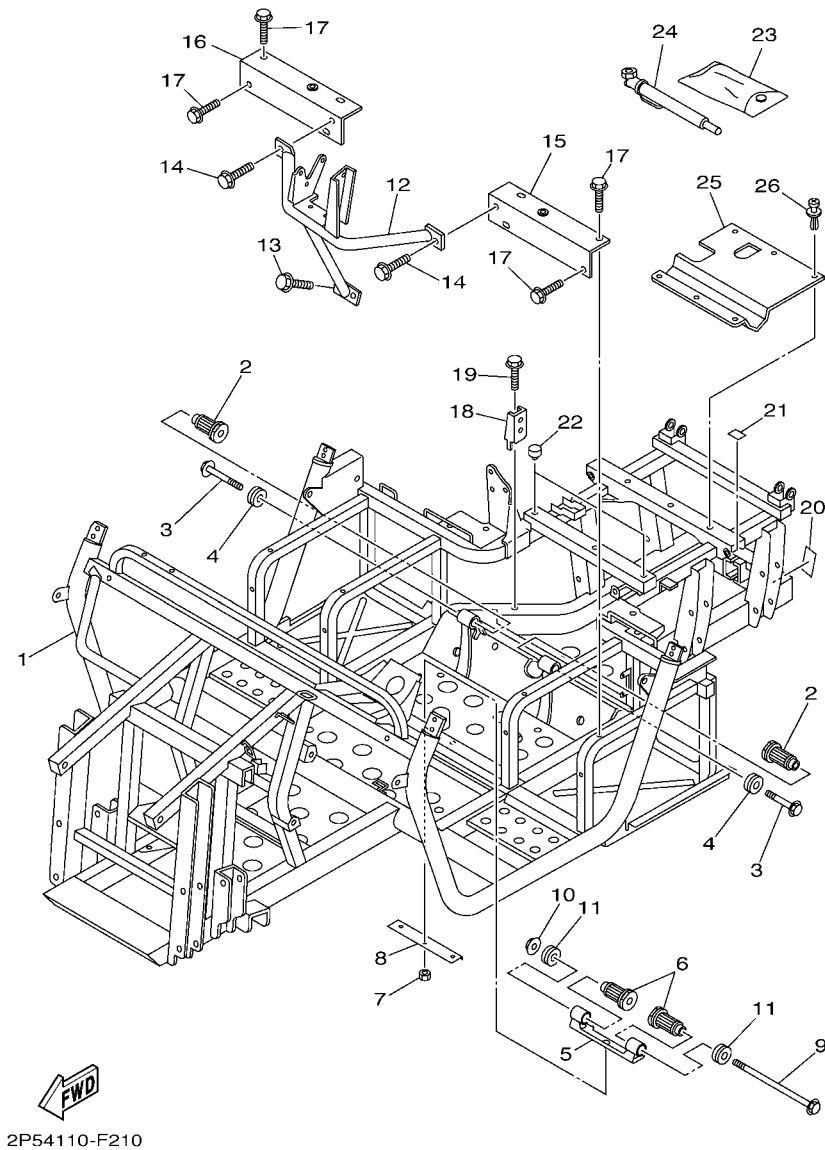


FIG. 21 FRAME

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-F1110-10	FRAME COMP.	1				WITH DOOR->FIG.51
2	5UH-E5336-00	DAMPER, ENGINE MOUNT 3	2				
3	95817-10080	BOLT, FLANGE	2				
4	5ND-F1486-00	DAMPER 2	2				
5	2P5-F1315-00	STAY, ENGINE 2	1				
6	5UH-E5336-00	DAMPER, ENGINE MOUNT 3	2				
7	95607-08200	NUT, SELF-LOCKING	3				
8	2P5-F2229-00	BRACKET, UNDER	1				
9	90105-10055	BOLT, FLANGE	1				
10	95607-10200	NUT, U FLANGE	1				
11	5ND-F1486-00	DAMPER 2	2				
12	5UG-F1986-00	REINFORCEMENT, FRAME 1	1				
13	90105-06831	BOLT, FLANGE	2				
14	95817-10020	BOLT, FLANGE	2				
15	5UG-F114H-00	SUPPORT, SEAT	1				
16	5UG-F114J-00	SUPPORT, SEAT	1				
17	90105-08867	BOLT, FLANGE	8				
18	5UG-F116B-00	BRACKET	1				
19	90105-06831	BOLT, FLANGE	1				
20	5UG-F151K-02	LABEL 7	1				
21	5UG-F151J-00	LABEL 6	1				ENGLISH
22	5ND-F8100-00	TOOL KIT	1				
23	5UG-F811A-00	GAUGE, AIR	1				
24	5UG-F7114-00	STOPPER, MAIN STAND	2				
25	5UG-F2898-00	INSULATOR, HEAT	1				
26	90105-06831	BOLT, FLANGE	4				

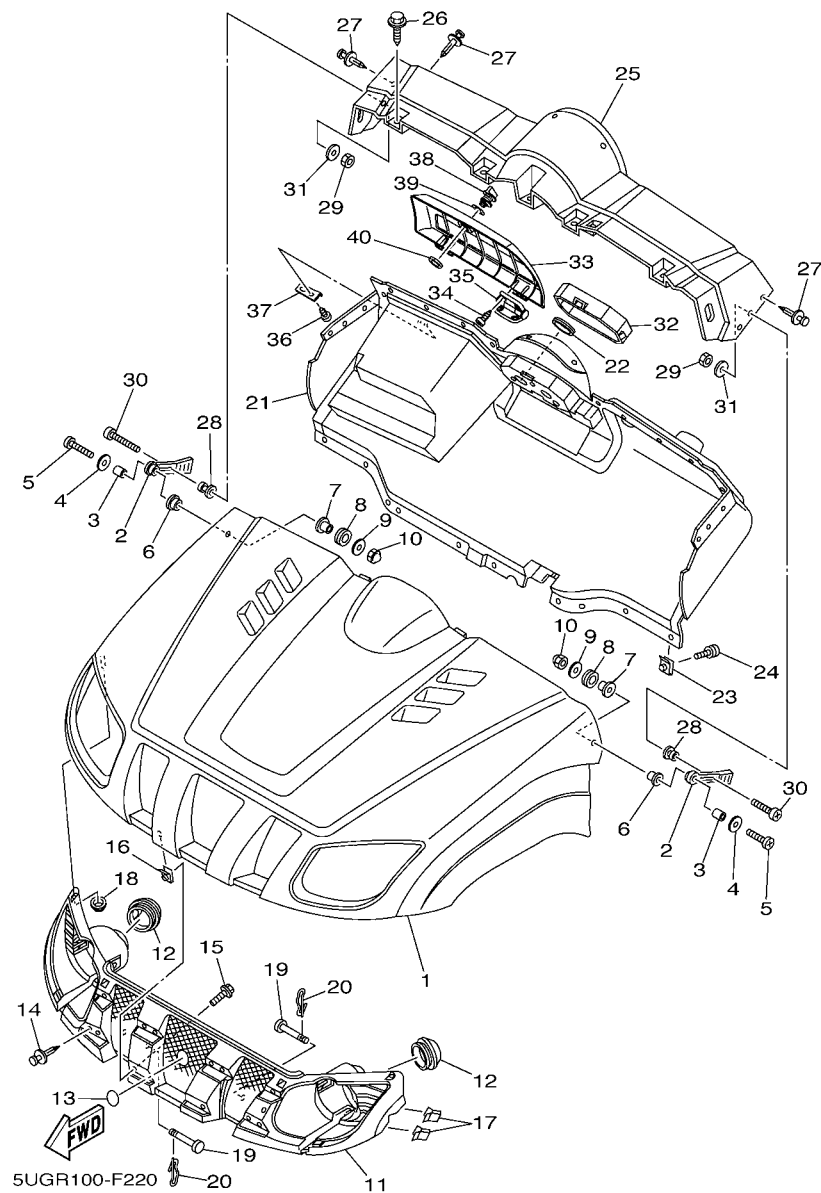


FIG. 22 FRONT FENDER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F1510-F0	FRONT FENDER COMP.	1				
2	8V0-77171-00	BODY, LATCH 1	2				
3	90387-06241	COLLAR	2				
4	90201-06557	WASHER, PLATE	2				
5	98907-06035	SCREW, BIND	2				
6	90387-062M9	COLLAR	2				
7	90387-077M3	COLLAR	2				
8	90480-15235	GROMMET	2				
9	90201-06557	WASHER, PLATE	2				
10	95307-06800	NUT	2				
11	5UG-F8309-11	GRILLE, FRONT	1				
12	5GH-28349-00	CAP	2				
13	5FU-F175B-01	TUNING FORK MARK	1				
14	90269-06804	RIVET	8				
15	90119-05001	BOLT, WITH WASHER	4				
16	90183-050A0	NUT, SPRING	4				
17	5UG-F3447-00	CLIP	4				
18	90183-08800	NUT, SPRING	2				
19	90240-13800	PIN, CLEVIS	2				
20	90468-16191	CLIP	2				
21	5UG-F3391-02	PANEL, FRONT	1				
22	90480-40047	GROMMET	1				
23	90183-05073	NUT, SPRING	8				
24	90119-05001	BOLT, WITH WASHER	8				
25	5UG-F3312-F0	PANEL, OUTER 2	1				
26	90119-06868	BOLT, WITH WASHER	4				
27	90269-06800	RIVET	16				

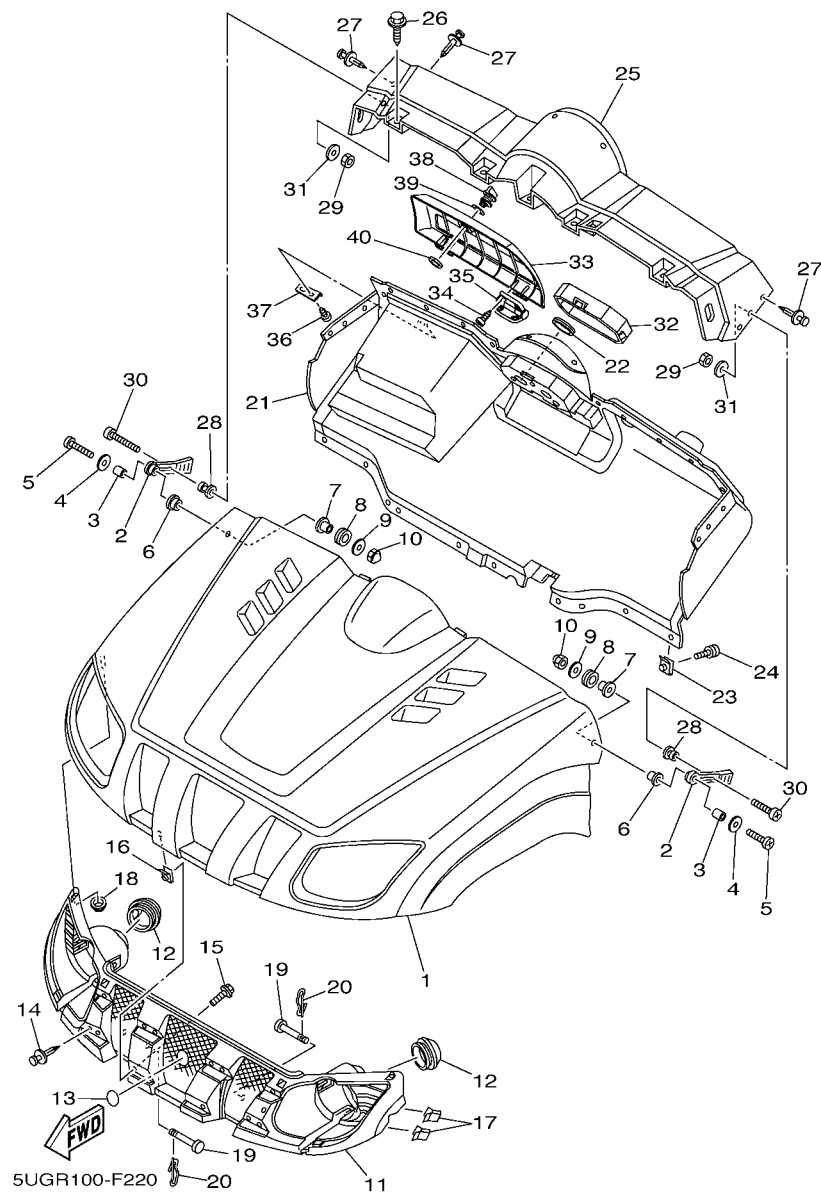


FIG. 22 FRONT FENDER

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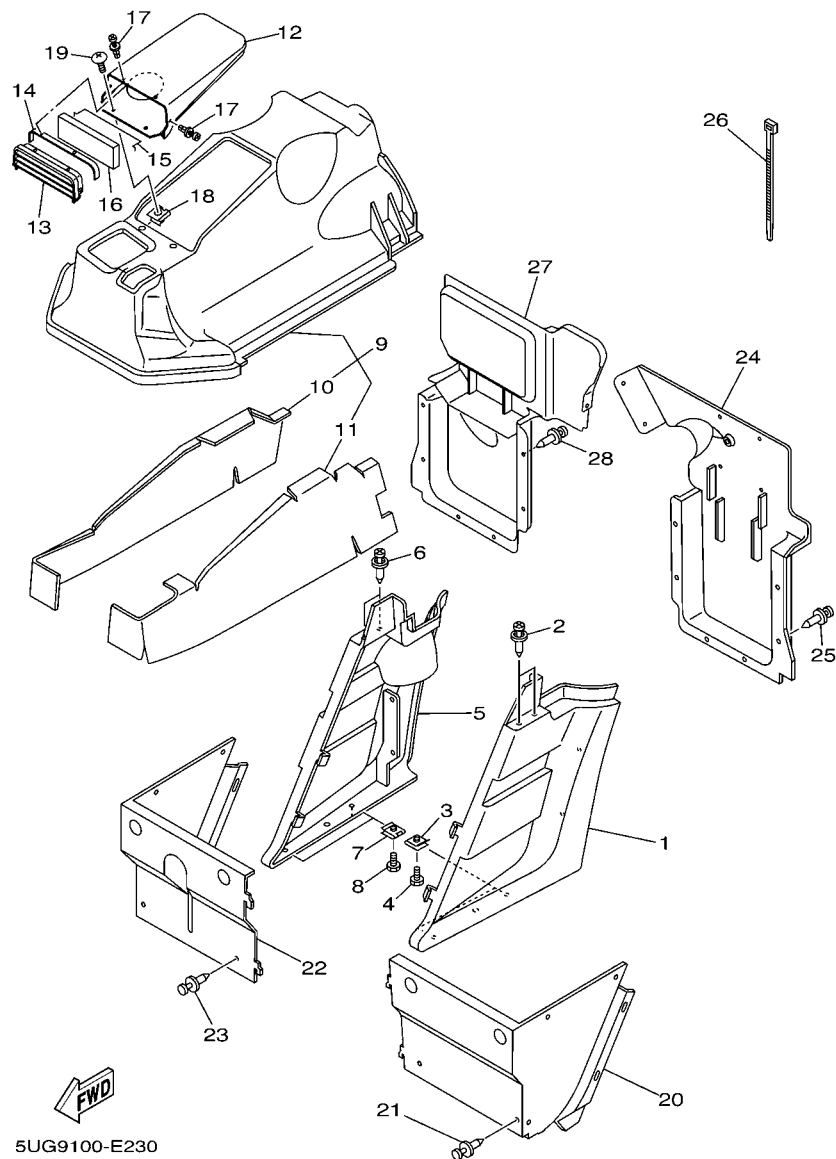


FIG. 23 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-K810F-01	SIDE PANEL COMP.(L.H)	1				
2	90269-06800	RIVET	2				
3	90183-05008	NUT, SPRING	2				
4	90119-05001	BOLT, WITH WASHER	2				
5	5UG-K810G-01	SIDE PANEL COMP.(R.H)	1				
6	90269-06800	RIVET	2				
7	90183-05008	NUT, SPRING	2				
8	90119-05001	BOLT, WITH WASHER	2				
9	2P5-F8108-00	COVER ASSY	1				
10	5UG-F2873-10	.SEAL 1	1				
11	5UG-F2875-10	.SEAL 3	1				
12	5UG-2177A-00	BOX	1				
13	5UG-28229-00	COVER 2	1				
14	5UG-14457-00	SEAL	1				
15	5UG-14415-00	HOLDER, WIRE	1				
16	5UG-14476-00	SEAL	1				
17	90269-05001	RIVET	4				
18	90183-05008	NUT, SPRING	2				
19	90154-05005	SCREW, BINDING	2				
20	5UG-F254J-00	SUPPORT, SIDE PANEL	1				WITH DOOR->FIG.51
21	90269-06800	RIVET	7				
22	5UG-F254K-00	SUPPORT, SIDE PANEL 2	1				WITH DOOR->FIG.51
23	90269-06800	RIVET	7				
24	5UG-K7561-02	PROTECTOR, SIDE 1	1				
25	90269-06800	RIVET	6				
26	90464-48800	CLAMP	2				
27	5UG-F4141-01	PROTECTOR, FUEL TANK	1				

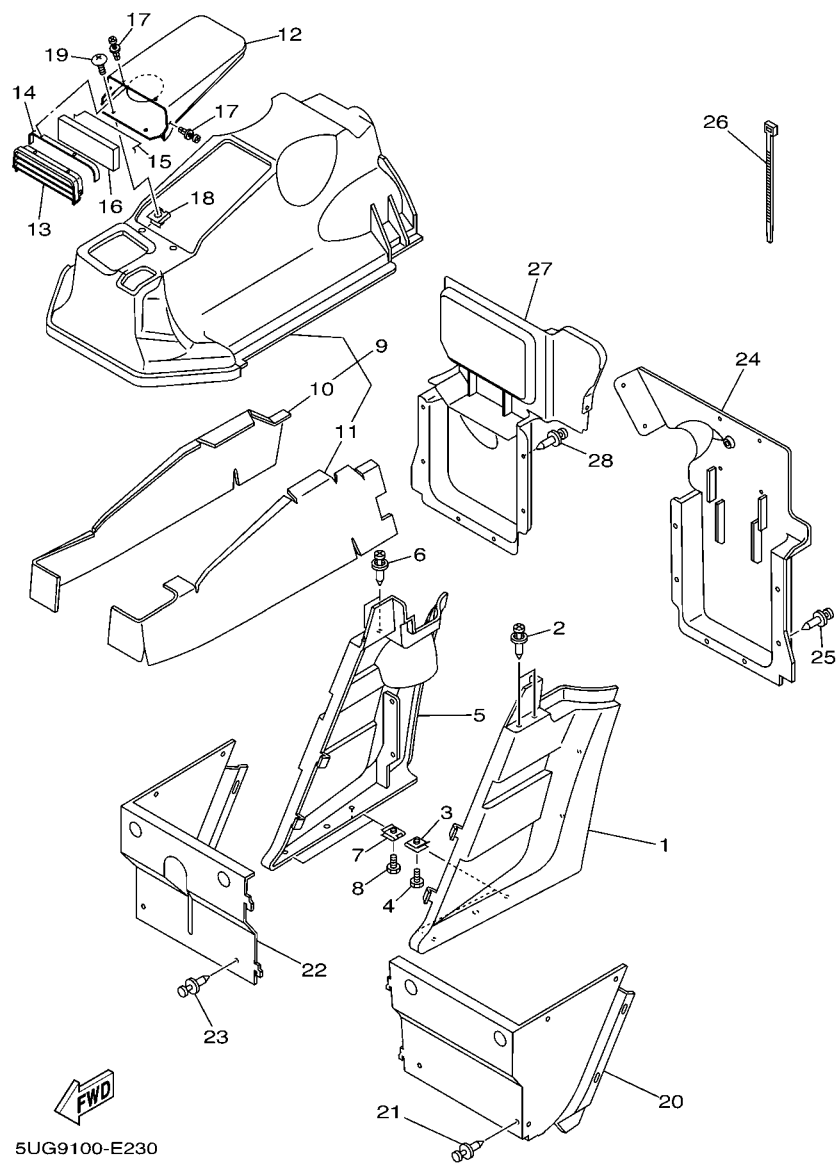
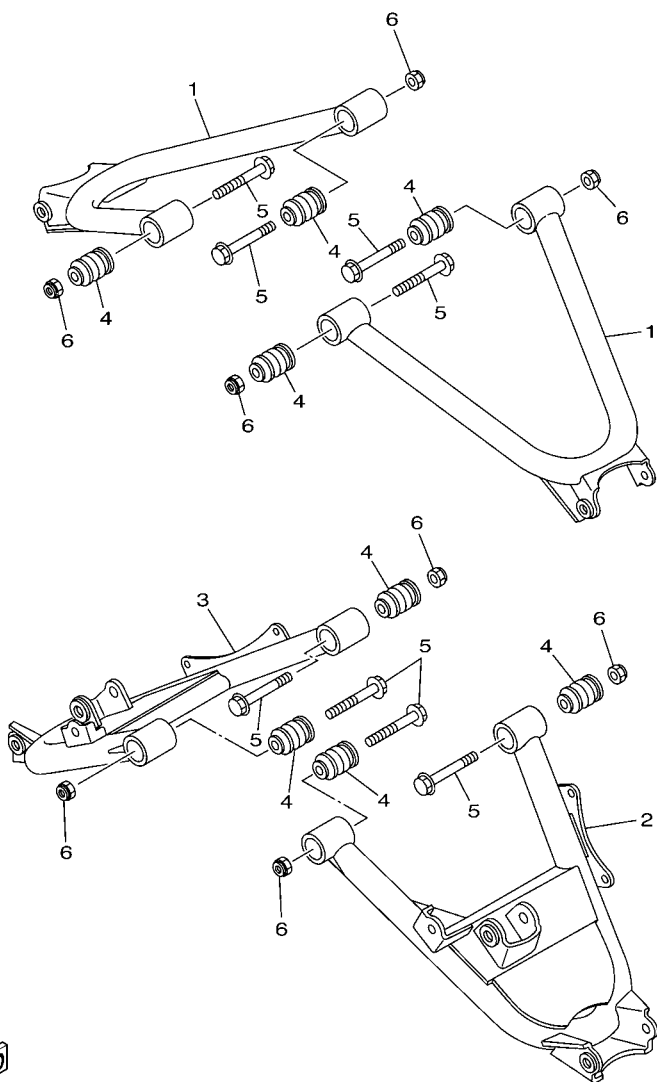


FIG. 23 SIDE COVER

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5UG9100-E240

FIG. 24 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F2171-10	ARM, REAR 1	2				
2	5UG-F217M-10	ARM 1	1				
3	5UG-F217N-10	ARM 2	1				
4	5KM-23526-00	BUSH	8				
5	90105-10253	BOLT, FLANGE	8				
6	90185-10060	NUT, SELF-LOCKING	8				

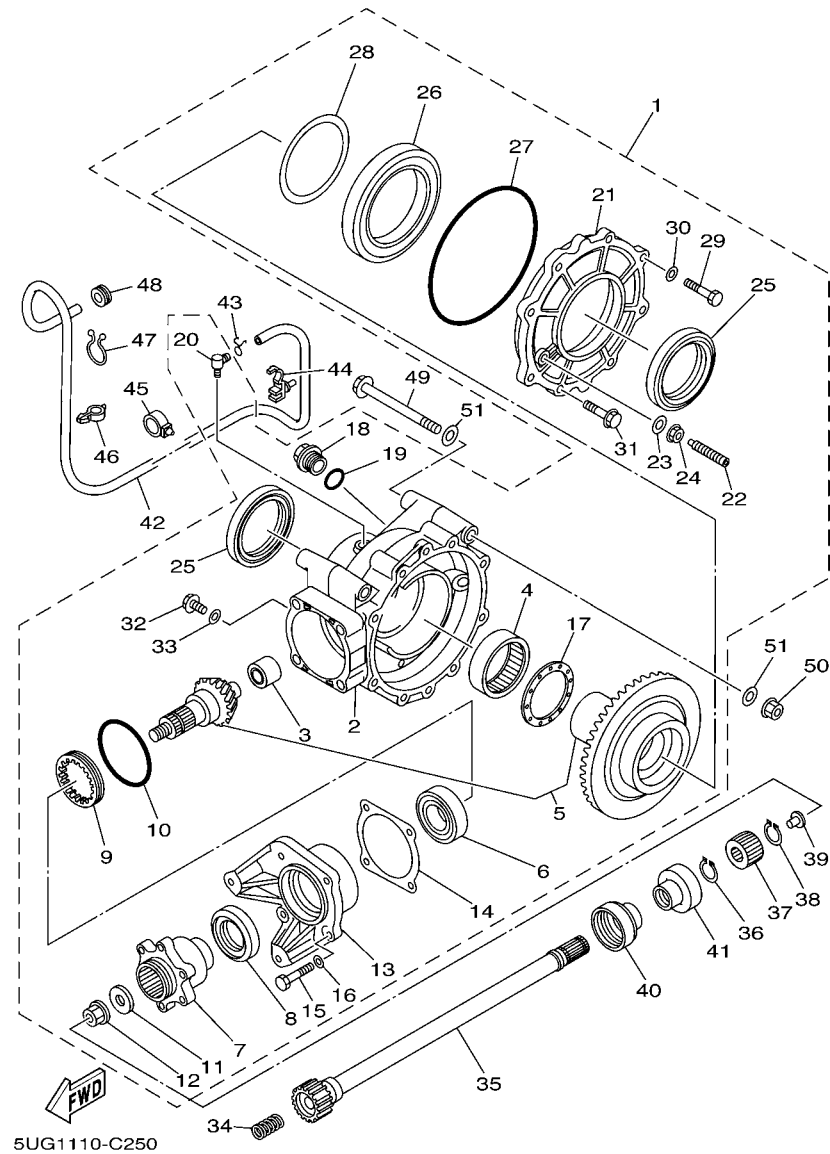


FIG. 25 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-46101-01	REAR AXLE GEAR CASE ASSY	1				
2	5UG-46151-01	.HOUSING, DRIVE SHAFT	1				
3	5KM-46102-00	.BEARING ASSY	1				
4	93317-85569	.BEARING	1				
5	5UG-Y4612-00	.RING GEAR SET	1				
6	93306-30574	.BEARING	1				
7	5UG-46212-00	.BOSS, 1	1				
8	93102-35009	.OIL SEAL	1				
9	90179-65305	.NUT	1				
10	93210-626A7	.O-RING	1				
11	90201-12191	.WASHER, PLATE	1				
12	90179-12325	.NUT	1				
13	5UG-46144-00	.HOUSING, PINION BEARING	1				
14	2HR-46127-00-25	.SHIM, DRIVE PISTON (0.25T)	1				UR
	2HR-46127-00-30	.SHIM, DRIVE PISTON (0.30T)	1				UR
	2HR-46127-00-35	.SHIM, DRIVE PISTON (0.35T)	1				UR
	2HR-46127-00-40	.SHIM, DRIVE PISTON (0.40T)	1				UR
	2HR-46127-00-45	.SHIM, DRIVE PISTON (0.45T)	1				UR
	2HR-46127-00-50	.SHIM, DRIVE PISTON (0.50T)	1				UR
15	97017-08035	.BOLT	4				
16	92907-08600	.WASHER, PLATE	4				
17	24W-46118-00-12	.WASHER, THRUST (1.2T)	1				UR
	24W-46118-00-14	.WASHER, THRUST (1.4T)	1				UR
	24W-46118-00-16	.WASHER, THRUST (1.6T)	1				UR
	24W-46118-00-18	.WASHER, THRUST (1.8T)	1				UR
	24W-46118-00-20	.WASHER, THRUST (2.0T)	1				UR
18	90340-20143	.PLUG, STRAIGHT SCREW	1				

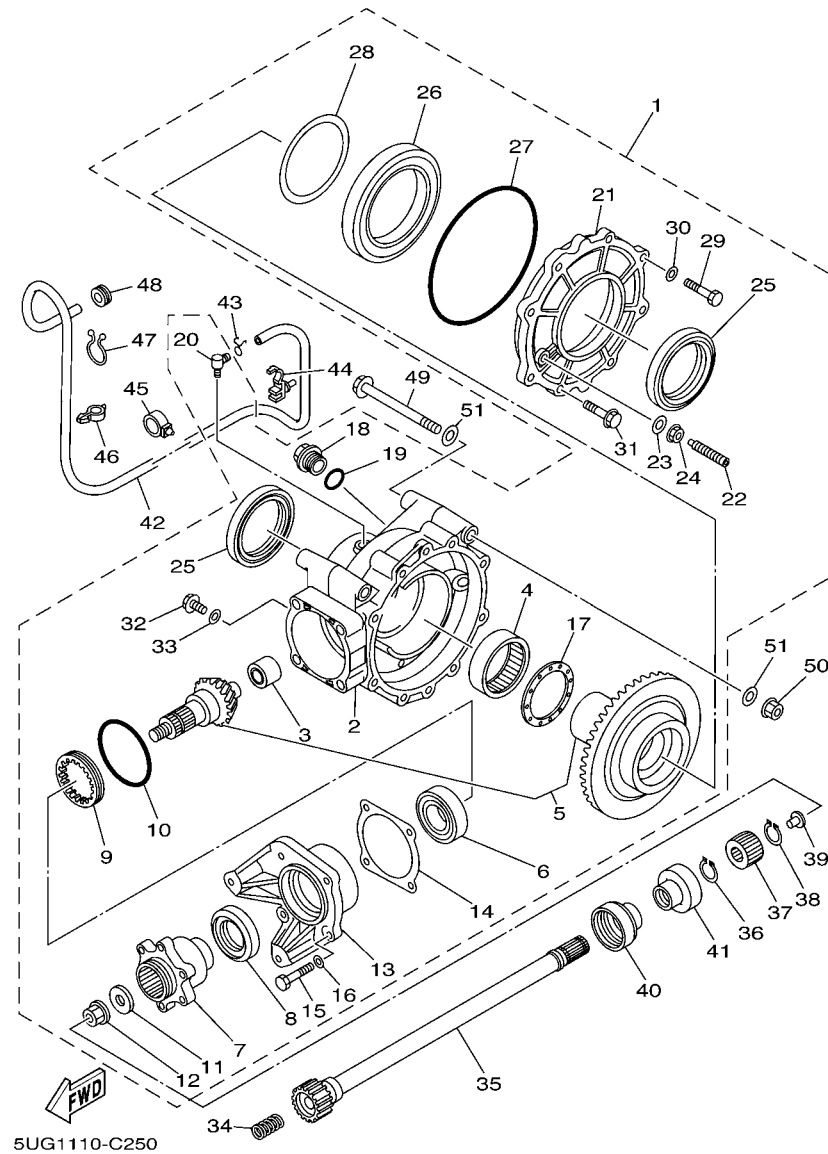


FIG. 25 DRIVE SHAFT

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
19	93210-19123	.O-RING	1				
20	5UG-15371-00	.BREATHER	1				
21	5KM-46152-00	.HOUSING, BEARING	1				
22	2HR-46156-00	.STOPPER, RING GEAR	1				
23	90201-08087	.WASHER, PLATE	1				
24	95707-08500	.NUT, FLANGE	1				
25	93102-65008	.OIL SEAL	2				
26	93316-01701	.BEARING	1				
27	93211-51749	.O-RING	1				
28	22U-46117-00-25	.SHIM, RING GEAR (0.25T)	1				UR
	22U-46117-00-30	.SHIM, RING GEAR (0.30T)	1				UR
	22U-46117-00-40	.SHIM, RING GEAR (0.40T)	1				UR
29	97027-08025	.BOLT	6				
30	92907-08600	.WASHER, PLATE	6				
31	95817-10025	.BOLT, FLANGE	2				
32	95027-10016	.BOLT, FLANGE	1				
33	90430-10171	.GASKET	1				
34	90501-200A0	SPRING, COMPRESSION	1				
35	5UG-G6172-00	SHAFT, DRIVE	1				
36	99009-19400	CIRCLIP	1				
37	5KM-46126-00	COUPLING	1				
38	93410-22039	CIRCLIP	1				
39	5KM-46559-00	DAMPER	1				
40	5KM-46137-00	SEAL 2	1				
41	5KM-46136-00	SEAL 1	1				
42	90445-074F6	HOSE (L1300)	1				
43	90467-07029	CLIP	1				

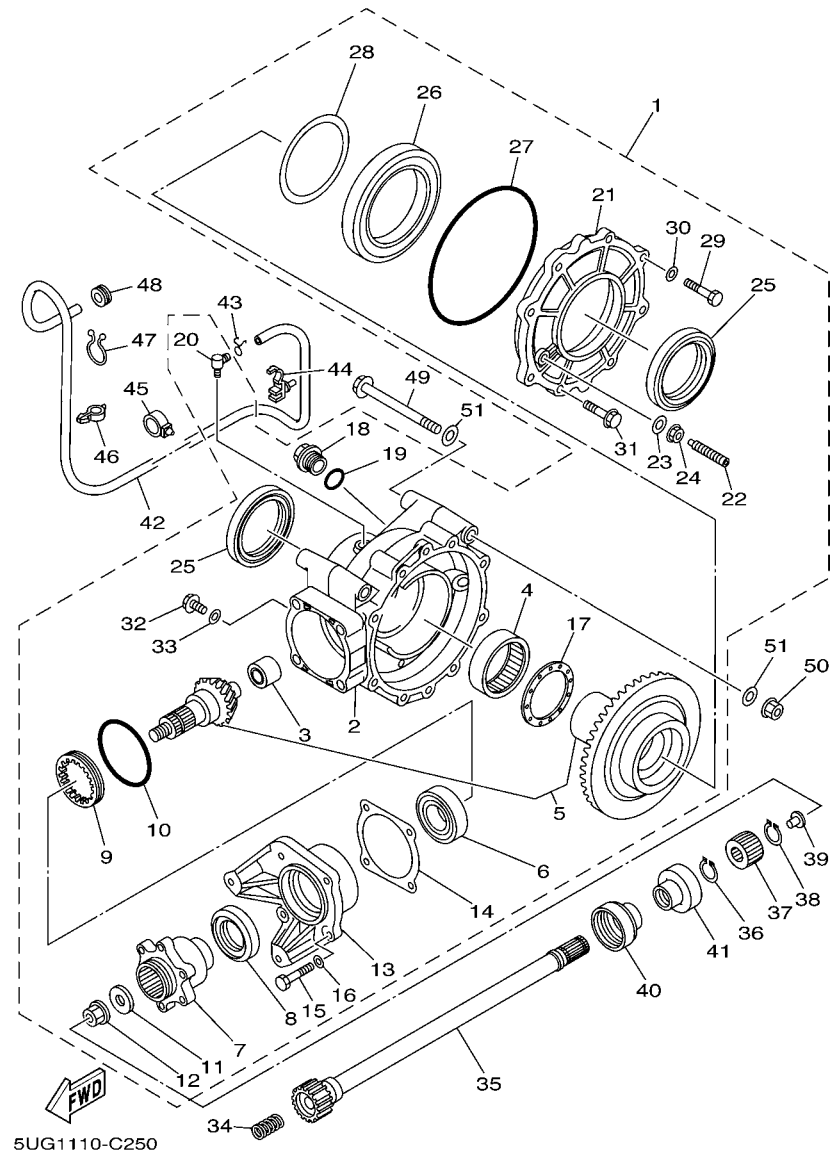


FIG. 25 DRIVE SHAFT

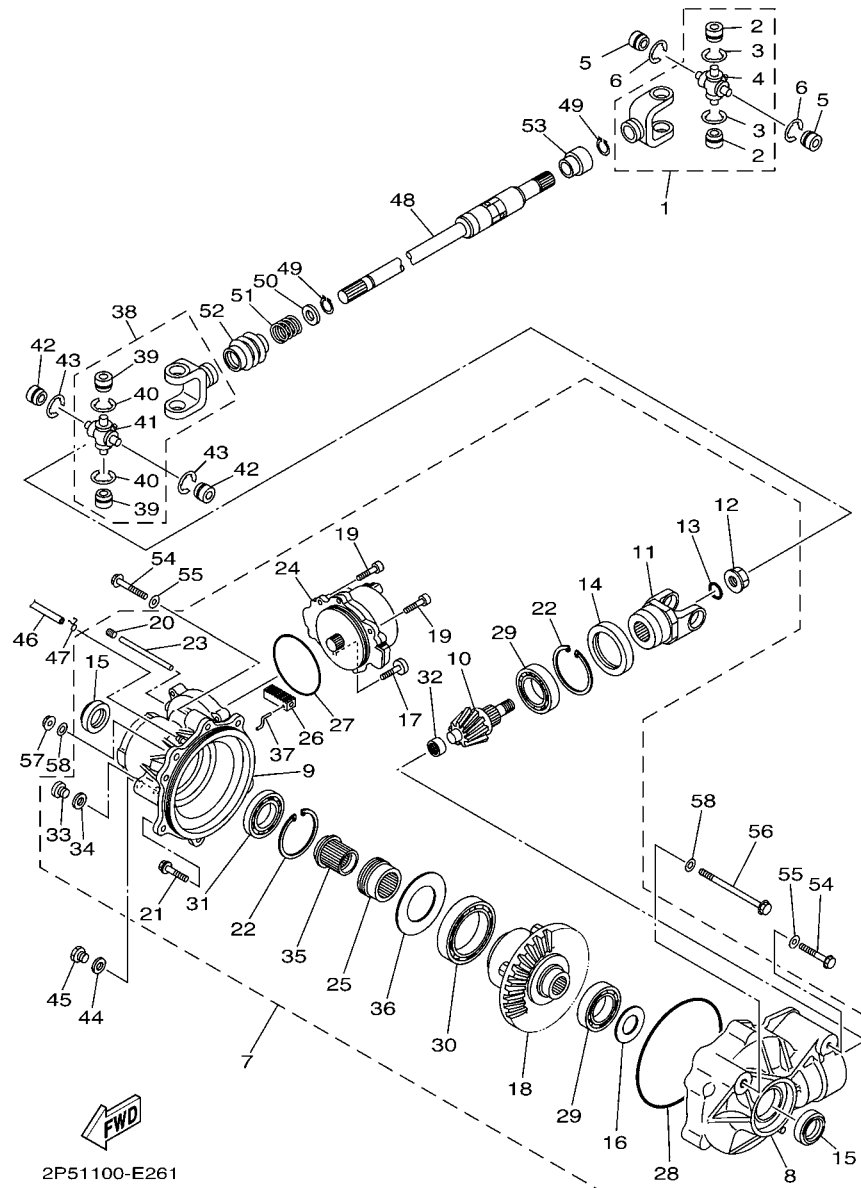


FIG. 26 FRONT DIFFERENTIAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-46108-01	CROSS JOINT COMP. 3	1				
2	93399-99948	.BEARING	2				
3	93440-20088	.CIRCLIP	2				
4	5GT-46187-00	.SPIDER	1				
5	93399-99948	BEARING	2				
6	93440-20088	CIRCLIP	2				
7	5UG-46160-11	FRONT AXLE GEAR CASE COMP.	1				
8	5UG-46161-00	.HOUSING, SHAFT DRIVE 2	1				
9	5UG-46162-00	.HOUSING, BEARING 2	1				
10	5KM-46141-13	.PINION, DRIVE 2	1				
11	5KM-46146-11	.YOKE, JOINT 2	1				
12	4WV-46145-10	.NUT 1	1				
13	93210-14359	.O-RING	1				
14	93105-46001	.OIL SEAL	1				
15	93102-24034	.OIL SEAL	2				
16	4WV-46119-01	.SHIM, THRUST (0.1T)	1				UR
	4WV-46119-11	.SHIM, THRUST (0.2T)	1				UR
	4WV-46119-21	.SHIM, THRUST (0.3T)	1				UR
	4WV-46119-31	.SHIM, THRUST (0.4T)	1				UR
	4WV-46119-41	.SHIM, THRUST (0.5T)	1				UR
	4WV-46119-51	.SHIM, THRUST (1.0T)	1				UR
17	5KM-46155-00	.BOLT 1	1				
18	5KM-46470-12	.LIMITED SLIP DIFF. ASSY	1				
19	91317-08020	.BOLT	2				
20	90113-08004	.BOLT, SET	1				
21	4WV-46159-00	.BOLT 3	6				
22	5KM-46143-00	.RING,HOLE SNAP 2	2				

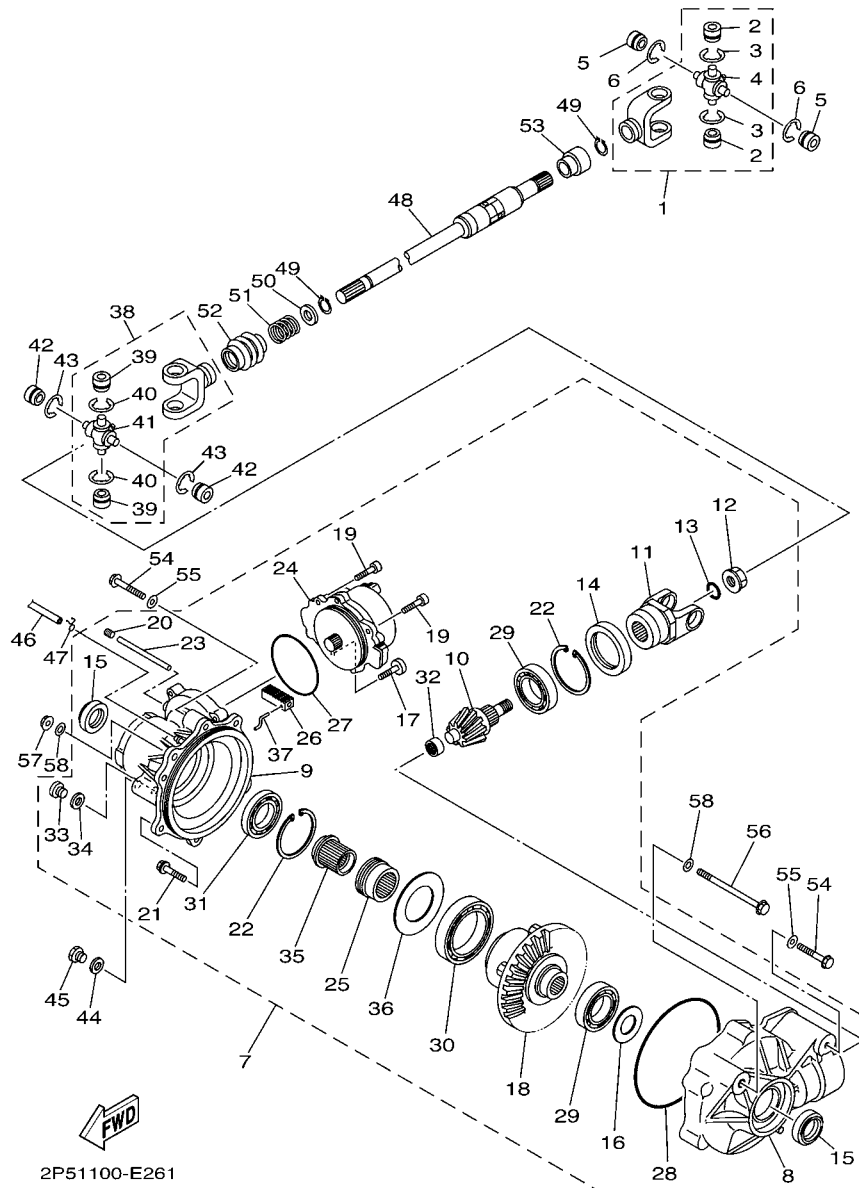


FIG. 26 FRONT DIFFERENTIAL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
23	5KM-42752-00	.SHAFT	1				
24	5KM-4616A-02	.SERVO MOTOR COMP	1				
25	5KM-46441-00	.CLUTCH,DRIVEN	1				
26	5KM-18319-00	.SHAFT 2	1				
27	93210-82001	.O-RING	1				
28	93211-40040	.O-RING	1				
29	93306-00709	.BEARING	2				
30	93306-91201	.BEARING	1				
31	93316-00702	.BEARING	1				
32	4WV-46167-00	.BEARING 4	1				
33	90340-10001	.PLUG, STRAIGHT SCREW	1				
34	90430-10003	.GASKET	1				
35	5KM-46451-00	.ADAPTER	1				
36	5KM-46119-01	.SHIM, THRUST (0.1T)	1				UR
	5KM-46119-11	.SHIM, THRUST (0.2T)	1				UR
	5KM-46119-21	.SHIM, THRUST (0.3T)	1				UR
	5KM-46119-31	.SHIM, THRUST (0.4T)	1				UR
	5KM-46119-41	.SHIM, THRUST (0.5T)	1				UR
	5KM-46119-51	.SHIM, THRUST (1.0T)	1				UR
	5KM-46119-61	.SHIM, THRUST (1.5T)	1				UR
37	5KM-18514-00	.FORK, SHIFT 4	1				
38	2P5-46108-01	CROSS JOINT COMP. 3	1				
39	93399-99948	.BEARING	2				
40	93440-20088	.CIRCLIP	2				
41	5GT-46187-00	.SPIDER	1				
42	93399-99948	BEARING	2				
43	93440-20088	CIRCLIP	2				

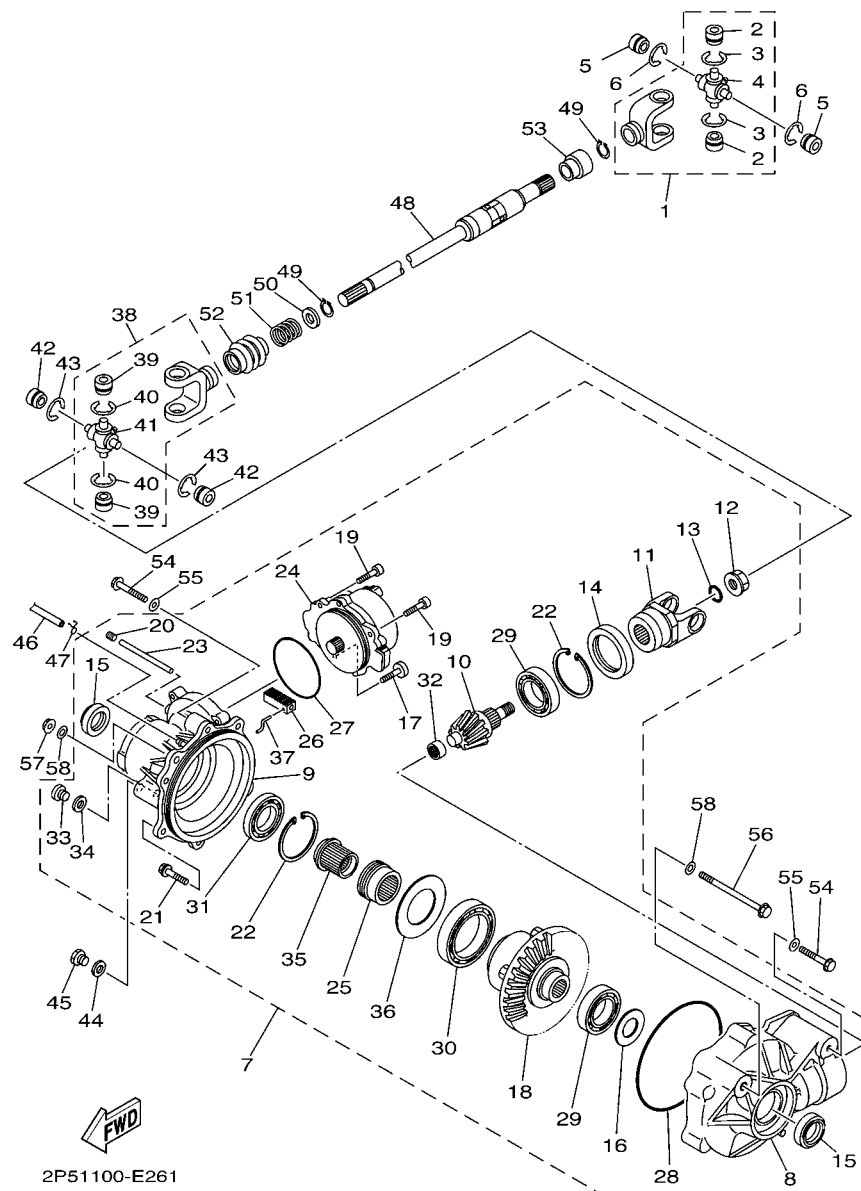


FIG. 26 FRONT DIFFERENTIAL

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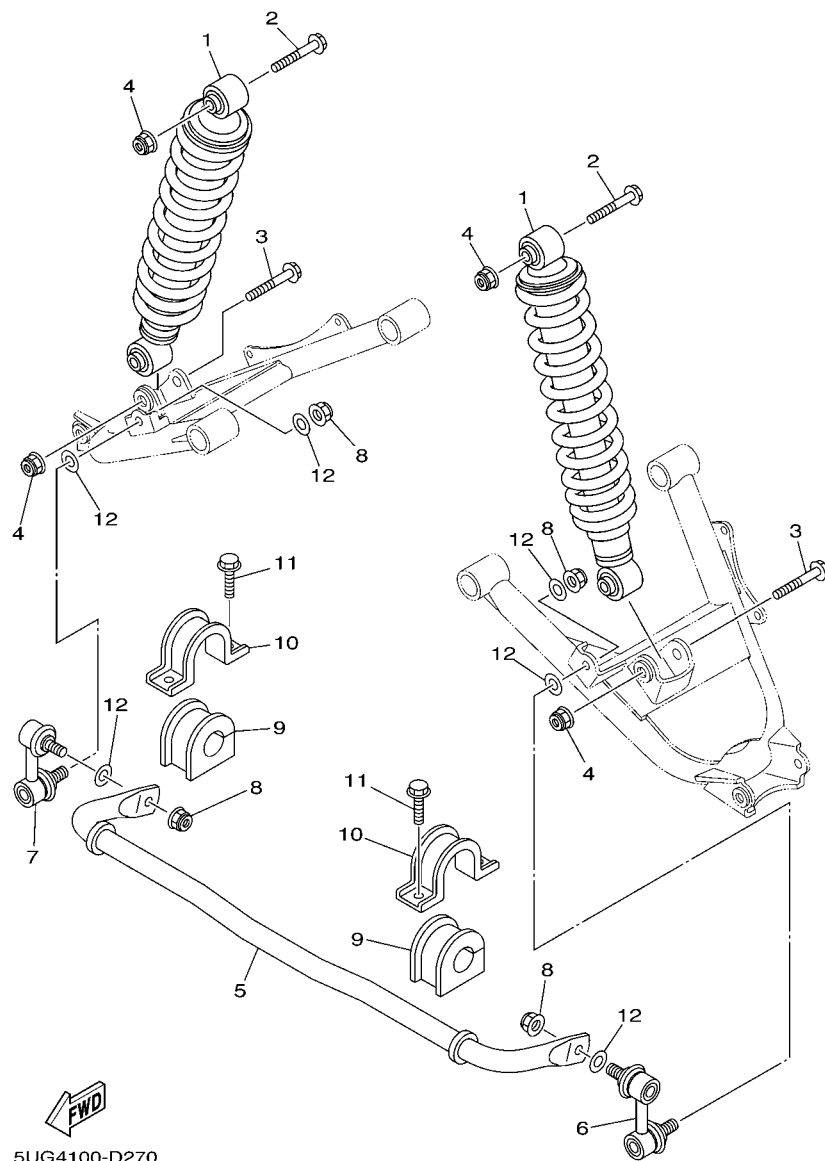


FIG. 27 REAR SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	QTY				REMARKS
1	5UG-F2210-11	SHOCK ABSORBER ASSY, REAR	2				Go to : PARTS NEWS
2	90105-12037	BOLT, FLANGE	2				
3	90105-12036	BOLT, FLANGE	2				
4	90185-12072	NUT, SELF-LOCKING	4				
5	5UG-G7491-00	BAR, STABILIZER	1				
6	5KM-2385L-01	JOINT, STABILIZER 1	1				
7	5KM-2385M-01	JOINT, STABILIZER 2	1				
8	90185-10060	NUT, SELF-LOCKING	4				
9	5UG-F386G-00	BUSH, STABILIZER FRONT	2				
10	5UG-F386H-00	COVER, STABILIZER FRONT	2				
11	95817-08014	BOLT, FLANGE	4				
12	90201-101J1	WASHER, PLATE	6				

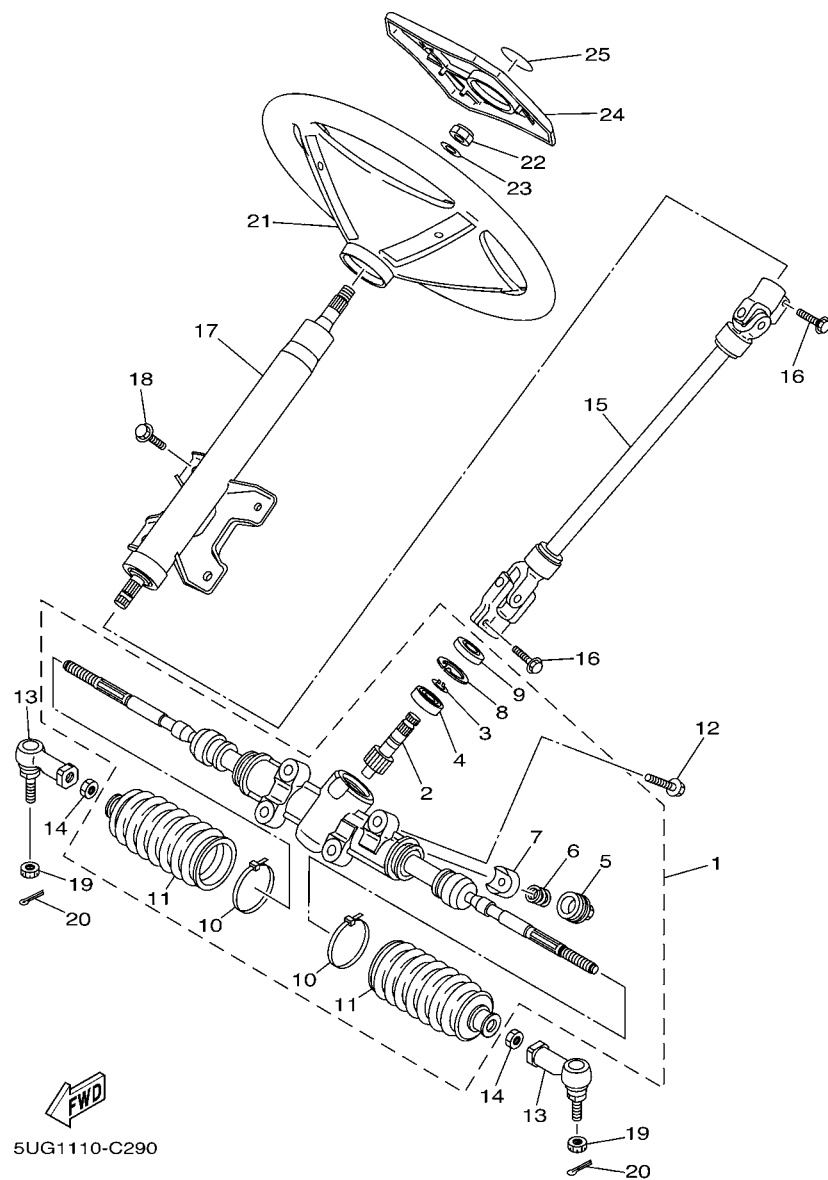


FIG. 29 STEERING

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F3400-00	STEERING ASSY	1				
2	5UG-F3863-00	.GEAR, STEERING DRIVE	1				
3	5UG-F3183-00	.CIRCLIP	1				
4	5UG-F3812-00	.PLANE BEARING, STEERING	1				
5	5UG-F387G-00	.COVER, ADJUST	1				
6	5UG-F387K-00	.SPRING, PRESSURE	1				
7	5UG-F387F-00	.PAD, PRESSURE	1				
8	5UG-F387J-00	.RING, STOPPER	1				
9	5UG-F3844-00	.SEAL	1				
10	5UG-F3489-00	.BAND	2				
11	5UG-F3527-00	.SEAL, DUST 1	2				
12	95027-10025	BOLT, FLANGE	4				
13	5UG-F3841-00	JOINT, UNIVERSAL 1	2				
14	4XE-F3833-00	NUT 1	2				
15	5UG-F3840-00	STEERING SHAFT ASSY	1				
16	95027-08025	BOLT, FLANGE	2				
17	5UG-F3811-00	COLUMN, STEERING	1				
18	95817-08016	BOLT, FLANGE	4				
19	90171-12039	NUT, CASTLE	2				
20	91401-20020	PIN, COTTER	2				
21	JN3-F3838-00	WHEEL, STEERING	1				
22	90185-12061	NUT, SELF-LOCKING	1				
23	92907-12200	WASHER	1				
24	5UG-F3818-00	COVER, STEERING	1				
25	5FU-F175B-01	TUNING FORK MARK	1				

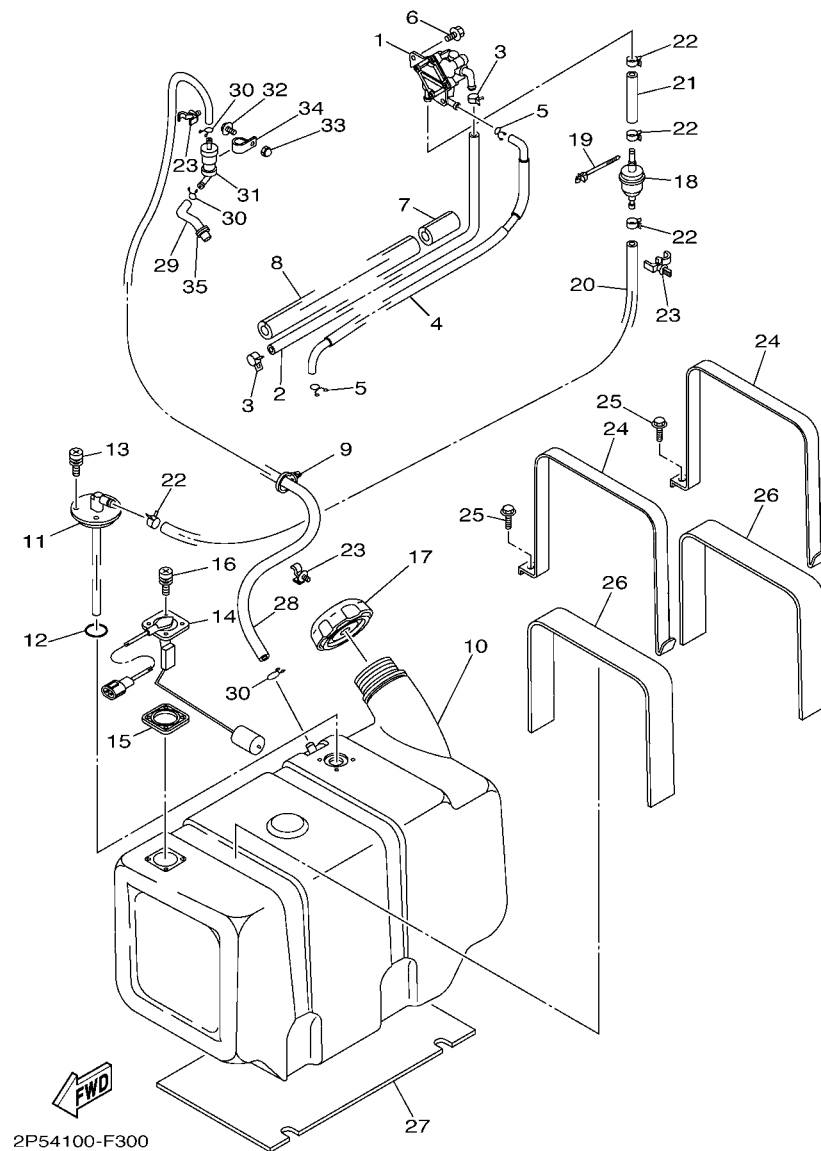


FIG. 30 FUEL TANK

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-13910-00	FUEL PUMP ASSY	1				
2	2P5-E4295-00	PIPE, FUEL	1				
3	90467-12053	CLIP	2				
4	2P5-E3895-00	HOSE, AIR	1				
5	90467-10008	CLIP	2				
6	95022-06010	BOLT, FLANGE	2				
7	5UG-14271-00	INSULATOR	1				
8	5UG-14271-50	INSULATOR	1				
9	90464-25826	CLAMP	1				
10	5UG-F4111-10	TANK, FUEL	1				
11	2P5-F4300-10	FUEL PIPE JOINT	1				
12	93210-228C4	O-RING	1				
13	90119-05071	BOLT, WITH WASHER	4				
14	5UG-85752-00	SENDER UNIT ASSY, FUEL METER	1				
15	5G3-85753-00	GASKET, SENDER UNIT	1				
16	90119-05071	BOLT, WITH WASHER	4				
17	2P5-24610-00	CAP ASSY	1				
18	JN6-F4560-00	FILTER ASSY	1				
19	90464-38800	CLAMP	1				
20	5UG-F4311-00	PIPE, FUEL 1	1				
21	5UG-F4313-00	PIPE 3	1				
22	90467-12053	CLIP	4				
23	90464-12830	CLAMP	4				
24	5UG-F4157-00	STAY, FUEL TANK 1	2				
25	90105-08879	BOLT, FLANGE	2				
26	5UG-F414H-00	DAMPER, PLATE 1	2				
27	5UG-F414J-00	DAMPER, PLATE 2	1				

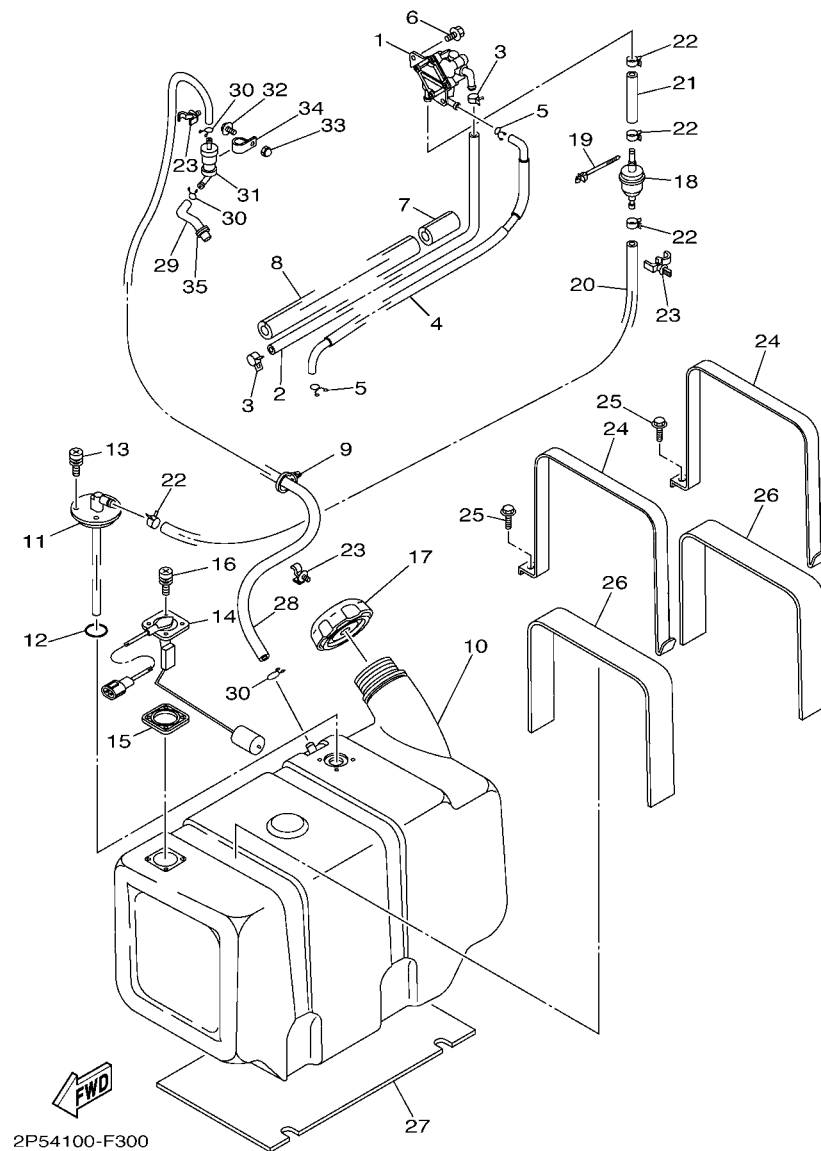


FIG. 30 FUEL TANK

[illegible]

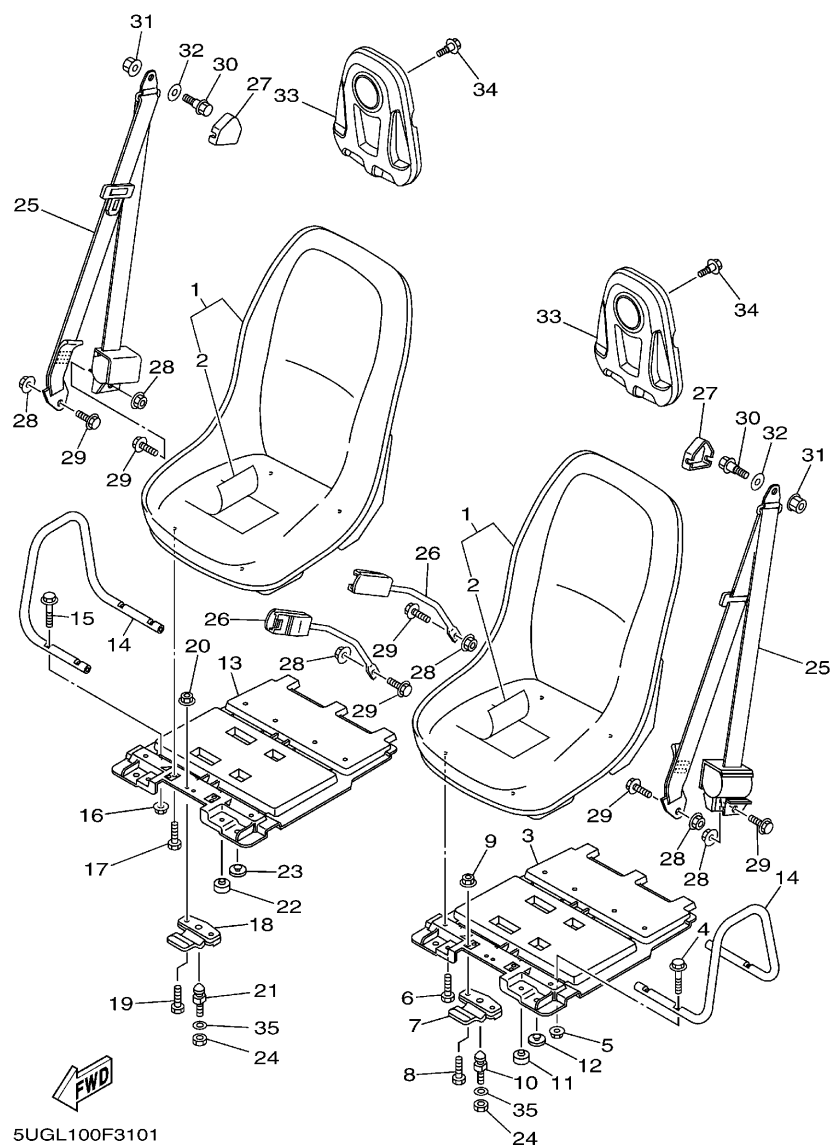


FIG. 31 SEAT

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F4710-00	SINGLE SEAT ASSY	2				
2	5UG-F470F-00	.SEAT COVER COMP.	1				
3	5UG-F470E-00	BOTTOM PLATE COMP.	1				
4	9581P-08030	BOLT, FLANGE	4				
5	95607-08200	NUT, SELF-LOCKING	4				
6	95827-08020	BOLT, FLANGE	4				
7	F1B-U3850-01	SEAT LOCK ASSY	1				
8	95827-06040	BOLT, FLANGE	2				
9	95607-06200	NUT, SELF U-FLANGE	2				
10	GH1-U3774-00	PIN	1				
11	4XE-F4747-00	DAMPER, SEAT	2				
12	371-82121-00	PAD, BATTERY	2				
13	5UG-F470E-00	BOTTOM PLATE COMP.	1				
14	2P5-F474W-00	ASSIST,GRIP 2	2				
15	9581P-08030	BOLT, FLANGE	4				
16	95607-08200	NUT, SELF-LOCKING	4				
17	95827-08020	BOLT, FLANGE	4				
18	F1B-U3850-01	SEAT LOCK ASSY	1				
19	95827-06040	BOLT, FLANGE	2				
20	95607-06200	NUT, SELF U-FLANGE	2				
21	GH1-U3774-00	PIN	1				
22	4XE-F4747-00	DAMPER, SEAT	2				
23	371-82121-00	PAD, BATTERY	2				
24	90185-10060	NUT, SELF-LOCKING	2				
25	5UG-G6241-00	BELT	2				
26	5UG-G6242-00	BELT 2	2				
27	5UG-F4796-00	COVER	2				

LEFT HAND SIDE

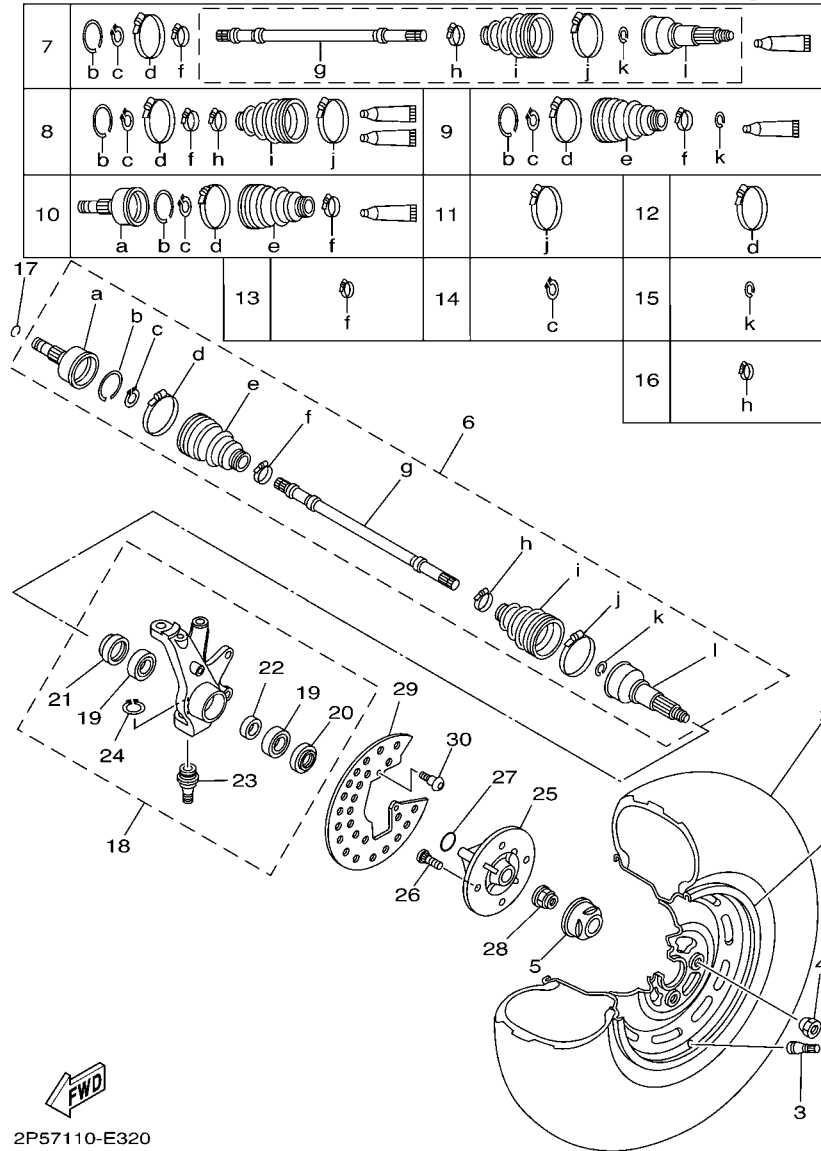


FIG. 32 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F5180-00	WHEEL COMP.	1				
2	94108-12809	TIRE (25X8.00-12 M951Y TL)	1				CHENG SHIN
3	93900-00813	VALVE, RIM (TR413)	1				
4	90179-10540	NUT	4				
5	2P5-F512A-00	CAP, WHEEL	1				
6	5UG-F518F-20	DRIVE SHAFT ASSY	1				LH
7	5UG-F510F-20	.BALL JOINT SET	1				
8	5UG-F510G-10	.BOOT SET (BALL JOINT)	1				
9	5KM-2510H-10	.BOOT SET(DOUBLE OFFSET JOINT)	1				
10	5KM-2510J-20	.DOUBLE OFF SET JOINT	1				LH
11	5UG-F511G-00	.BOOT BAND (BALL JOINT)	1				
12	5UG-F511H-00	.BOOT BAND(DOUBLE OFFSETJOINT)	1				
13	3HN-2512G-01	.BOOT BAND (SMALL)	1				
14	2HR-2512J-00	.SNAP RING	1				
15	5UG-F512H-00	.CIRCLIP	1				
16	5UG-F512G-00	.BOOT BAND (SMALL)	1				
17	5KM-45531-10	CLIP, DRIVE SHAFT	1				
18	5UG-F3501-11	STEERING KNUCKLE ASSY (LEFT)	1				
19	93306-006Y4	.BEARING	2				
20	93106-38046	.OIL SEAL	1				
21	93106-38047	.OIL SEAL	1				
22	90387-30008	.COLLAR	1				
23	5FU-F3549-00	.BALL JOINT 1	1				
24	93410-32826	.CIRCLIP	1				
25	5UG-F5111-10	HUB, FRONT	1				
26	90114-10012	BOLT, SERRATION	4				
27	93210-27666	O-RING	1				

RIGHT HAND SIDE

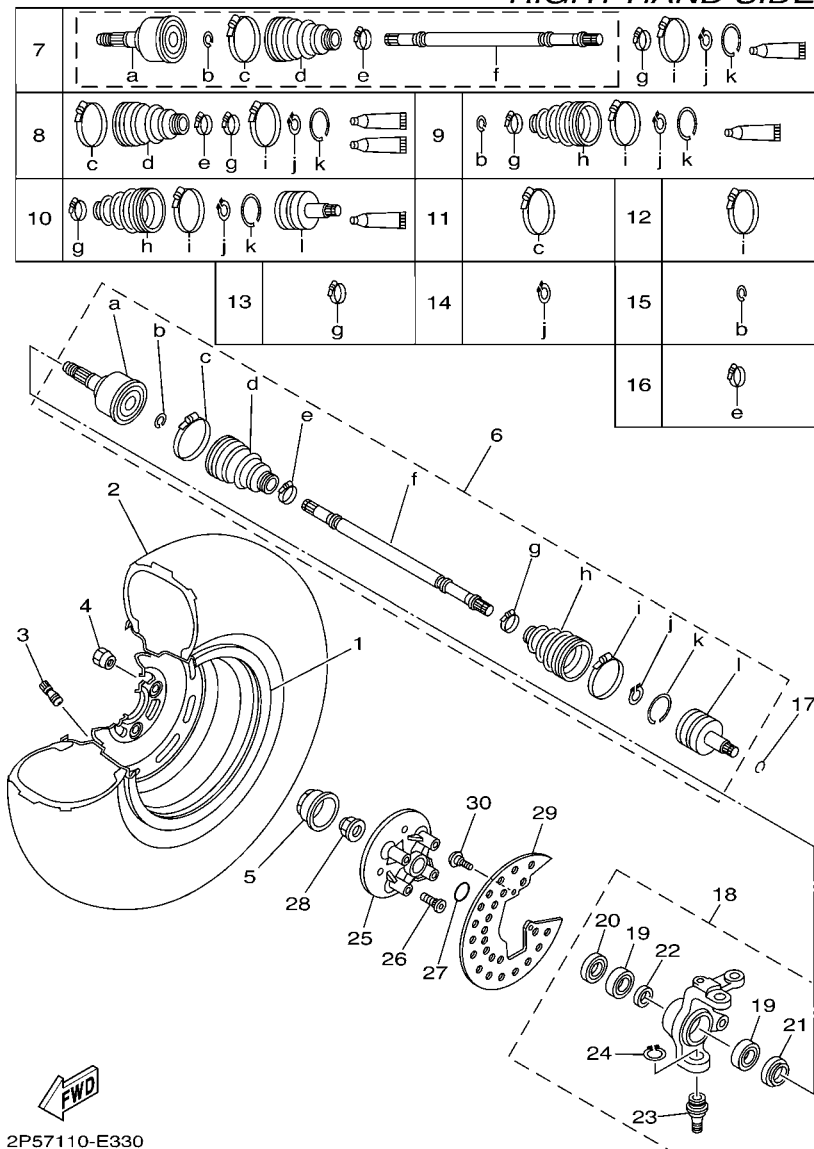
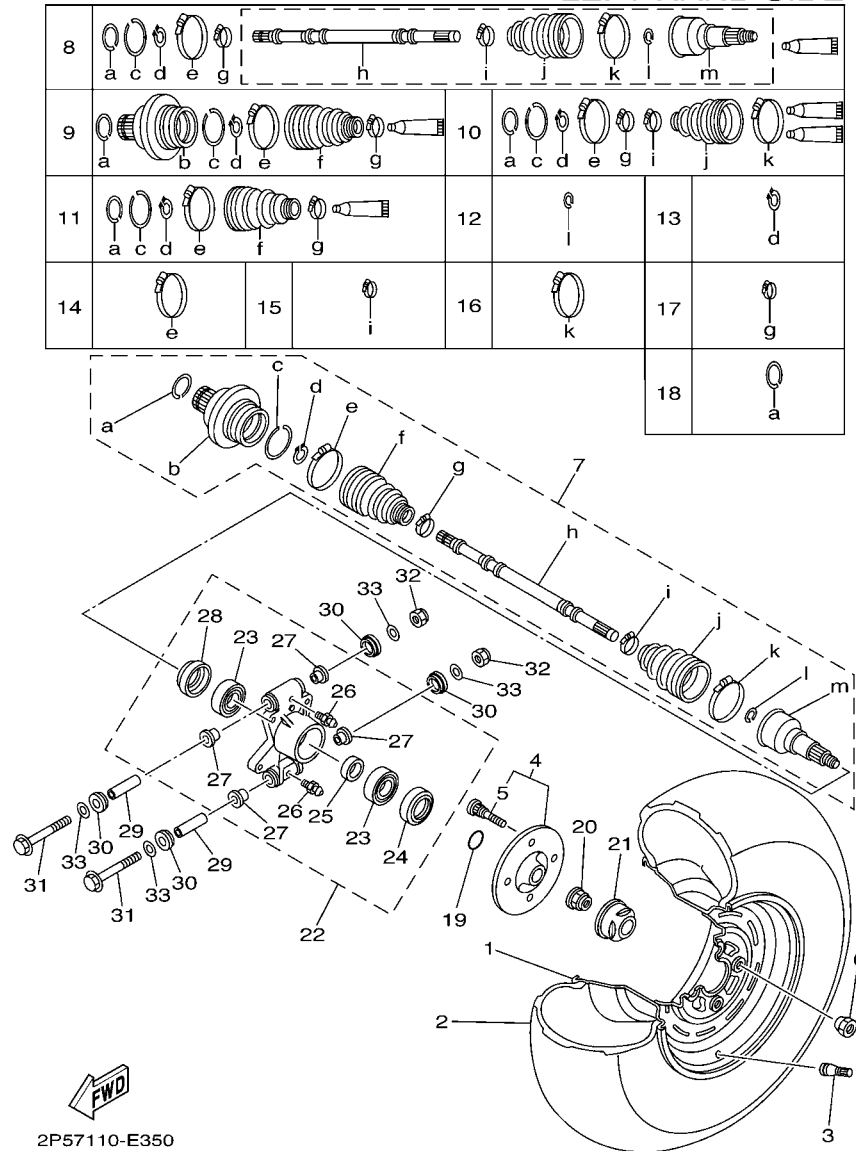


FIG. 33 FRONT WHEEL 2

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F5180-00	WHEEL COMP.	1				
2	94108-12809	TIRE (25X8.00-12 M951Y TL)	1				CHENG SHIN
3	93900-00813	VALVE, RIM (TR413)	1				
4	90179-10540	NUT	4				
5	2P5-F512A-00	CAP, WHEEL	1				
6	5UG-F518G-20	DRIVE SHAFT ASSY	1				RH
7	5UG-F510F-20	.BALL JOINT SET	1				
8	5UG-F510G-10	.BOOT SET (BALL JOINT)	1				
9	5KM-2510H-10	.BOOT SET(DOUBLE OFFSET JOINT)	1				
10	5KM-2510J-30	.DOUBLE OFF SET JOINT	1				RH
11	5UG-F511G-00	.BOOT BAND (BALL JOINT)	1				
12	5UG-F511H-00	.BOOT BAND(DOUBLE OFFSETJOINT)	1				
13	3HN-2512G-01	.BOOT BAND (SMALL)	1				
14	2HR-2512J-00	.SNAP RING	1				
15	5UG-F512H-00	.CIRCLIP	1				
16	5UG-F512G-00	.BOOT BAND (SMALL)	1				
17	93450-22119	CIRCLIP	1				
18	5UG-F3502-11	STEERING KNUCKLE ASSY (RIGHT)	1				
19	93306-006Y4	.BEARING	2				
20	93106-38046	.OIL SEAL	1				
21	93106-38047	.OIL SEAL	1				
22	90387-30008	.COLLAR	1				
23	5FU-F3549-00	.BALL JOINT 1	1				
24	93410-32826	.CIRCLIP	1				
25	5UG-F5111-10	HUB, FRONT	1				
26	90114-10012	BOLT, SERRATION	4				
27	93210-27666	O-RING	1				



LEFT HAND SIDE



2P57110-E350

FIG. 35 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F5390-00	REAR WHEEL COMP.	1				Go to : PARTS NEWS
2	94110-12805	TIRE (25X10.00-12 M952Y TL)	1				CHENG SHIN
3	93900-00813	VALVE, RIM (TR413)	1				
4	5UG-F5310-20	HUB ASSY	1				
5	90114-10012	.BOLT, SERRATION	4				
6	90179-10540	NUT	4				
7	5UG-F531H-21	REAR DRIVE SHAFT ASSY	1				LH
8	5UG-F530T-20	.BALL JOINT SET	1				LH
9	5UG-F530V-02	.DOUBLE OFF SET JOINT	1				LH
10	5UG-F530X-01	.BOOT SET (BALL JOINT)	1				
11	5UG-F530Y-01	.BOOT SET(DOUBLE OFFSET JOINT)	1				
12	5UG-F512H-00	.CIRCLIP	1				
13	5UG-F512J-00	.SNAP RING	1				
14	5UG-F511H-00	.BOOT BAND(DOUBLE OFFSETJOINT)	1				
15	5UG-F512G-00	.BOOT BAND (SMALL)	1				
16	5UG-F511G-00	.BOOT BAND (BALL JOINT)	1				
17	5UG-F510U-00	.BOOT BAND (SMALL)	1				
18	5KM-2536E-10	.CLIP, SPRING	1				
19	93210-27666	O-RING	1				
20	90179-24003	NUT	1				
21	2P5-F512A-00	CAP, WHEEL	1				
22	5UG-F530F-11	REAR KNUCKLE ASSY	1				
23	93306-206Y2	.BEARING	2				
24	93106-42800	.OIL SEAL	1				
25	90387-30008	.COLLAR	1				
26	93700-06004	.NIPPLE, GREASE	2				
27	90381-17067	.BUSH, SOLID	4				

8							
9			10				
11			12		13		
14		15		16		17	
					18		

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RIGHT HAND SIDE

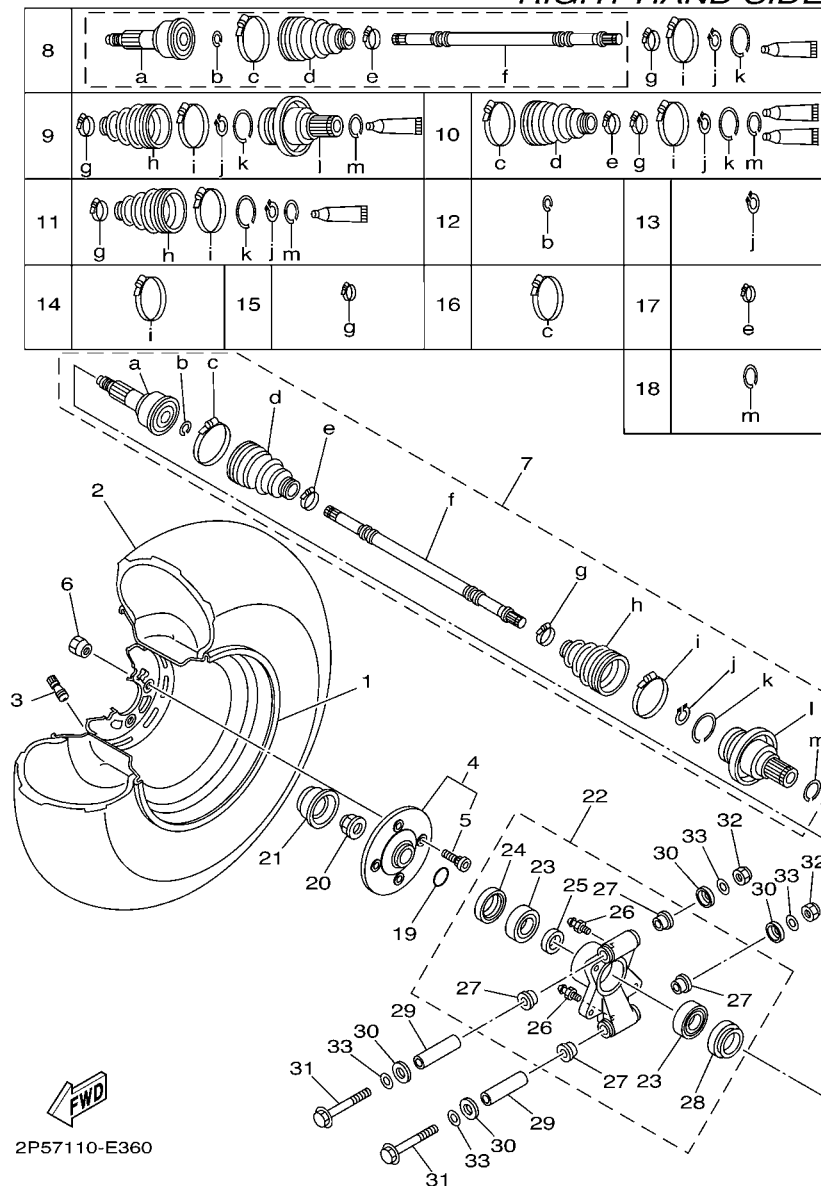


FIG. 36 REAR WHEEL 2

REF. NO.	PART NO.	DESCRIPTION	USA			REMARKS
1	5UG-F5390-00	REAR WHEEL COMP.	1			Go to : PARTS NEWS CHENG SHIN
2	94110-12805	TIRE (25X10.00-12 M952Y TL)	1			
3	93900-00813	VALVE, RIM (TR413)	1			
4	5UG-F5310-20	HUB ASSY	1			
5	90114-10012	.BOLT, SERRATION	4			
6	90179-10540	NUT	4			
7	5UG-F53B0-21	SHAFT, REAR DRIVE	1			RH
8	5UG-F530U-20	.BALL JOINT SET	1			RH
9	5UG-F530W-02	.DOUBLE OFF SET JOINT	1			RH
10	5UG-F530X-01	.BOOT SET (BALL JOINT)	1			
11	5UG-F530Y-01	.BOOT SET(DOUBLE OFFSET JOINT)	1			
12	5UG-F512H-00	.CIRCLIP	1			
13	5UG-F512J-00	.SNAP RING	1			
14	5UG-F511H-00	.BOOT BAND(DOUBLE OFFSETJOINT)	1			
15	5UG-F512G-00	.BOOT BAND (SMALL)	1			
16	5UG-F511G-00	.BOOT BAND (BALL JOINT)	1			
17	5UG-F510U-00	.BOOT BAND (SMALL)	1			
18	5KM-2536E-10	.CLIP, SPRING	1			
19	93210-27666	O-RING	1			
20	90179-24003	NUT	1			
21	2P5-F512A-00	CAP, WHEEL	1			
22	5UG-F530F-11	REAR KNUCKLE ASSY	1			
23	93306-206Y2	.BEARING	2			
24	93106-42800	.OIL SEAL	1			
25	90387-30008	.COLLAR	1			
26	93700-06004	.NIPPLE, GREASE	2			
27	90381-17067	.BUSH, SOLID	4			

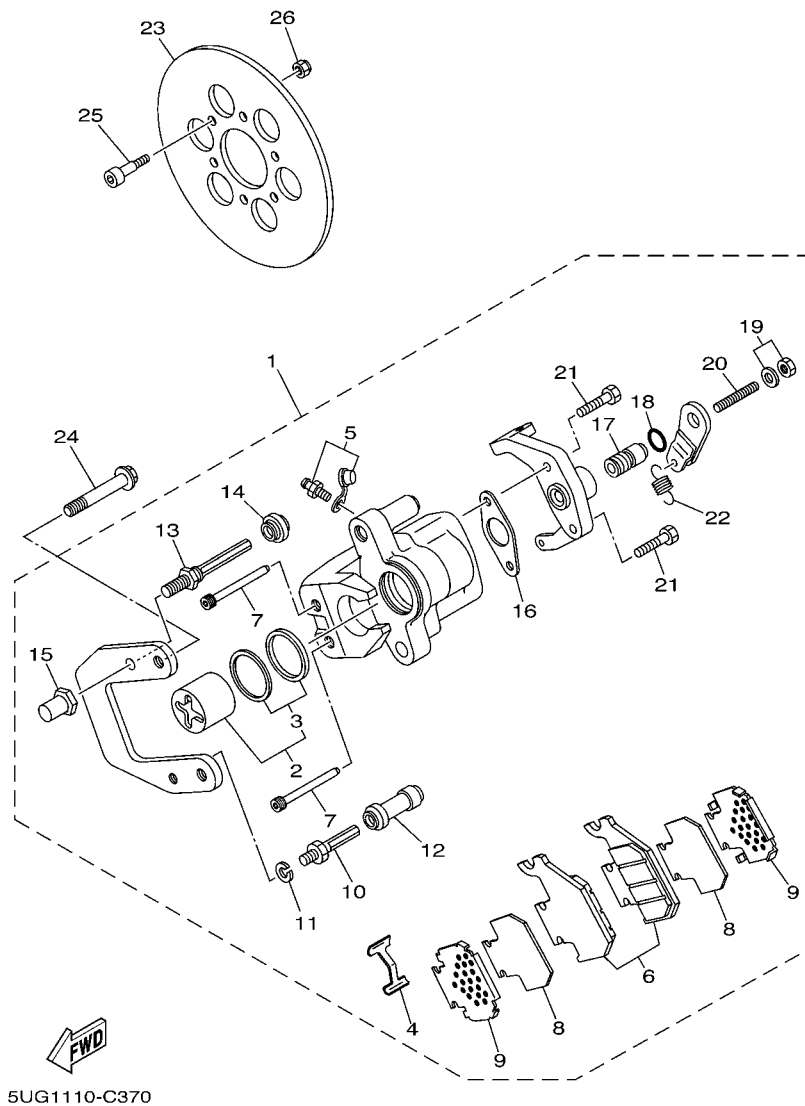


FIG. 37 REAR BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-2580V-01	CALIPER ASSY, REAR 1	1				
2	5UG-W0057-00	.PISTON ASSY, CALIPER	1				
3	3GD-W0047-00	..CALIPER SEAL KIT	1				
4	4GY-25919-50	.SUPPORT, PAD	1				
5	1UY-W0048-50	.BLEED SCREW KIT	1				
6	5UG-W0046-01	.BRAKE PAD KIT 2	1				
7	5GH-25924-00	.PIN, PAD	2				
8	5UG-25827-00	.SHIM, CALIPER	2				
9	5GH-25828-00	.SHIM, CALIPER	2				
10	1UY-25926-51	.BOLT	1				
11	1UY-25938-51	.WASHER, SPRING	1				
12	1UY-25937-51	.BOOT 2	1				
13	3JD-25926-00	.BOLT	1				
14	3JD-25917-00	.BOOT, CALIPER	1				
15	3JD-25961-00	.NUT	1				
16	5UG-25898-00	.GASKET	1				
17	5UG-25978-00	.SHAFT	1				
18	5UG-25975-00	.RUBBER, BUSHING	1				
19	5UG-25973-00	.NUT	1				
20	5UG-25972-00	.ADJUSTBOLT	1				
21	5UG-25833-00	.BOLT, FITTING	2				
22	5UG-25977-00	.SPRING, RETURN	1				
23	5UG-F5831-00	DISC, BRAKE (RIGHT)	1				
24	90105-10402	BOLT, FLANGE	2				
25	90109-06038	BOLT	6				
26	95617-06100	NUT, U	6				

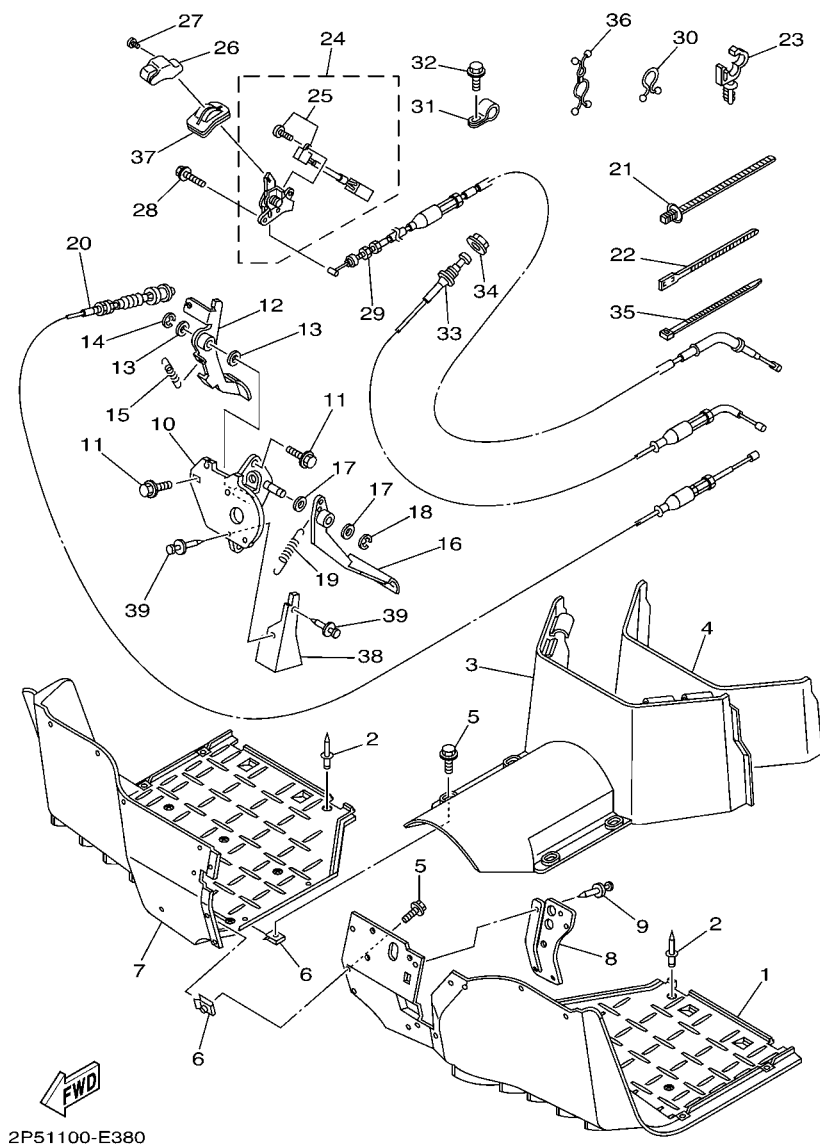


FIG. 38 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F7411-00	FOOTREST 1	1				WITH DOOR->FIG.51
2	90267-48820	RIVET, BLIND	22				
3	5UG-F7413-00	COVER, FOOTREST	1				
4	5UG-F8228-01	SEAL 2	1				
5	90119-05001	BOLT, WITH WASHER	7				
6	90183-05073	NUT, SPRING	7				WITH DOOR->FIG.51
7	5UG-F7421-00	FOOTREST 2	1				
8	5UG-F7286-00	COVER, DUST	1				
9	90269-06800	RIVET	4				
10	5UG-F2548-00	BRACKET, PEDAL SUPPORT	1				
11	95817-08020	BOLT, FLANGE	3				
12	5UG-F7801-00	ACCEL PEDAL ASSY	1				
13	90201-15797	WASHER, PLATE	2				
14	93430-12008	CIRCLIP	1				
15	90506-20534	SPRING, TENSION	1				
16	5UG-F7200-00	PEDAL, BRAKE	1				
17	90201-15797	WASHER, PLATE	2				
18	93430-12008	CIRCLIP	1				
19	90506-20534	SPRING, TENSION	1				
20	5UG-26311-10	CABLE, THROTTLE 1	1				
21	90464-20005	CLAMP	1				
22	90464-40825	CLAMP	2				
23	90464-12830	CLAMP	1				
24	5UG-F5970-00	PARKING BRAKE COMP.	1				
25	5UG-H251S-00	.SWITCH COMP.	1				
26	5UG-F5664-00	KNOB, PARKING LEVER	1				
27	5UG-F589H-00	SCREW	1				

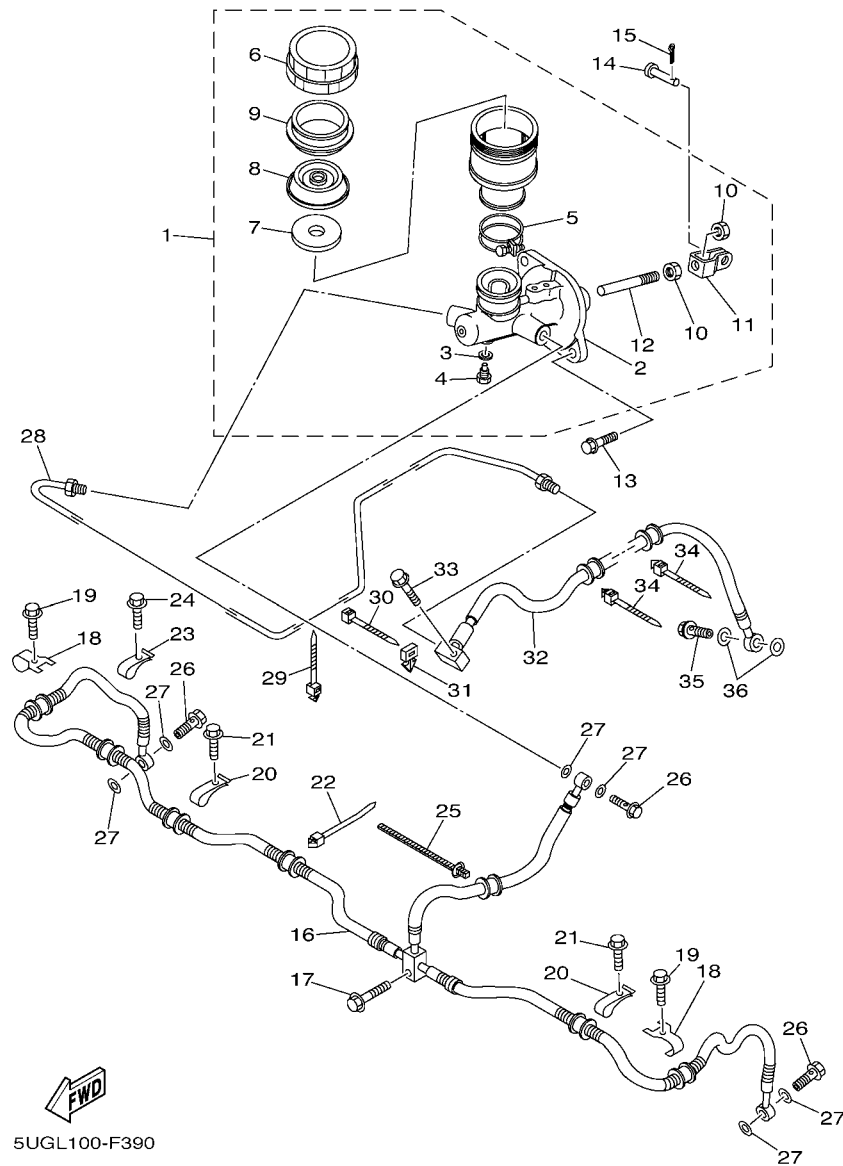


FIG. 39 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-2583T-00	MASTER CYLINDER ASSY	1				
2	5UG-W0042-00	.CYLINDER KIT, MASTER	1				
3	5UG-25878-00	.WASHER, OIL BOLT	1				
4	5UG-25877-00	.BOLT, OIL 1	1				
5	5UG-25719-00	.BAND	1				
6	5UG-25852-00	.CAP, RESERVOIR	1				
7	5UG-25853-00	.FLOAT, RESERVOIR	1				
8	5UG-25854-00	.DIAPHRAGM, RESERVOIR	1				
9	5UG-25855-00	.BUSH, DIAPHRAGM	1				
10	4SS-27218-00	.NUT	2				
11	2YK-27222-00	.JOINT	1				
12	5UG-25880-00	.PUSH ROD COMP.	1				
13	90105-081A7	BOLT, FLANGE	2				
14	90240-08124	PIN, CLEVIS	1				
15	91401-20020	PIN, COTTER	1				
16	5UG-F5872-01	HOSE, BRAKE 1	1				
17	95827-06025	BOLT, FLANGE	1				
18	5ND-F5875-00	HOLDER, BRAKE HOSE 1	2				
19	95827-06012	BOLT, FLANGE	2				
20	5UG-F3192-00	BAND	2				
21	95827-06016	BOLT, FLANGE	2				
22	90464-31827	CLAMP	1				
23	5UG-F3192-00	BAND	1				
24	95827-06016	BOLT, FLANGE	1				
25	90464-20005	CLAMP	1				
26	90401-10159	BOLT, UNION	3				
27	90201-10118	WASHER, PLATE	6				

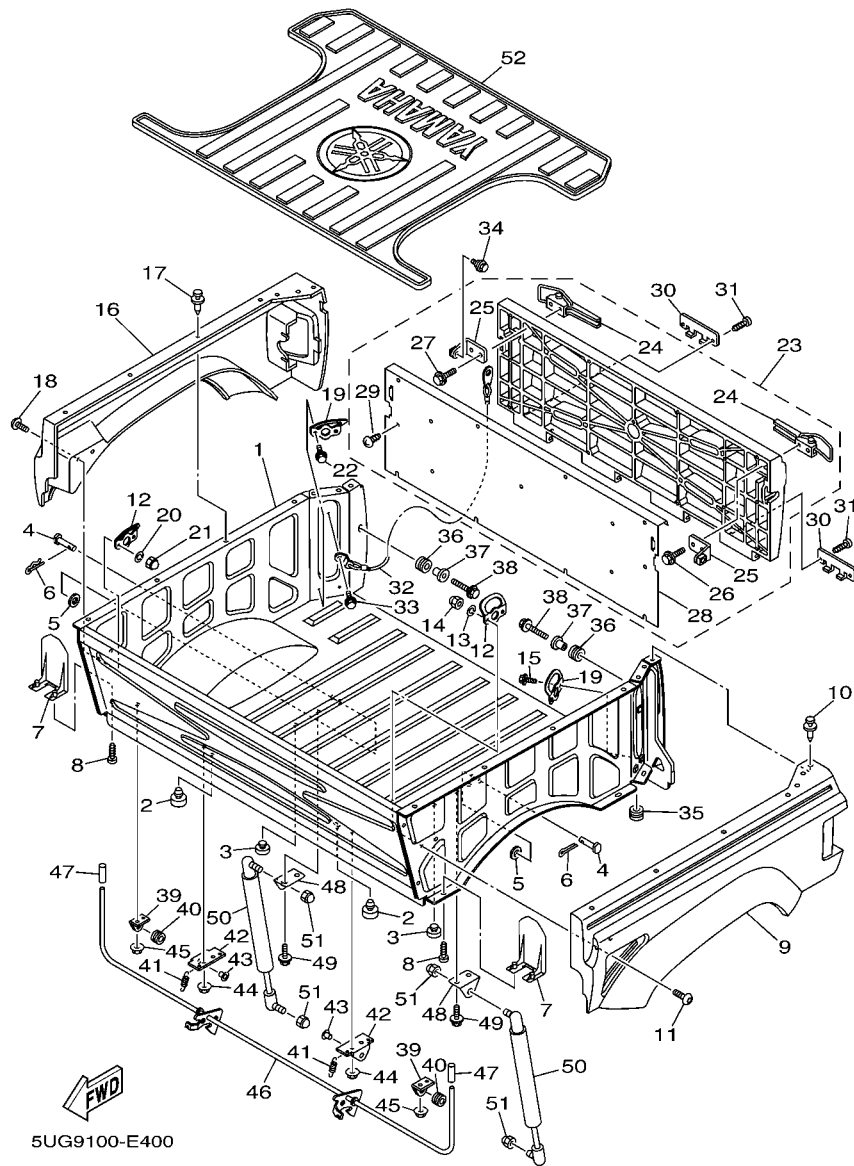


FIG. 40 CARRIER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	2P5-F4850-00	CARRIER BOX ASSY	1				
2	4X4-27114-00	STOPPER, MAIN STAND	2				
3	128-27114-00	STOPPER, MAIN STAND	2				
4	90240-12002	PIN, CLEVIS	2				
5	90201-127J6	WASHER, PLATE	2				
6	91401-30025	PIN, SPLIT	2				
7	2P5-F6123-00	GUARD, LEVER	2				
8	90167-06800	SCREW, TAPPING	2				
9	5UG-K8193-F0	PANEL, REAR FENDER 3	1				
10	90269-06800	RIVET	8				
11	90110-06200	BOLT, HEXAGON SOCKET HEAD	2				
12	5UG-F4867-00	HOOK	2				
13	92907-06100	WASHER, SPRING	2				
14	95307-06800	NUT	2				
15	95817-06016	BOLT, FLANGE	2				
16	5UG-K8194-F0	PANEL, REAR FENDER 4	1				
17	90269-06800	RIVET	8				
18	90110-06200	BOLT, HEXAGON SOCKET HEAD	2				
19	5UG-F4867-00	HOOK	2				
20	92907-06100	WASHER, SPRING	2				
21	95307-06800	NUT	2				
22	95817-06016	BOLT, FLANGE	2				
23	5UG-K810N-10	REAR STORAGE LID COMP.	1				
24	5UG-F389E-00	.LATCH	2				
25	5UG-F849R-00	.BRACKET, TRANK STOPPER	2				
26	95827-06025	.BOLT, FLANGE	2				
27	95827-06025	.BOLT, FLANGE	2				

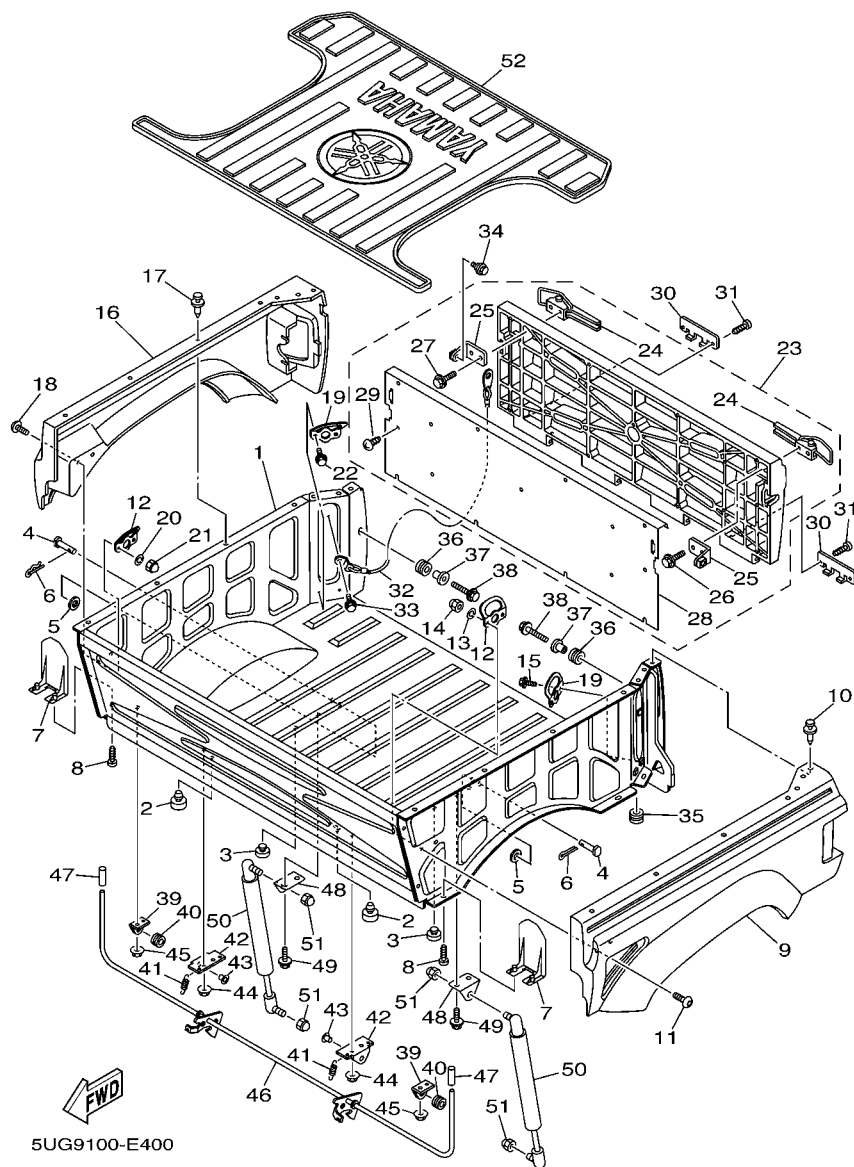
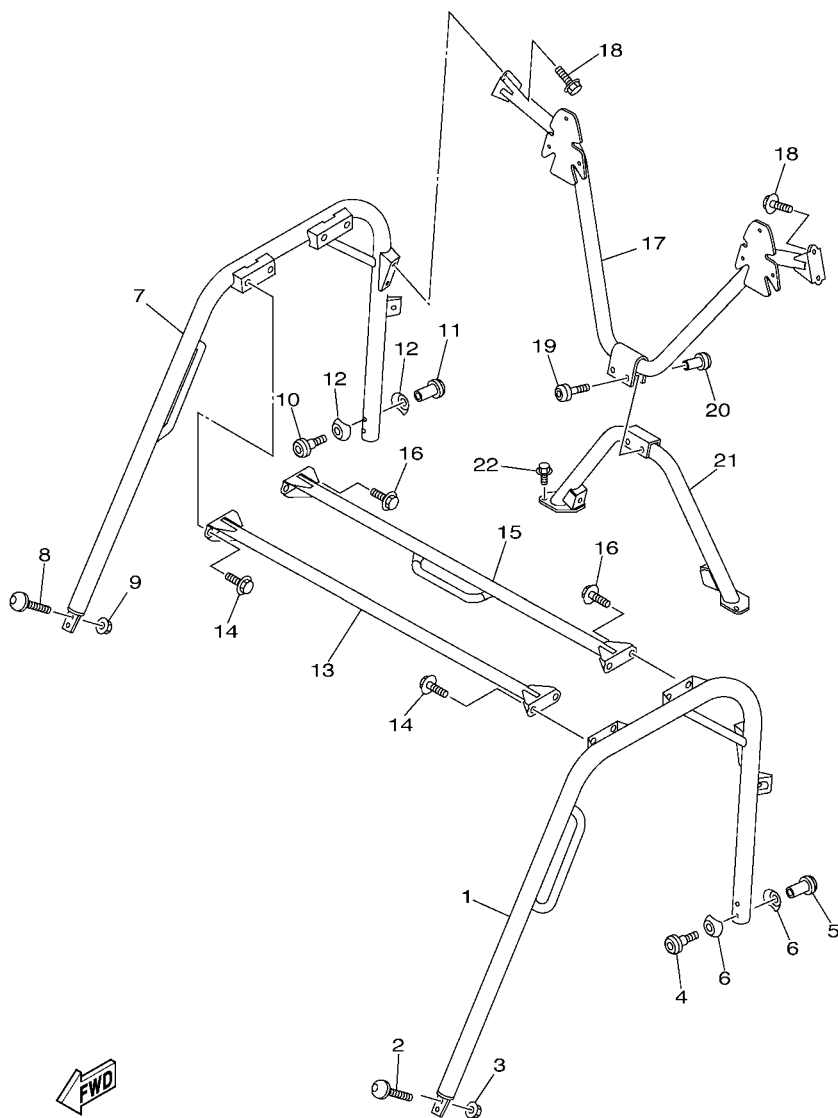


FIG. 40 CARRIER

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	5UG-K8365-00	.CASE	1				
29	90167-05030	.SCREW, TAPPING	15				
30	5UG-F4669-00	COVER, HINGE	2				
31	90167-05025	SCREW, TAPPING	4				
32	5UG-K7195-01	HOLDER, CABLE	2				
33	95817-06016	BOLT, FLANGE	2				
34	90109-060F3	BOLT	2				
35	90480-15235	GROMMET	2				
36	90480-18290	GROMMET	2				
37	90387-066J1	COLLAR	2				
38	95827-06025	BOLT, FLANGE	2				
39	2P5-K7175-00	HOLDER, LATCH	2				
40	90480-15235	GROMMET	2				
41	90506-16451	SPRING, TENSION	2				
42	2P5-K7185-00	PLATE 1	2				
43	2P5-K7515-00	BUSH, RUBBER 1	2				
44	95707-08500	NUT, FLANGE	4				
45	95707-06500	NUT, FLANGE	2				
46	2P5-K7180-00	LATCH ASSY	1				
47	5UG-K818M-00	CAP, PROTECTOR END 4	2				
48	5UG-F1798-10	BRACKET, DAMPER	2				
49	90105-06831	BOLT, FLANGE	4				
50	5UG-F8415-00	DAMPER 1	2				
51	95607-08200	NUT, SELF-LOCKING	4				
52	5UG-F483J-00	MAT	1				



5UGU110-F420

FIG. 42 GUARD 2

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-K831A-51	SUPPORT, ROOF 3	1				
2	90111-10803	BOLT,HEX. SOCKET BUTTON	2				
3	9560P-10200	NUT, FLANGE	2				
4	5UG-K7519-00	BOLT	1				
5	5UG-K7573-00	NUT, SPECIAL	1				
6	5UG-K7526-00	WASHER 2	2				
7	5UG-K831E-51	SUPPORT, ROOF 4	1				
8	90111-10803	BOLT,HEX. SOCKET BUTTON	2				
9	9560P-10200	NUT, FLANGE	2				
10	5UG-K7519-00	BOLT	1				
11	5UG-K7573-00	NUT, SPECIAL	1				
12	5UG-K7526-00	WASHER 2	2				
13	5UG-K8392-20	MEMBER, ROOF FRAME	1				
14	95817-10020	BOLT, FLANGE	4				
15	5UG-K8336-20	MEMBER, CROSS ROOF	1				
16	95817-10020	BOLT, FLANGE	4				
17	5UG-K830A-51	ROOF SUPPORT ASSY 1	1				
18	95817-10020	BOLT, FLANGE	4				
19	5UG-K7519-00	BOLT	2				
20	5UG-K7573-00	NUT, SPECIAL	2				
21	5UG-K830B-50	ROOF SUPPORT ASSY 2	1				
22	95817-10016	BOLT, FLANGE	4				

PARTS NEWS

Date: July, 4., 2008

News No. PE0-MC-080042

Signature: K. Otsuka

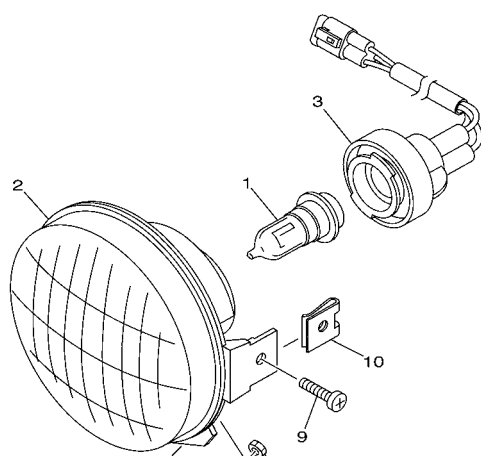
Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	See the"List of Models and CATALOGUE No's below."		
Subject	PARTS CATALOGUE CORRECTIONS		
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."		
Time of YPEC Revision	Text, Illustration --> Jul./22/2008	PDF Replace --> Jul./22/2008	
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)			

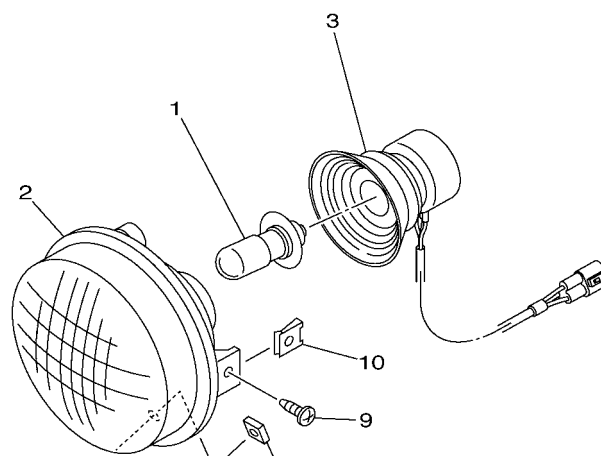
1. ILLUSTRATION CORRECTION

FIG.45 or 46 HEADLIGHT SECTION

(OLD)



(NEW)



2. LIST CORRECTION

FIG.45 or 46 HEADLIGHT SECTION

Ref.No.	OLD PART No.	NEW PART No.	PART NAME	Q'TY	INTERCHANGE ABILITY	REMARKS
1	5FU-H4314-00	4KB-84314-01	BULB, HEADLIGHT(12V-30/30W)	2	○	Illustration & Part number revision
2	5FU-H4320-00	5KM-84320-01	LENS ASSY	2	○	
3	5FU-H4340-00	5EH-84340-00	SOCKET CORD ASSY 1	2	○	

* The parts marked with ○ indicates interchangeability with a set.

3. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL YEAR	MODEL NAME	MODEL CODE	CATALOGUE NO.
2007	YXR66FAW	5UGL/ 5UGM/ 5UGN/ 5UGP	1F5UG-100E1
2007	YXR66FAW	5UGR/ 5UGS/ 5UGT	1F5UG-100EA
2007	YXR66FAW	5UGU	1F5UG-110E1
2007	YXR45FAW	2P54/ 2P58	1F2P5-100E1
2007	YXR45FAW	2P55	1F2P5-110E1

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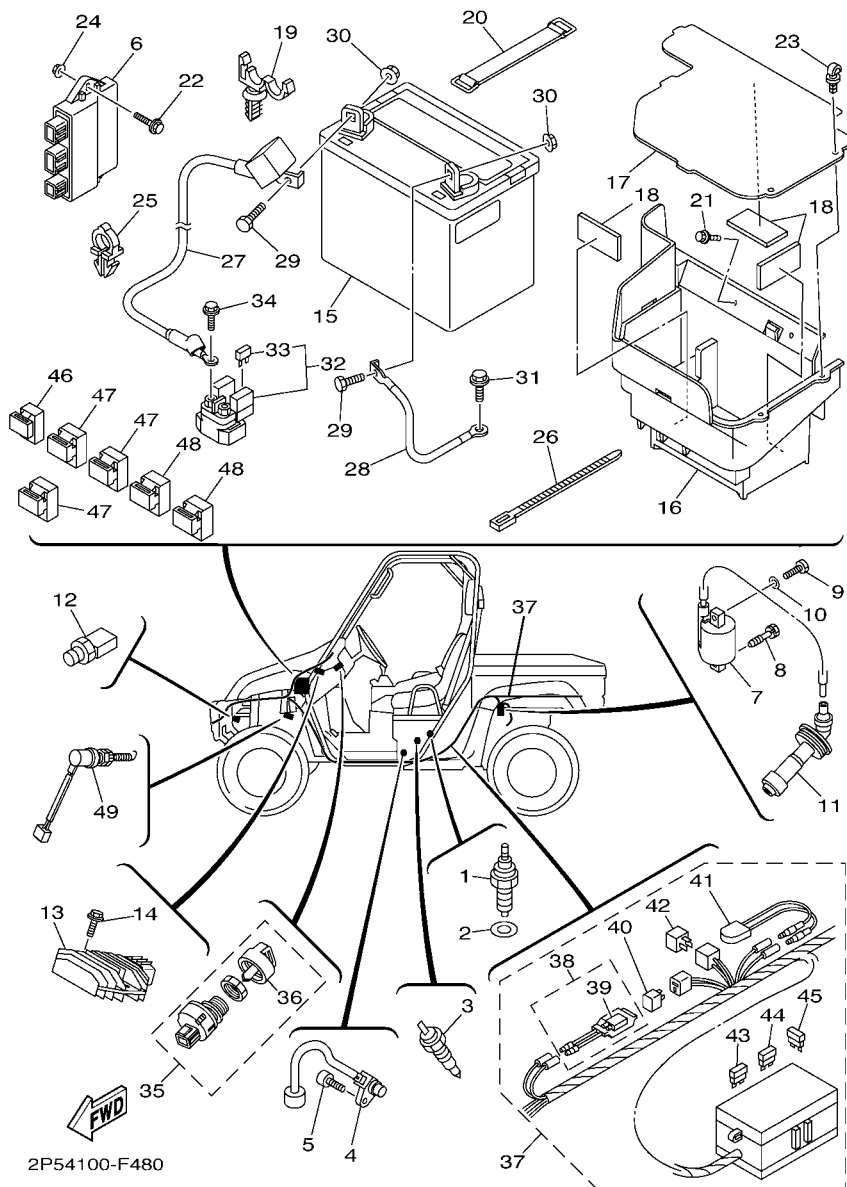


FIG. 47 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	3GB-82540-01	NEUTRAL SWITCH ASSY	4				
2	90430-10148	GASKET	4				
3	4BA-82560-00	THERMO SWITCH ASSY	1				
4	2P5-83755-01	SENSOR, SPEED	1				
5	90110-06001	BOLT, HEXAGON SOCKET HEAD	1				
6	2P5-85540-00	C.D.I. UNIT ASSY	1				
7	5KM-82310-00	IGNITION COIL ASSY	1				
8	90109-06723	BOLT	1				
9	97002-06020	BOLT	1				
10	92902-06600	WASHER, PLATE	1				
11	1UY-82370-20	PLUG CAP ASSY	1				
12	5GM-82560-00	THERMO SWITCH ASSY	1				
13	5BN-81960-00	RECTIFIER & REGULATOR ASSY	1				
14	90105-06833	BOLT, FLANGE	2				
15	5UG-H2100-00	BATTERY ASSY (GS U1L-11)	1				
16	5UG-H212B-02	BOX, BATTERY 1	1				
17	5UG-H2129-10	COVER, BATTERY	1				
18	4XE-F4145-00	DAMPER, SIDE COVER	3				
19	90464-12830	CLAMP	1				
20	3L8-82131-01	BAND, BATTERY	1				
21	90119-06868	BOLT, WITH WASHER	4				
22	9581P-06025	BOLT, FLANGE	1				
23	5UG-F171S-00	RIVET	2				
24	95707-06600	NUT, FLANGE	1				
25	90464-10833	CLAMP	1				
26	90464-31827	CLAMP	1				
27	5UG-H2115-00	WIRE, PLUS LEAD	1				

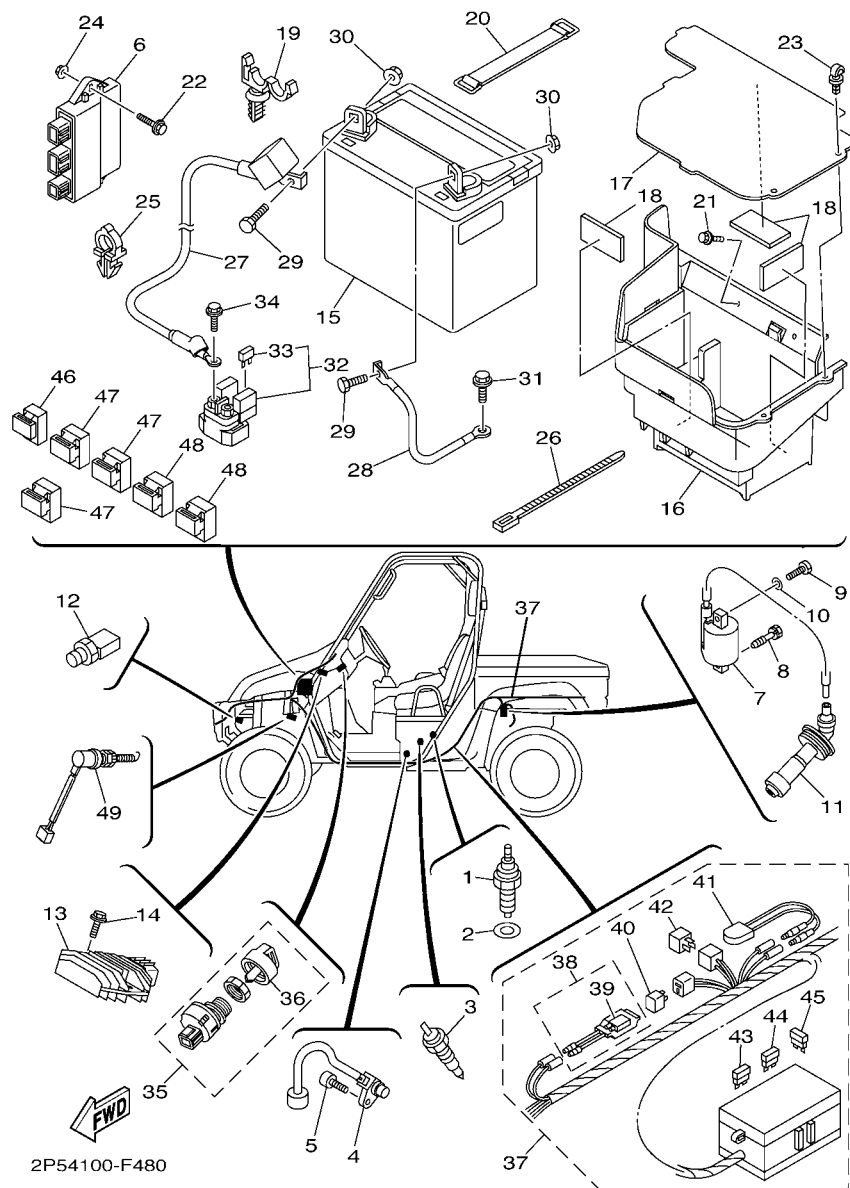


FIG. 47 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	5UG-H2116-00	WIRE, MINUS LEAD	1				
29	97017-06020	BOLT	2				
30	95707-06500	NUT, FLANGE	2				
31	95827-06014	BOLT, FLANGE	1				
32	5UG-81940-00	STARTER RELAY ASSY	1				
33	1AE-82151-00	.FUSE (30A-BL)	2				
34	95027-06008	BOLT, FLANGE	2				
35	5UG-H2510-00	MAIN SWITCH ASSY	1				
36	5UG-H2579-00	.CAP, KEY	1				
37	2P5-82590-20	WIRE HARNESS ASSY	1				
38	5ND-82180-00	.CIRCUIT BREAKER ASSY	1				
39	5ND-82560-00	..THERMO SWITCH ASSY	1				
40	3WP-81980-00	.DIODE ASSY	1				
41	5FU-82560-10	.THERMO SWITCH ASSY	1				
42	3XV-81980-00	.DIODE ASSY	1				
43	5JJ-82151-10	.FUSE (15A-BL)	2				
44	5JJ-82151-30	.FUSE (10A-BL)	6				
45	5JJ-82151-50	.FUSE (3A-BL)	2				
46	29U-81950-93	RELAY ASSY	1				
47	5DM-81950-00	RELAY ASSY (G8HN-1C4T-DJ-Y52)	3				
48	1UY-81950-92	RELAY ASSY	2				
49	4KB-82530-10	STOP SWITCH ASSY	1				

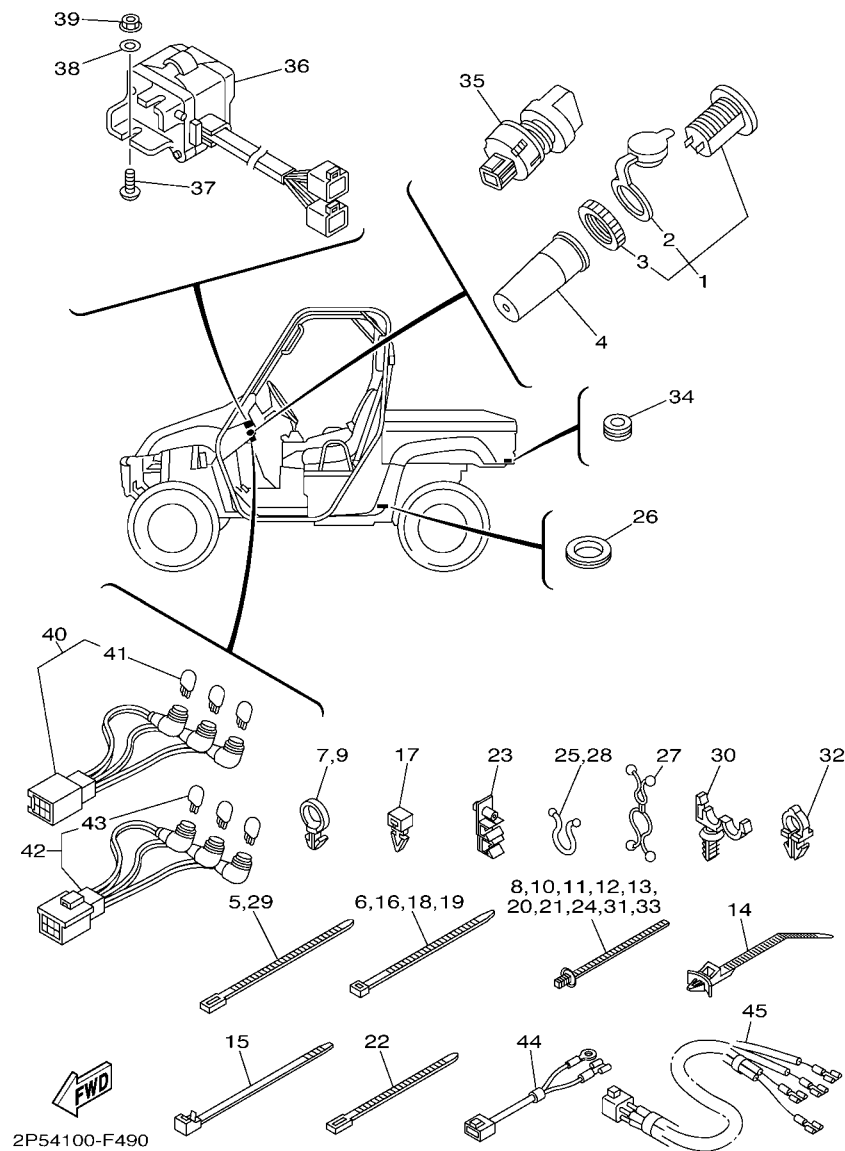


FIG. 48 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5FU-H1920-10	TERMINAL ASSY	1				
2	5FU-H1942-10	.COVER	1				
3	5FU-H191B-10	.NUT	1				
4	5FU-H2599-01	COVER, CONNECTER	1				
5	90464-40825	CLAMP	4				
6	90464-48800	CLAMP	1				
7	90464-19815	CLAMP	1				
8	90464-20005	CLAMP	1				
9	90464-19815	CLAMP	2				
10	90464-20005	CLAMP	3				
11	90464-20005	CLAMP	3				
12	90464-20005	CLAMP	1				
13	90464-20005	CLAMP	1				
14	90464-38800	CLAMP	1				
15	90464-51800	CLAMP	2				
16	90464-48800	CLAMP	1				
17	5UG-F2465-00	HOLDER	1				
18	90464-48800	CLAMP	1				
19	90464-48800	CLAMP	1				
20	90464-20005	CLAMP	2				
21	90464-20005	CLAMP	2				
22	90464-31827	CLAMP	2				
23	5UG-F481H-00	CLAMP	2				
24	90464-20005	CLAMP	3				
25	90464-20804	CLAMP	1				
26	90480-25856	GROMMET	1				
27	90464-29179	CLAMP	1				

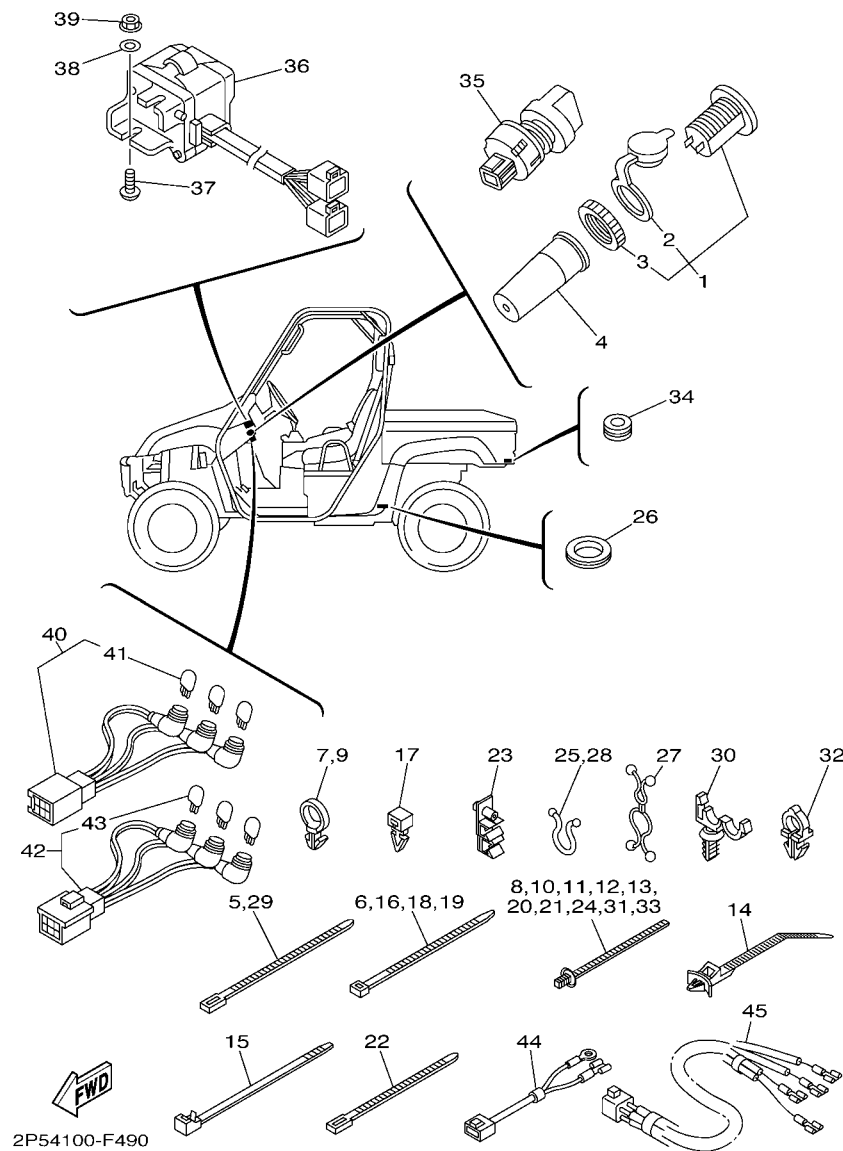


FIG. 48 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	90464-20804	CLAMP	1				
29	90464-40825	CLAMP	1				
30	90464-12830	CLAMP	4				
31	90464-20005	CLAMP	2				
32	90464-10833	CLAMP	4				
33	90464-20005	CLAMP	4				
34	90480-15235	GROMMET	2				
35	5UG-H2526-00	SWITCH, LAMP	1				
36	5UG-83976-20	SWITCH, HANDLE 1	1				
37	90149-05299	SCREW	2				
38	90201-05029	WASHER, PLATE	2				
39	95707-05300	NUT, FLANGE	2				
40	5UG-83530-10	PILOT LIGHT ASSY	1				
41	5GH-83516-00	.BULB (14V-1.7W)	3				
42	5UG-83530-01	PILOT LIGHT ASSY	1				
43	5GH-83516-00	.BULB (14V-1.7W)	3				
44	2P5-82541-00	WIRE, LEAD	1				
45	5KM-82509-10	WIRE, SUB LEAD	1				

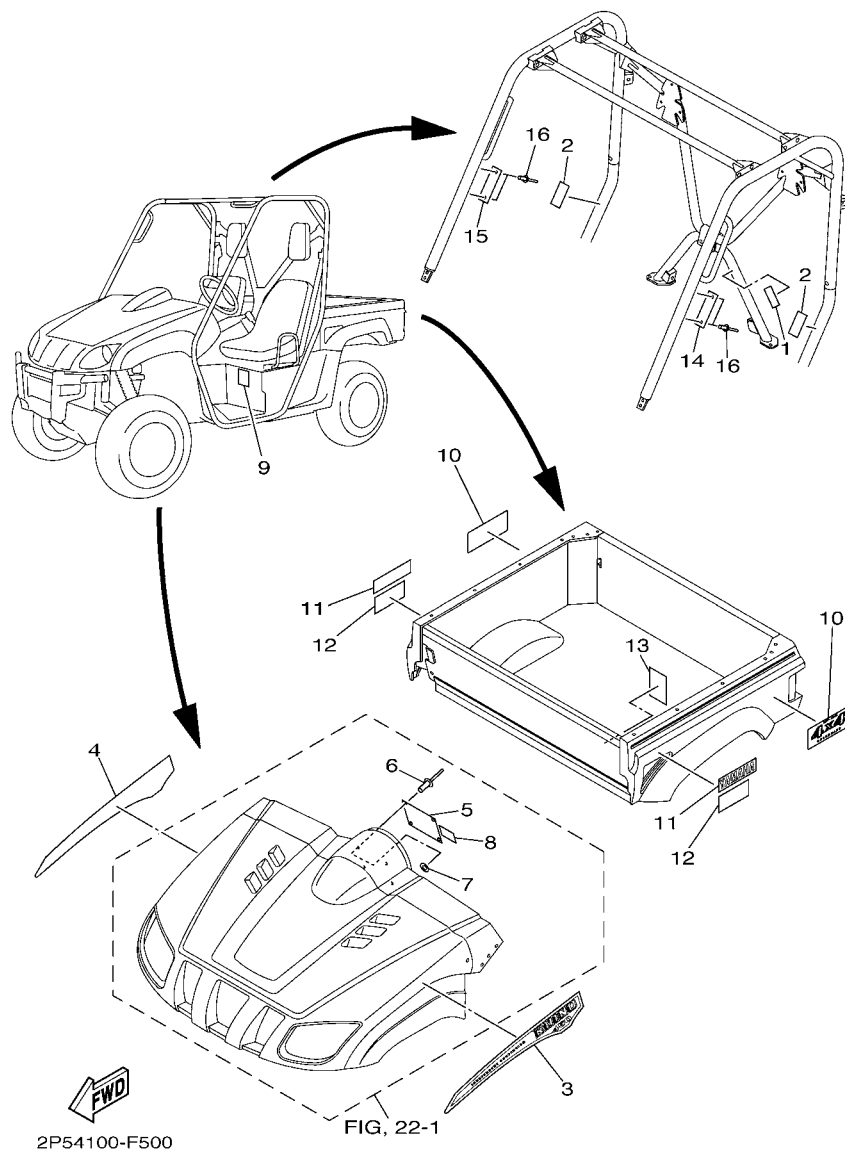
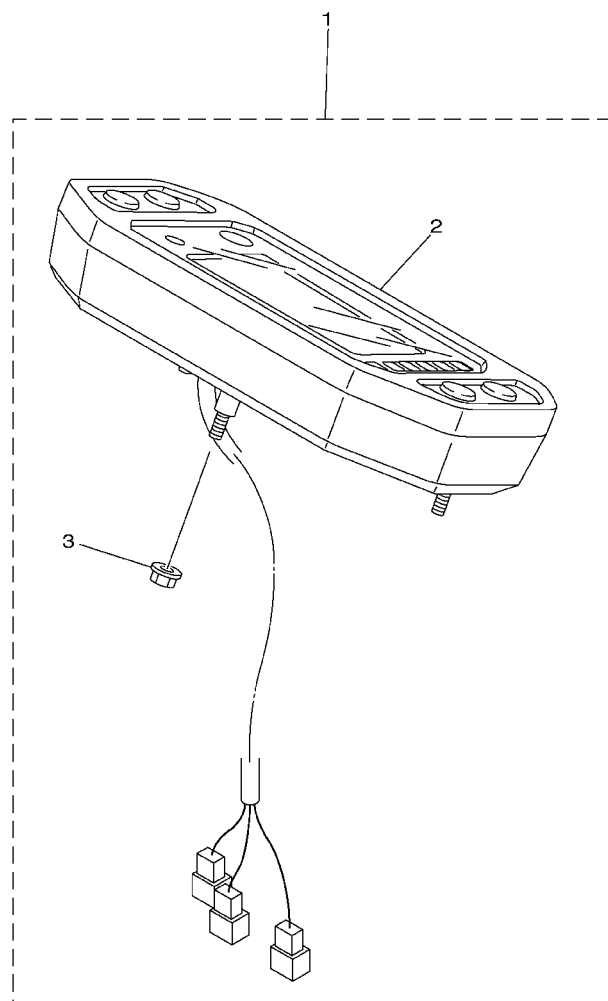


FIG. 49 EMBLEM & LABEL 1

REF. NO.	PART NO.	DESCRIPTION	QTY UG				REMARKS
1	2P5-2179B-10	PLATE, EPA 3	1				
2	5UG-K8483-00	LABEL WARNING	2				ENGLISH
3	2P5-F1781-40	EMBLEM 1	1				
4	2P5-F1782-40	EMBLEM 2	1				
5	5UG-F1568-01	LABEL, WARNING	1				WITH DOOR->FIG.51
6	4XE-F1539-10	RIVET	4				
7	4XE-F1549-00	WASHER, FENDER MOLD	4				
8	5UG-F1558-00	LABEL, WARNING 2	1				ENGLISH
9	5UG-F1696-01	LABEL, CAUTION	1				WITH DOOR->FIG.51
10	5UG-F163G-60	EMBLEM 1	2				ENGLISH
11	5UG-F153A-30	EMBLEM, YAMAHA	2				
12	5UG-K7764-00	LABEL, WARNING 4	2				
13	5UG-F4897-00	EMBLEM	1				ENGLISH
14	5UG-K7761-00	LABEL, WARNING 1	1				ENGLISH
15	5UG-K7762-00	LABEL, WARNING 2	1				ENGLISH
16	4XE-F1539-10	RIVET	4				



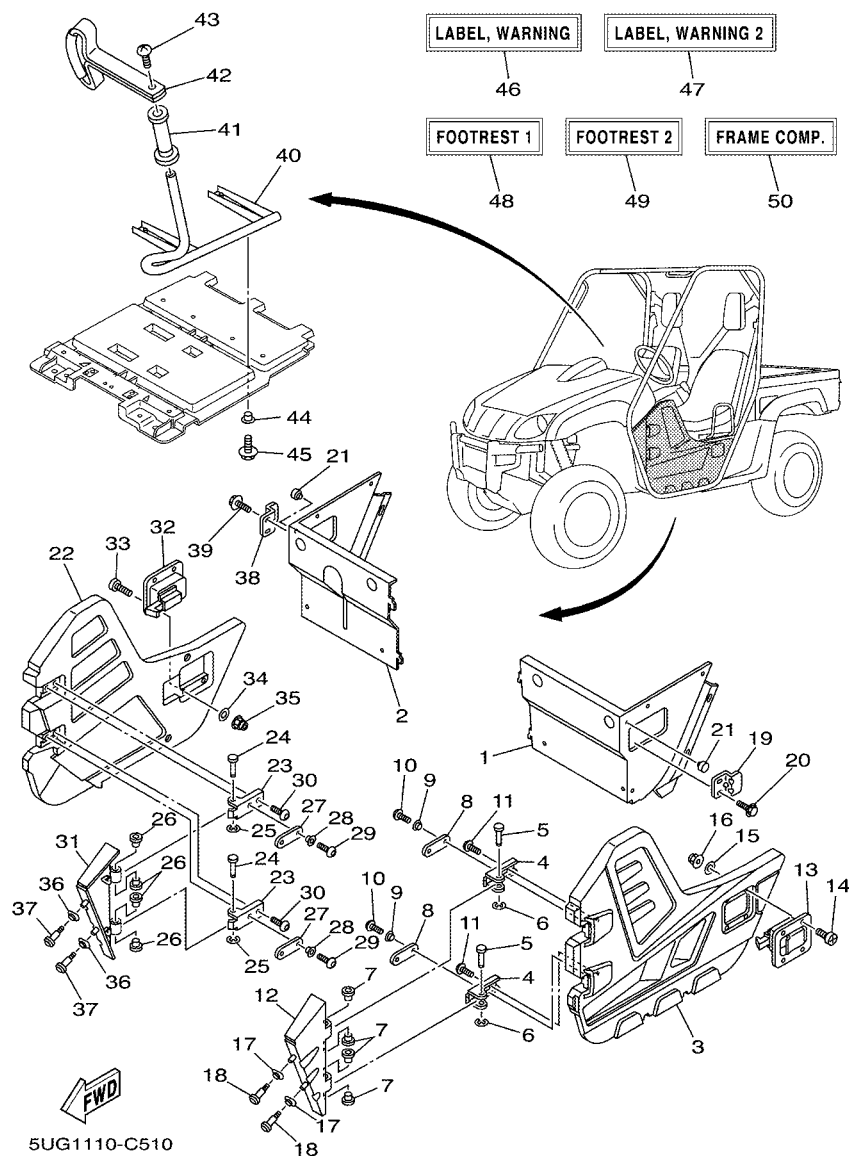


FIG. 51 ALTERNATE 2

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
1	5UG-F254J-11	SUPPORT, SIDE PANEL	1				
2	5UG-F254K-11	SUPPORT, SIDE PANEL 2	1				
3	5B4-F2864-00	COVER, SIDE 1	1				
4	5B4-F1797-00	HINGE	2				
5	5B4-F146A-00	PIN 1	2				
6	5B4-F3447-00	CLIP	2				
7	2P5-K7515-00	BUSH, RUBBER 1	4				
8	5B4-F2929-00	BAND, RUBBER	2				
9	90387-06089	COLLAR	2				
10	5B4-F1739-00	BOLT	2				
11	5B4-F1722-00	BOLT 2	2				
12	5B4-F197J-00	HINGE 1	1				
13	5B4-F389F-00	HANDLE, LATCH	1				
14	98907-05020	SCREW, BIND	4				
15	5B4-F2149-00	WASHER	4				
16	95602-05200	NUT, SELF-LOCKING	4				
17	5UG-K7526-00	WASHER 2	2				
18	5B4-K7519-00	BOLT	2				
19	5B4-F389E-00	LATCH	1				
20	5B4-F1738-00	BOLT	2				
21	5TG-82121-10	PAD, BATTERY	2				
22	5B4-F2868-00	COVER, SIDE 2	1				
23	5B4-F1797-00	HINGE	2				
24	5B4-F146A-00	PIN 1	2				
25	5B4-F3447-00	CLIP	2				
26	2P5-K7515-00	BUSH, RUBBER 1	4				
27	5B4-F2929-00	BAND, RUBBER	2				

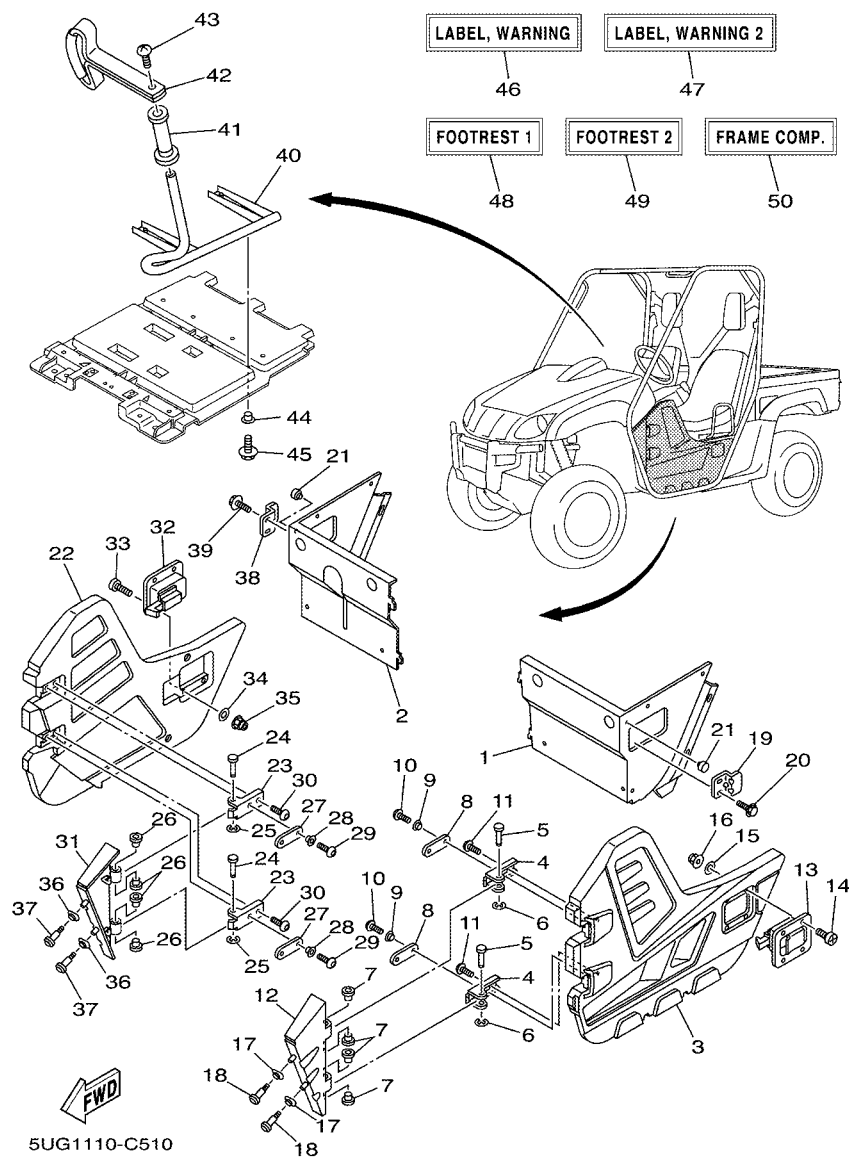


FIG. 51 ALTERNATE 2

REF. NO.	PART NO.	DESCRIPTION	USA				REMARKS
28	90387-06089	COLLAR	2				
29	5B4-F1739-00	BOLT	2				
30	5B4-F1722-00	BOLT 2	2				
31	5B4-F197K-00	HINGE 2	1				
32	5B4-F389F-00	HANDLE, LATCH	1				
33	98907-05020	SCREW, BIND	4				
34	5B4-F2149-00	WASHER	4				
35	95602-05200	NUT, SELF-LOCKING	4				
36	5UG-K7526-00	WASHER 2	2				
37	5B4-K7519-00	BOLT	2				
38	5B4-F389E-00	LATCH	1				
39	5B4-F1738-00	BOLT	2				
40	5B4-F474A-00	ASSIST, GRIP	1				
41	5B4-F6241-00	GRIP	1				
42	5B4-F4773-00	HANDLE, SEAT	1				
43	98907-06020	SCREW, BIND	1				
44	90387-06210	COLLAR	4				
45	90105-06831	BOLT, FLANGE	4				
46	5B4-F1568-01	LABEL, WARNING	1				ENGLISH
47	5B4-F1558-00	LABEL, WARNING 2	1				ENGLISH
48	5UG-F7411-11	FOOTREST 1	1				
49	5UG-F7421-11	FOOTREST 2	1				
50	2P5-F1110-19	FRAME COMP.	1				

PARTS NEWS



Date: Feb., 24., 2012

News No. _____

Signature: S. Ishibashi

Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	See the "List of Models and CATALOGUE No's below."
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."

Time of YPEC Revision Text, Illustration --> Mar./7/2012 PDF Replace --> Mar./7/2012
(YPEC = Yamaha Parts Electrical Catalogue = Website parts catalogue)

1. LIST of Models and CATALOGUE No's.

The applicable MODELS, MODEL CODES, and CATALOGUE No's are as follows.

MODEL YEAR	MODEL NAME	MODEL CODE	REAR SUSPENSION SECTION	REAR WHEEL SECTION, REAR WHEEL 2 SECTION	CATALOGUE NO.
2006	YXR45FAV	2P51	See page 2	See page 3, 4	1E2P5-100E1
2006	YXR45FAV	2P57	See page 2	See page 5, 6	1E2P5-110E1
2007	YXR45FW	2P54	See page 2	See page 5, 6	1F2P5-100E1
2007	YXR45FW	2P55	See page 2	See page 5, 6	1F2P5-110E1
2007	YXR45FW	2P56	See page 2	See page 7, 8	1F2P5-100EA
2008	YXR45FX	2P5A	See page 2	See page 5, 6	1G2P5-100E1
2008	YXR45FX	2P5C	See page 2	See page 5, 6	1G2P5-110E1
2008	YXR45FX	2P5D	See page 2	See page 7, 8	1G2P5-100EA
2009	YXR45FY	2P5F	See page 2	See page 5, 6	1H2P5-110E1
2009	YXR45FY	2P5G	See page 2	See page 5, 6	1H2P5-110EA

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Cause ☒ Revision Notice ☐ Correction ☐ Sales Unit Change ☐ Others

Model	See the"List of Models and CATALOGUE No's below."
Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
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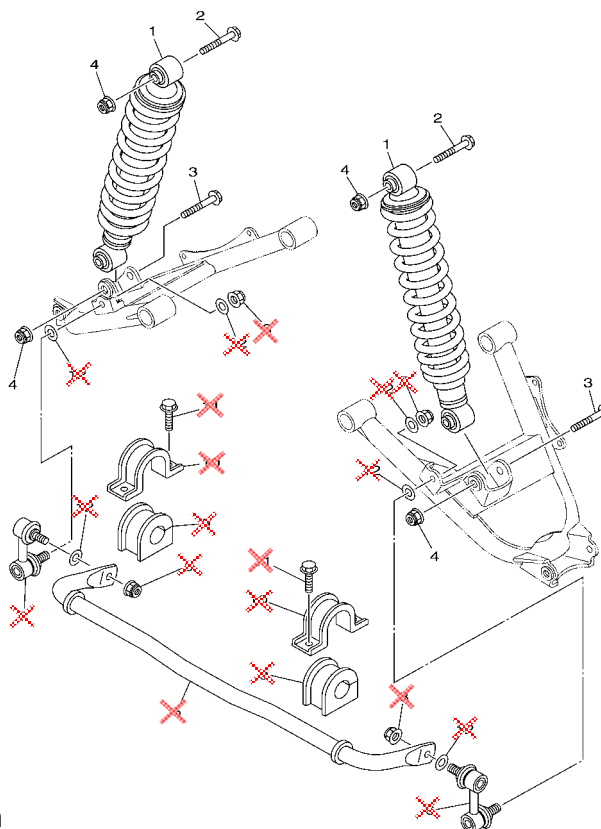
FIG.27 REAR SUSPENSION SECTION

4. LIST CORRECTION

REF.No	PART No.	PART NAME	QT'Y	REMARKS
5	5UG-G7491-00	BAR, STABILIZER	1	Deleted
6	5KM-2385L-01	JOINT, STABILIZER 1	1	Deleted
7	5KM-2385M-01	JOINT, STABILIZER 2	1	Deleted
8	95607-10200 90185-10060 90185-10012	NUT, U FLANGE NUT, SELF-LOCKING NUT, SELF-LOCKING	4	Deleted
9	5UG-F386G-00	BUSH, STABILIZER FRONT	2	Deleted
10	5UG- F386H-00	COVER, STABILIZER FRONT	2	Deleted
11	95812-08014	BOLT, FLANGE	4	Deleted
12	90201-101J1 90201-10035	WASHER, PLATE	6	Deleted

* These changes are applied from initial production.

5. ILLUSTRATION CORRECTION



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Model	See the "List of Models and CATALOGUE No's below."
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CATALOGUE NO.	See the "List of Models and CATALOGUE No's below."
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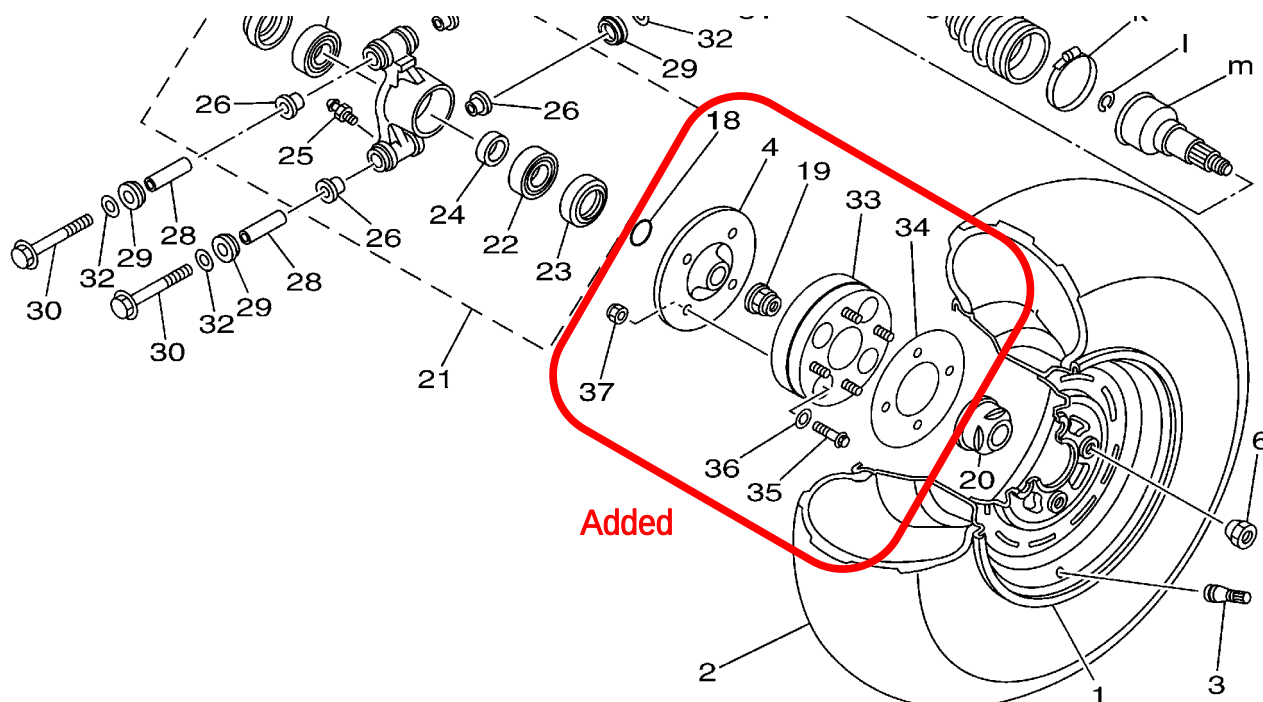
FIG.35 REAR WHEEL SECTION

10. LIST CORRECTION

REF.No	OLD PART No.	NEW PART No.	PART NAME	QT'Y	REMARKS
4	5UG-F5310-20	5UG-F5311-41	HUB ASSY	1	List Revision
5	90114-10012	-	BOLT, SERRATION	4	Deleted
33	-	5UG-253W0-00	SPACER ASSY	1	Added
34	-	5UG-2539F-00	PLATE 1	1	Added
35	-	90105-12062	BOLT, FLANGE	4	Added
36	-	90201-14020	WASHER, PLAIN	4	Added
37	-	90185-12007	NUT	4	Added

* These changes are applied from initial production.

11. ILLUSTRATION CORRECTION



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Subject	PARTS CATALOGUE CORRECTIONS	
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."	
Time of YPEC Revision Text, Illustration --> Mar./7/2012		

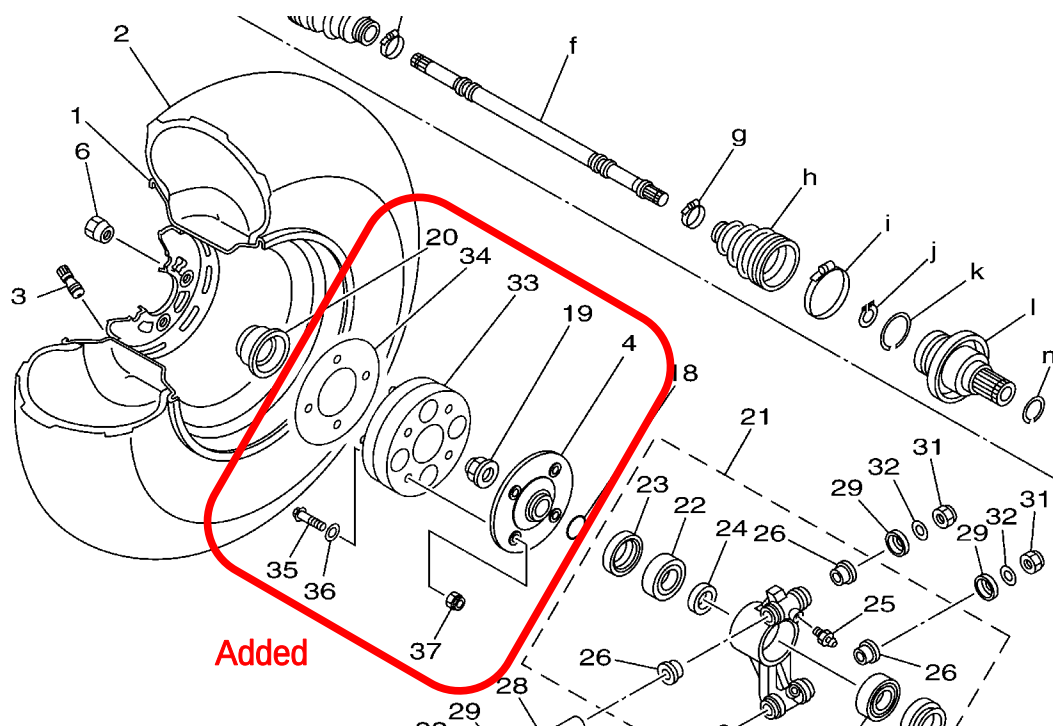
FIG.36 REAR WHEEL 2 SECTION

12. LIST CORRECTION

REF.No	OLD PART No.	NEW PART No.	PART NAME	QT'Y	REMARKS
4	5UG-F5310-20	5UG-F5311-41	HUB ASSY	1	List Revision
5	90114-10012	-	.BOLT, SERRATION	4	Deleted
33	-	5UG-253W0-00	SPACER ASSY	1	Added
34	-	5UG-2539F-00	PLATE 1	1	Added
35	-	90105-12062	BOLT, FLANGE	4	Added
36	-	90201-14020	WASHER, PLAIN	4	Added
37	-	90185-12007	NUT	4	Added

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13. ILLUSTRATION CORRECTION



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Subject	PARTS CATALOGUE CORRECTIONS
CATALOGUE NO.	See the"List of Models and CATALOGUE No's below."
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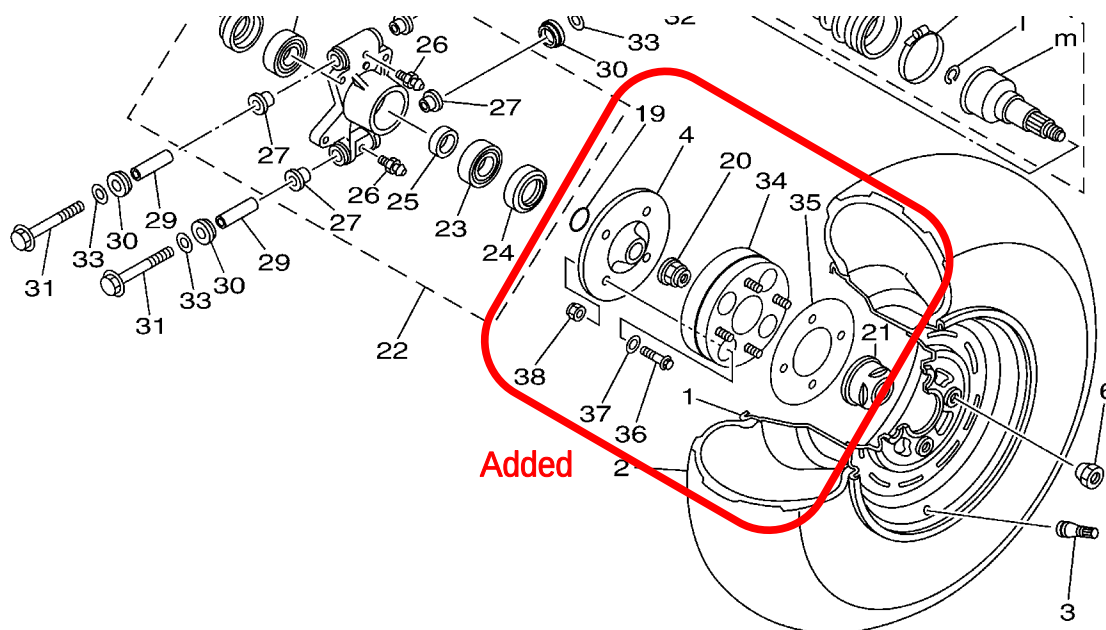
FIG.35 REAR WHEEL SECTION

10. LIST CORRECTION

REF.No	OLD PART No.	NEW PART No.	PART NAME	QT'Y	REMARKS
4	5UG-F5310-20 5UG-F5310-30	5UG-F5311-41	HUB ASSY	1	List Revision
5	90114-10012 90114-10016	-	.BOLT, SERRATION	4	Deleted
34	-	5UG-253W0-00	SPACER ASSY	1	Added
35	-	5UG-2539F-00	PLATE 1	1	Added
36	-	90105-12062	BOLT, FLANGE	4	Added
37	-	90201-14020	WASHER, PLAIN	4	Added
38	-	90185-12007	NUT	4	Added

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11. ILLUSTRATION CORRECTION



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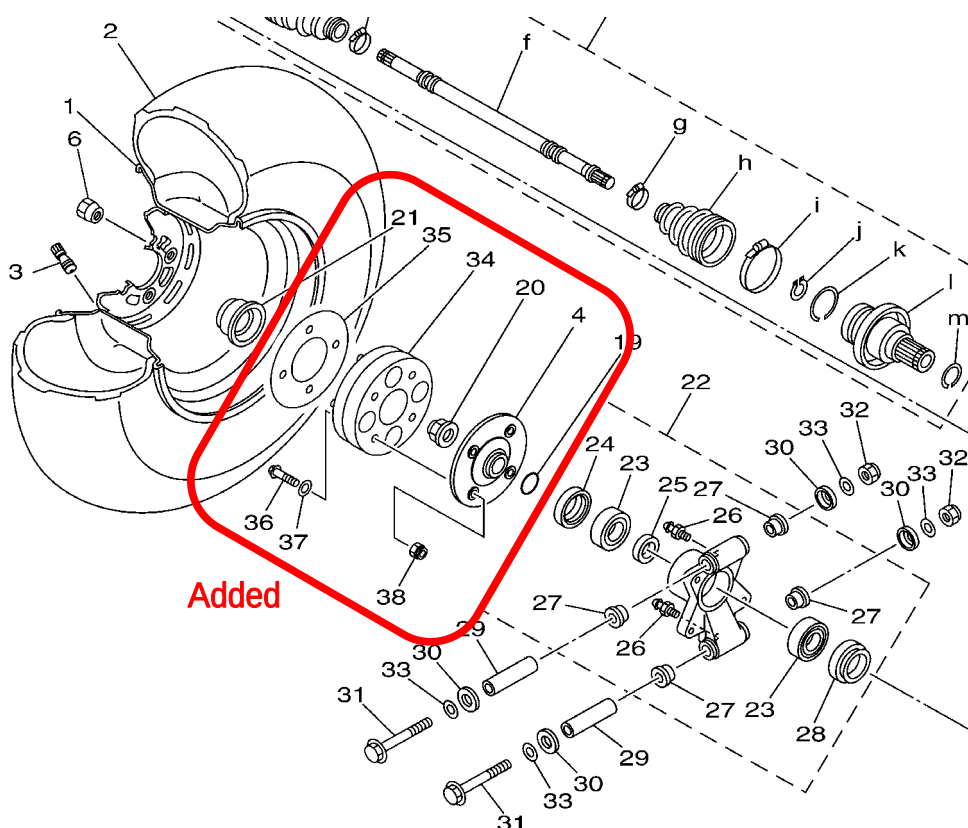
FIG.35 REAR WHEEL SECTION

12. LIST CORRECTION

REF.No	OLD PART No.	NEW PART No.	PART NAME	QT'Y	REMARKS
4	5UG-F5310-20 5UG-F5310-30	5UG-F5311-41	HUB ASSY	1	List Revision
5	90114-10012 90114-10016	-	.BOLT, SERRATION	4	Deleted
34	-	5UG-253W0-00	SPACER ASSY	1	Added
35	-	5UG-2539F-00	PLATE 1	1	Added
36	-	90105-12062	BOLT, FLANGE	4	Added
37	-	90201-14020	WASHER, PLAIN	4	Added
38	-	90185-12007	NUT	4	Added

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13. ILLUSTRATION CORRECTION



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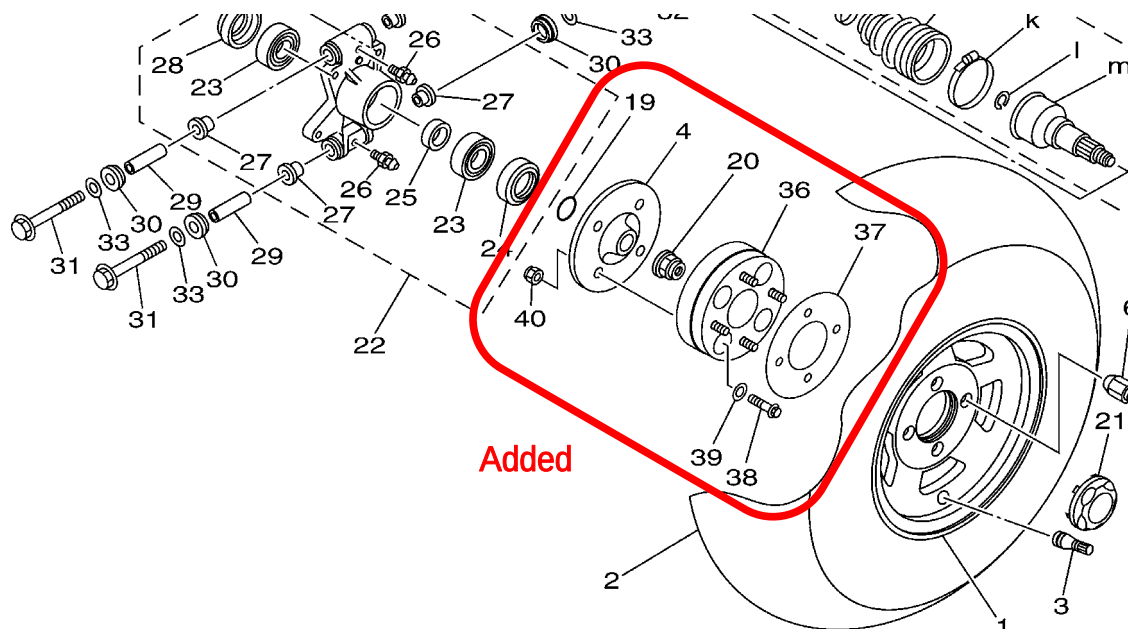
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REF.No	OLD PART No.	NEW PART No.	PART NAME	QT'Y	REMARKS
4	5UG-F5310-20 5UG-F5310-30	5UG-F5311-41	HUB ASSY	1	List Revision
5	90114-10012 90114-10016	-	.BOLT, SERRATION	4	Deleted
36	-	5UG-253W0-00	SPACER ASSY	1	Added
37	-	5UG-2539F-00	PLATE 1	1	Added
38	-	90105-12062	BOLT, FLANGE	4	Added
39	-	90201-14020	WASHER, PLAIN	4	Added
40	-	90185-12007	NUT	4	Added

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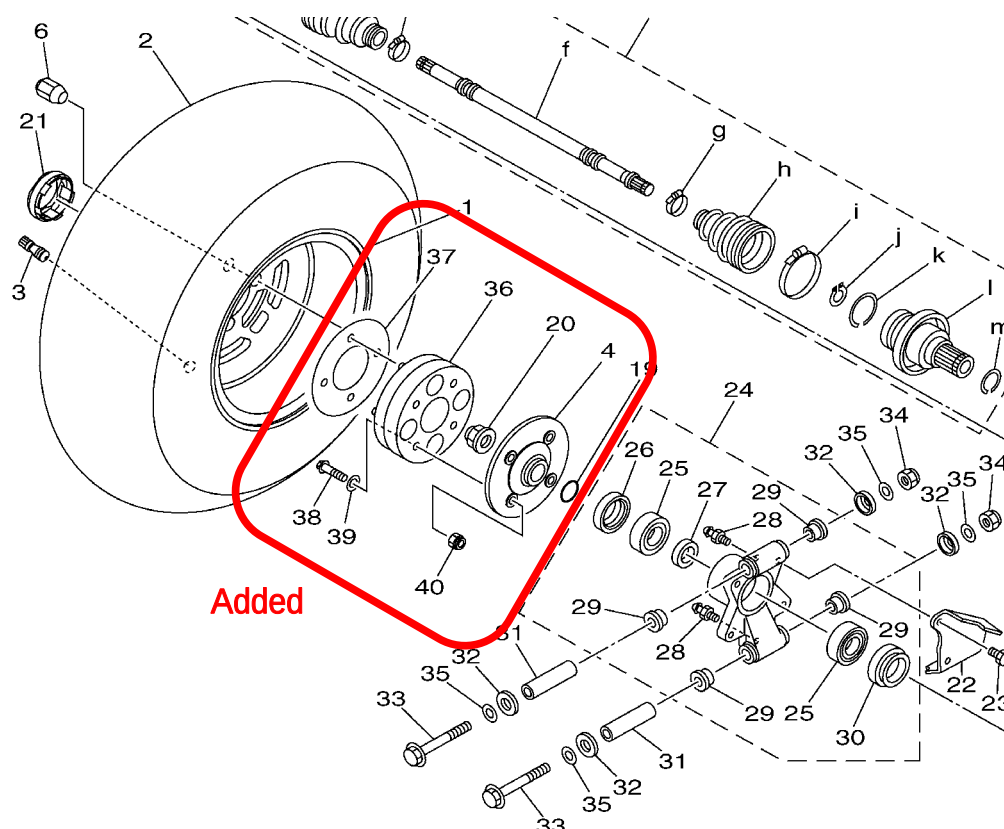
FIG.35 REAR WHEEL SECTION

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REF.No	OLD PART No.	NEW PART No.	PART NAME	QT'Y	REMARKS
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5	90114-10012 90114-10016	-	.BOLT, SERRATION	4	Deleted
36	-	5UG-253W0-00	SPACER ASSY	1	Added
37	-	5UG-2539F-00	PLATE 1	1	Added
38	-	90105-12062	BOLT, FLANGE	4	Added
39	-	90201-14020	WASHER, PLAIN	4	Added
40	-	90185-12007	NUT	4	Added

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M01-12129-00	4 - 6	2P5-1410A-00	11 - 21	5UG-15371-00	25 - 20	5GH-17551-00	18 - 11	5UG-23517-00	35 - 30	5UG-25975-00	37 - 18
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3GD-12213-00	5 - 15	24W-14193-00	11 - 43	2P5-15431-00	14 - 13	5GH-17620-00	16 - 10	5KM-2510H-10	32 - 9	4SS-27218-00	39 - 10
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5GH-12241-00	5 - 11	1HX-14231-16	11 - 18	5GH-15463-00	13 - 24	5GH-17641-10	16 - 21	3HN-2512G-01	32 - 13	5GH-28349-00	22 - 12
2P5-12413-00	7 - 10	3G2-1423A-62	11 - 22	5GH-15512-00	15 - 1	4WV-17644-00	16 - 32		33 - 13	5KM-42752-00	26 - 23
2P5-12420-00	6 - 1	3G2-1423E-53	11 - 10	5GH-15517-10	15 - 6	2P5-17649-00	16 - 34	2HR-2512J-00	32 - 14	5KM-45531-10	32 - 17

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5UG-46101-01	25 - 1	5UG-46162-00	26 - 9	5FU-82560-10	47 - 41	2P5-E4412-00	10 - 18	5UG-F1575-00	14 - 31	5UG-F3550-00	28 - 4
5KM-46102-00	25 - 3	4WV-46167-00	26 - 32	2P5-82590-20	47 - 37	5UH-E4424-00	10 - 20	5UG-F163G-60	49 - 10	5UG-F357A-00	28 - 7
2P5-46108-01	26 - 1	5KM-4616A-02	26 - 24	2P5-83500-20	50 - 2	2P5-E4437-00	10 - 24	5UG-F1696-01	49 - 9	5UG-F358A-00	28 - 8
	26 - 38	2P5-46173-00	26 - 48	5GH-83516-00	48 - 41	5UG-E4451-00	10 - 17	5UG-F16A0-00	22 - 38	5UG-F3811-00	29 - 17
22U-46117-00-25	25 - 28	5GT-46187-00	26 - 4		48 - 43	2P5-E4453-00	10 - 9	5UG-F171S-00	47 - 23	5UG-F3812-00	29 - 4
22U-46117-00-30	25 - 28		26 - 41	5UG-83530-01	48 - 42	5UG-E4458-00	10 - 15	5FU-F175B-01	22 - 13	5UG-F3818-00	29 - 24
22U-46117-00-40	25 - 28	5UG-46212-00	25 - 7	5UG-83530-10	48 - 40	2P5-E4462-00	10 - 19		29 - 25	4XE-F3833-00	29 - 14
24W-46118-00-12	25 - 17	5KM-46441-00	26 - 25	2P5-83755-01	47 - 4	5UH-E4468-00	10 - 16	2P5-F1781-40	49 - 3	JN3-F3838-00	29 - 21
24W-46118-00-14	25 - 17	5KM-46451-00	26 - 35	5FU-83790-20	11 - 40	5UG-E4476-00	10 - 25	2P5-F1782-40	49 - 4	5UG-F3840-00	29 - 15
24W-46118-00-16	25 - 17	5KM-46470-12	26 - 18	5UG-83976-20	48 - 36	2P5-E4611-00	12 - 1	5UG-F1797-00	22 - 35	5UG-F3841-00	29 - 13
24W-46118-00-18	25 - 17	5KM-46559-00	25 - 39	2GU-84332-00	45 - 5	2P5-E4639-00	12 - 10	5UG-F1798-10	40 - 48	5UG-F3844-00	29 - 9
24W-46118-00-20	25 - 17	8V0-77171-00	22 - 2	2GU-84334-00	45 - 6	2P5-E4710-00	12 - 4	2P5-F1823-00	14 - 35	5UG-F3863-00	29 - 2
4WV-46119-01	26 - 16	8M6-77175-00	22 - 28	5KM-84703-00	45 - 7	5ND-E4714-00	12 - 9	3C2-F1823-00	14 - 37	5UG-F386G-00	27 - 9
5KM-46119-01	26 - 36	2P5-81410-00	43 - 1	5KM-84710-00	46 - 1	5ND-E4719-00	12 - 6	5UG-F1986-00	21 - 12	5UG-F386H-00	27 - 10
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4WV-46119-51	26 - 16	5UG-81940-00	47 - 32	5UG-E244F-00	7 - 28	2P5-E5471-00	14 - 34	5UG-F2548-00	38 - 10	5UG-F414H-00	30 - 26
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5UG-46160-11	26 - 7	5KM-82560-00	50 - 4	2P5-E4349-00	11 - 42	5UG-F1558-00	49 - 8		32 - 23		40 - 19

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	33 - 7	5UG-F5390-00	35 - 1	5UG-H2116-00	47 - 28	3LD-W0045-00	34 - 9	90105-12037	27 - 2	90170-14284	8 - 28
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	36 - 17	5UG-F582T-00	34 - 1	5UG-H251S-00	38 - 25	3JD-W0047-00	34 - 8	90109-06172	14 - 45	90176-05054	30 - 33
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5UG-F5310-20	35 - 4	5FU-H1942-10	48 - 2	F1B-U3850-01	31 - 7	90105-108B1	28 - 17	90167-05030	40 - 29	90201-05029	48 - 38

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	20 - 16		14 - 51		7 - 12		25 - 45	90467-12053	30 - 3	91810-20001	13 - 31
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90201-06076	12 - 12		23 - 6	90430-10003	26 - 34	90464-20005	7 - 22	90467-15012	20 - 27	92902-04100	11 - 32
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